

FULL SIZE DRAWINGS

This file contains all of the drawings contained in the “BEST 2011 Design Contest Game Construction Manual.”

OKBEST drawing list

Perimeter	Description
PER 00100	Carpet
per 01100	CROSS ARM OF THE FIELD BARRIER
per 11200.	FIELD BARRIER
PER 30000	scoring assembly
cutting sheets	
cutting 01	easy scoring planks
cutting 02	SCORING SIDE BOARDS EASY00200
cutting 03	scoring cut sheet
cutting 05	center piece cut sheet 01
cutting 06	center piece cut sheet 02
cutting 07	door cut sheet
cutting 08	easy scoring spacer
cutting 09	PVC pipe schedule
cutting 10	scoring partitions
Center Piece	
center 00100	center base & center platform
center 00200	center bottom side
center 00300	center bottom -X-
center 00400	corner 1x4
center 00500	corner 1x2.75
center 00600	top deck
center 00700	door
center 00800	feeder tube
center 01000	steel turntable assembly
center 01100	wood mounting block on turntable
center 01300	fly mount member
center 01310	center drive rod
center 01410	fly
center 01610	Worm gear
center 01620	Worm
center 01700	motor mount bracket
center 01800	Motor mount block
center 02000	retainer board 1x2
center 02010	Motor mount rod
center 02100	WIRE FOR EXTRA FLIES
center 02200	TOP RAIL
center 10100 exploded view	center assembly
center 10110	CENTER PIECE
center 10120	CONSTRUCTION OF CENTER BASE
center 10200	Corner assembly of 1x4's
center 10500	top assembly
center 10500A	CENTER TOP ASSEMBLY

center 10600	motor mount assembly
center 10800	SLIP CLUTCH ASSEMBLY DETAIL
center 10900	DOOR MOUNTING DETAILS
easy scoring	
easy 00100	base
easy 00200	perimeter board 1
easy 00300	perimeter board 2
easy 00400	spacer board
easy 00500	climbing board
easy 10000	Item #: 137 Model #: RC104100-6P
easy 10010	assembly showing spacer and plank placement
easy 10100	UNIFIED SCORING BASE
medium scoring	
medium 00200	perimeter board 1
medium 00400	0.5" pipe -- has a table of all sizes
medium 10000	medium scoring assembly
medium 10010	medium scoring assembly
hard scoring	
hard 00100	base
hard 00400	60° 2x4 table of sizes
hard 00500	90° 2x4 table of sizes
hard 00600	45° 2x4 table of sizes
hard 10000	hard scoring assembly
Miscellaneous	
misc 00200	large motor
misc 00900	FEEDER SWITCH PADDLE
misc 01000	FEEDER SWITCH PLACEMENT
a_1t15-2106	SMALL MOTOR HUB
termite 00100	TERMITE
Overall assembly	overall 10000
overall 10000	2011 BEST inc Game Field "BUGS"
overall 10100	PUTTING IT ALL TOGETHER
Feeder	
feeder 00100	TEMPLATE B
feeder 10000	FEEDER TUBE DRIVE MECHANISM
feeder 10010	FEEDER TUBE ASSEMBLY
cam 01	CAM
connecting wire	CONNECTING WIRE

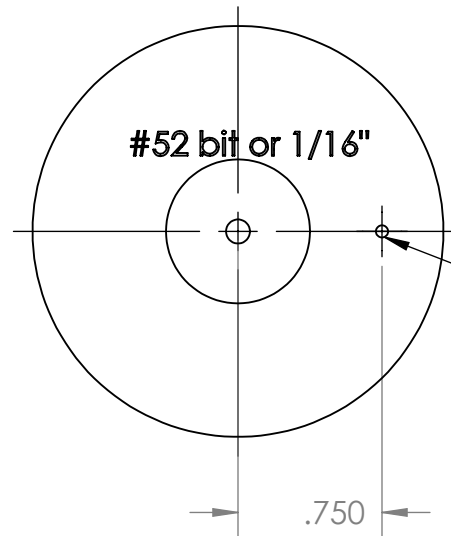
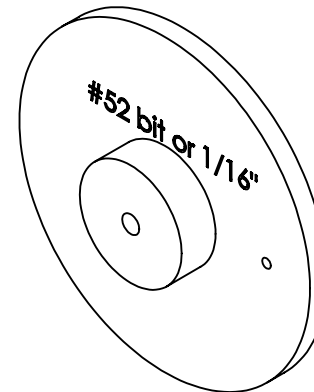
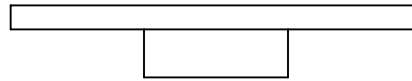
AS OF THIS RELEASE, THIS PART NUMBER IS MOST LIKELY OUT OF STOCK.

A 1T15-2406 best alternate

A 1T15-22706 2nd alternate

A 1T15-32706 3rd alternate

A 1T15-42706 last choice alternate

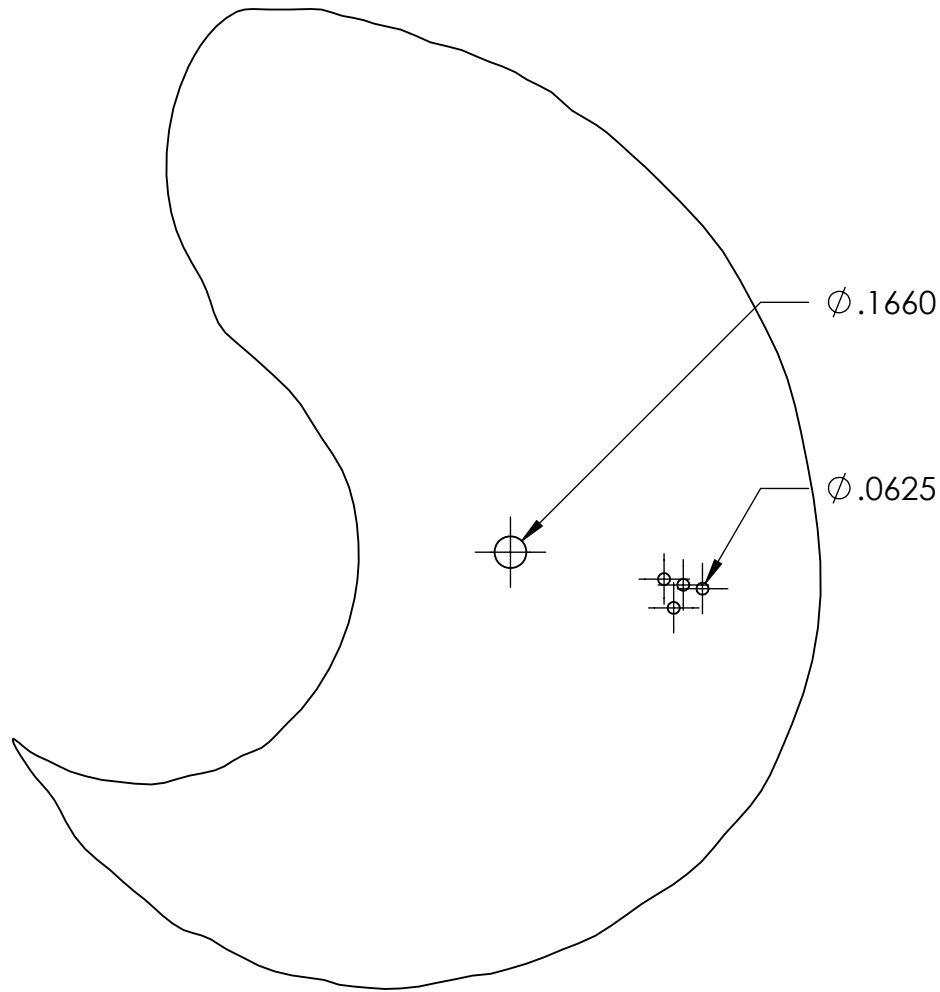


DRILL HOLE WITH #52 BIT

STOCKDRIVE PART NUMBER
A 1T15-2106

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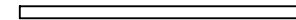
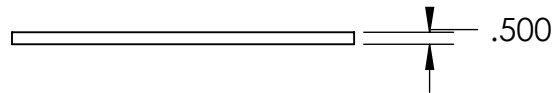
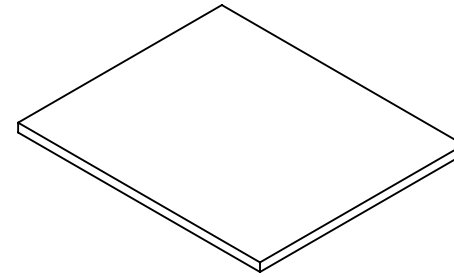
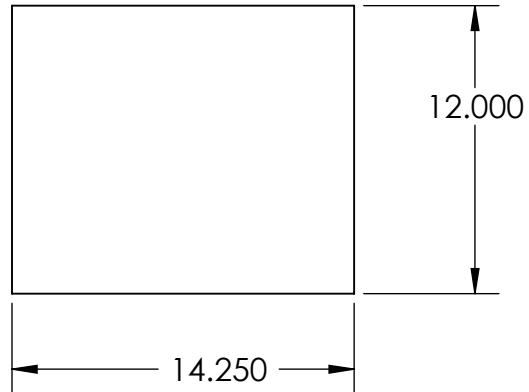
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		INTERPRET GEOMETRIC TOLERANCING PER:	CHECKED		SMALL MOTOR HUB	
		MATERIAL	ENG APPR.			
		FINISH	MFG APPR.		SIZE	DWG. NO.
NEXT ASSY	USED ON		Q.A.		A	a_1t15-2106
APPLICATION		DO NOT SCALE DRAWING	COMMENTS:		SCALE: 1:1	WEIGHT:
					SHEET 1 OF 1	



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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE		
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		ANGULAR: MACH ± BEND ±		MFG APPR.		A cam 01	
		TWO PLACE DECIMAL ±		Q.A.		SCALE: 1:2 WEIGHT: SHEET 1 OF 1	
		THREE PLACE DECIMAL ±		COMMENTS:			
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		MATERIAL					
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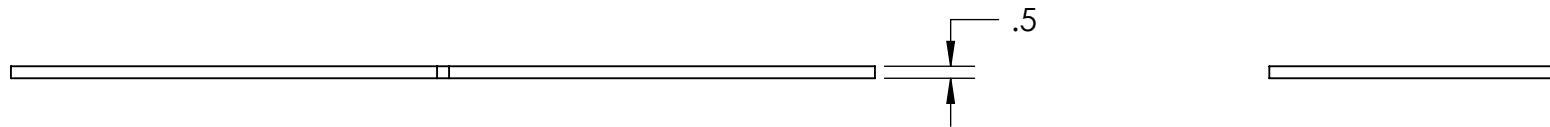
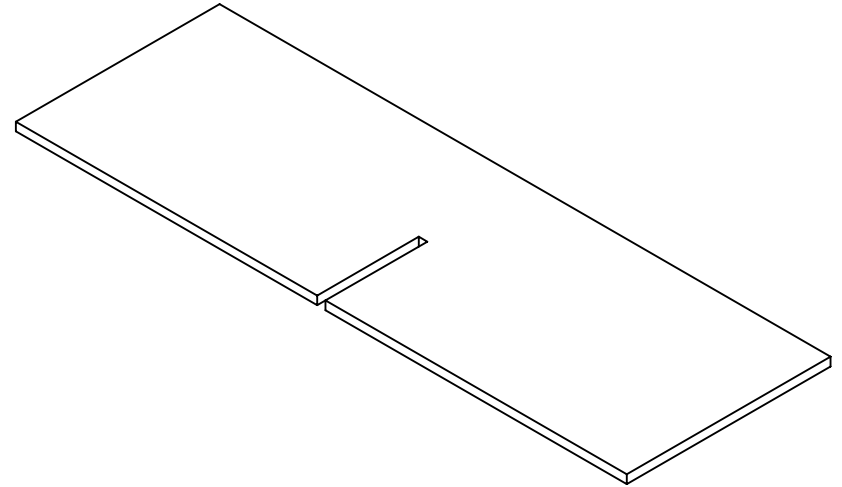
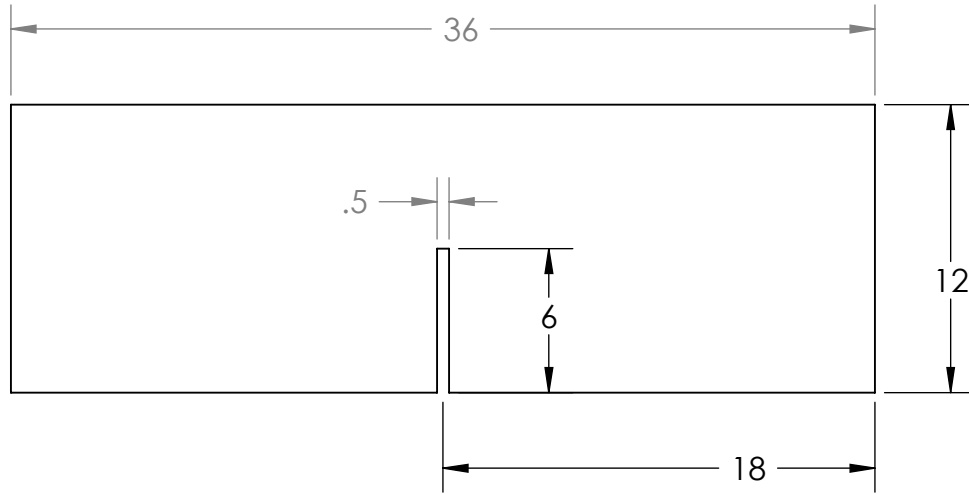
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	center 00200	CENTER BOTTOM SIDE	4



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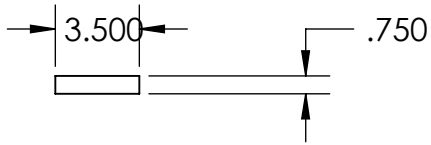
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		ANGULAR: MACH ± BEND ±	MFG APPR.			
		TWO PLACE DECIMAL ±	Q.A.		SIZE DWG. NO. REV A center 00200	
		THREE PLACE DECIMAL ±	COMMENTS:			
		INTERPRET GEOMETRIC TOLERANCING PER:			SCALE: 1:8	WEIGHT:
		MATERIAL				SHEET 1 OF 1
		1/2 PLYWOOD				
		FINISH				
NEXT ASSY	USED ON					
APPLICATION		DO NOT SCALE DRAWING				

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	center 00300	CENTER BOTTOM -X-	2

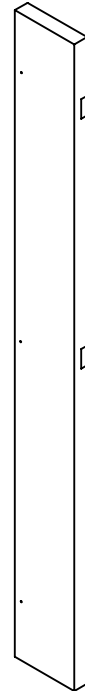
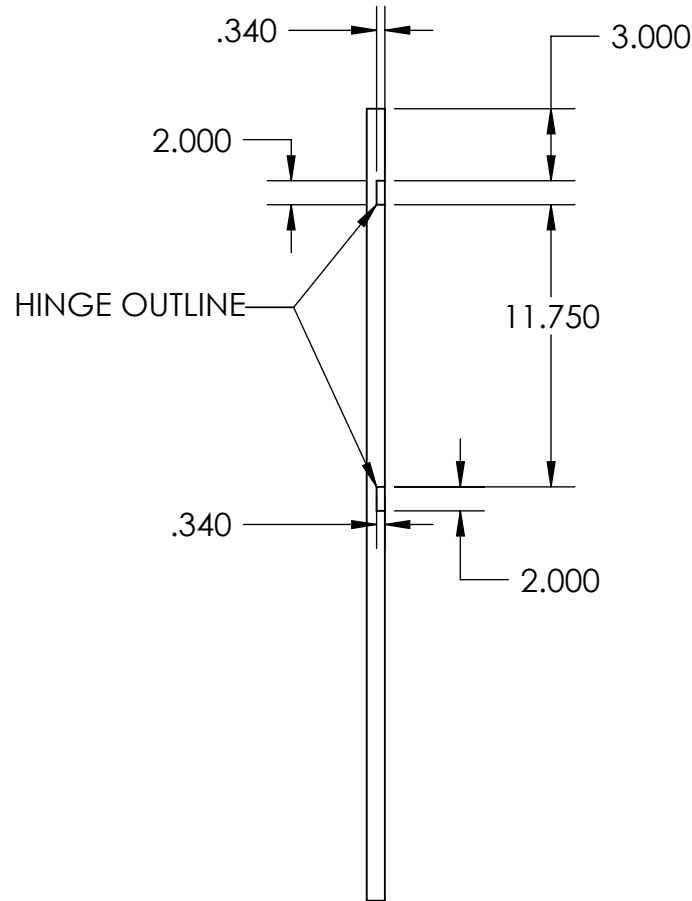
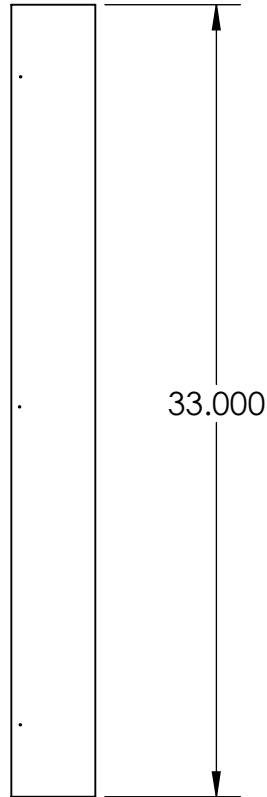


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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: CENTER BOTTOM -X-
		DIMENSIONS ARE IN INCHES	DRAWN			
		TOLERANCES: FRACTIONAL ±	CHECKED			
		ANGULAR: MACH ± BEND ±	ENG APPR.			
		TWO PLACE DECIMAL ±	MFG APPR.			
		THREE PLACE DECIMAL ±	Q.A.			
		INTERPRET GEOMETRIC TOLERANCING PER:	COMMENTS:			
		MATERIAL 1/2 PLYWOOD				SIZE DWG. NO. REV
	NEXT ASSY	USED ON				A center 00300
	APPLICATION		DO NOT SCALE DRAWING			SCALE: 1:8 WEIGHT: SHEET 1 OF 1



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	center 00400	CORNER 1x4	4

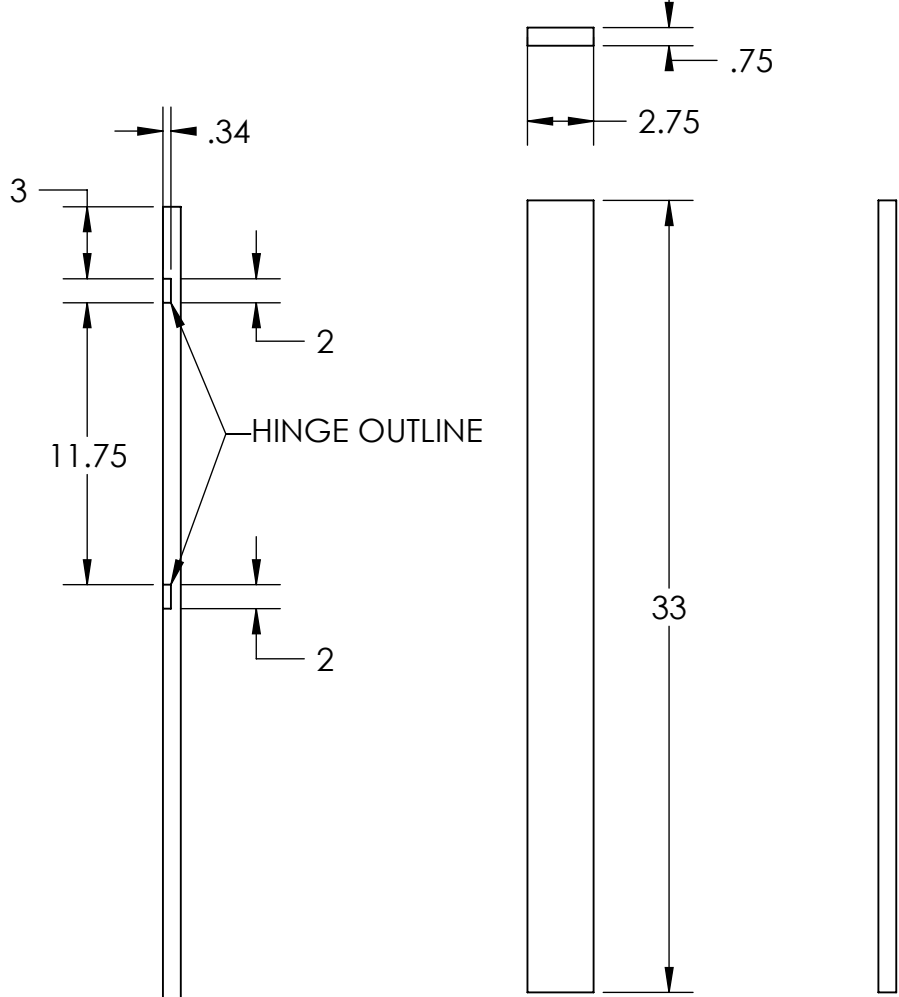


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		UNLESS OTHERWISE SPECIFIED:	NAME	DATE
		DIMENSIONS ARE IN INCHES	DRAWN	
		TOLERANCES:	CHECKED	
		FRACTIONAL ±	ENG APPR.	
		ANGULAR: MACH ± BEND ±	MFG APPR.	
		TWO PLACE DECIMAL ±	Q.A.	
		THREE PLACE DECIMAL ±	COMMENTS:	
		INTERPRET GEOMETRIC TOLERANCING PER:		
		MATERIAL		
		1x4 PINE		
		FINISH		
NEXT ASSY	USED ON			
APPLICATION		DO NOT SCALE DRAWING		

TITLE:		
CORNER 1x4		
SIZE	DWG. NO.	REV
A	center 00400	
SCALE: 1:8	WEIGHT:	SHEET 1 OF 1

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	center 00500	CORNER 1x2.75	4



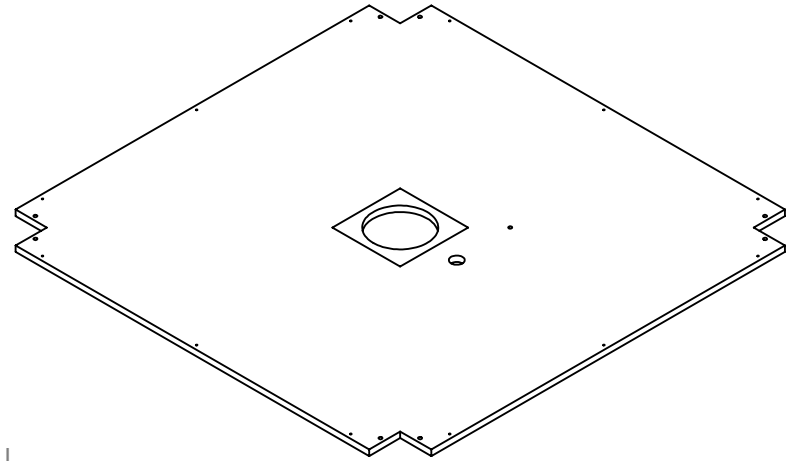
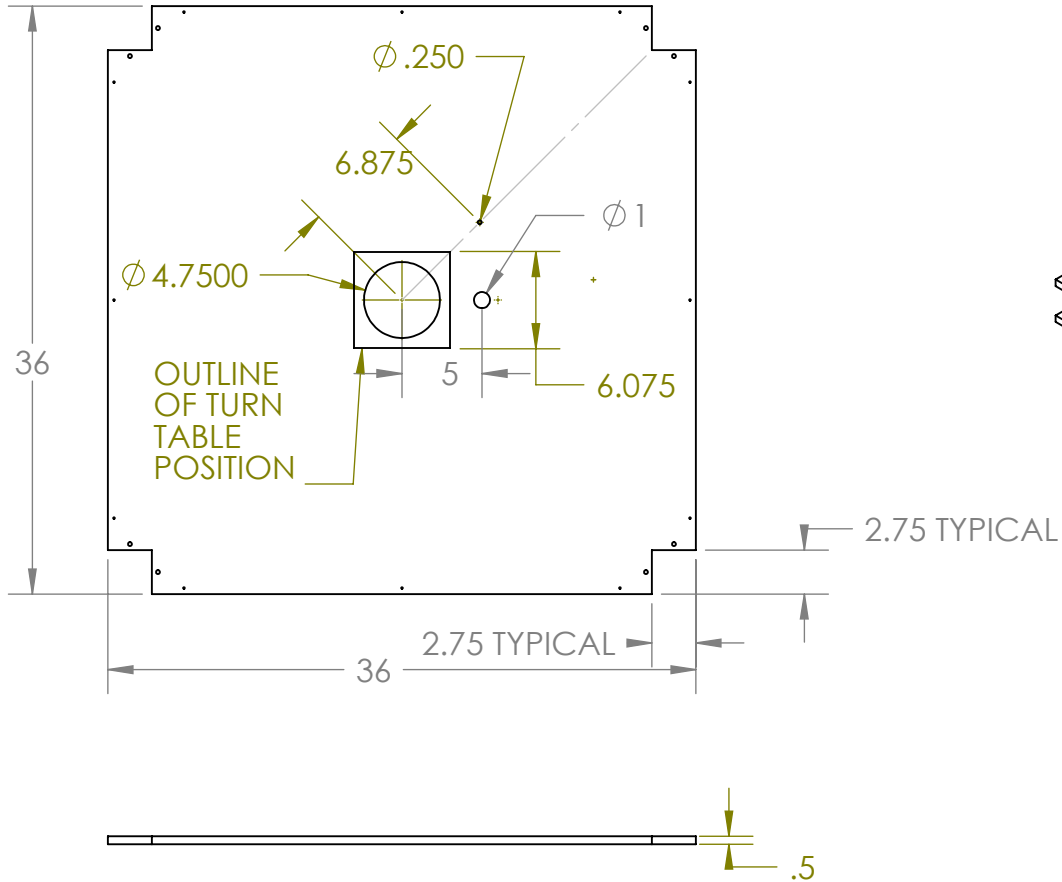
These boards are ripped to the 2.75" dimension from a 1x4.



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		UNLESS OTHERWISE SPECIFIED:	NAME	DATE		
		DIMENSIONS ARE IN INCHES	DRAWN		TITLE: CORNER 1x2.75	
		TOLERANCES:	CHECKED			
		FRACTIONAL ±	ENG APPR.			
		ANGULAR: MACH ± BEND ±	MFG APPR.			
		TWO PLACE DECIMAL ±	Q.A.		SIZE DWG. NO. REV A center 00500	
		THREE PLACE DECIMAL ±	COMMENTS:			
		INTERPRET GEOMETRIC TOLERANCING PER:				
		MATERIAL 1x2.75 PINE				
NEXT ASSY	USED ON	FINISH				
APPLICATION		DO NOT SCALE DRAWING				

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	center 00600	CENTER TOP PLATE	1

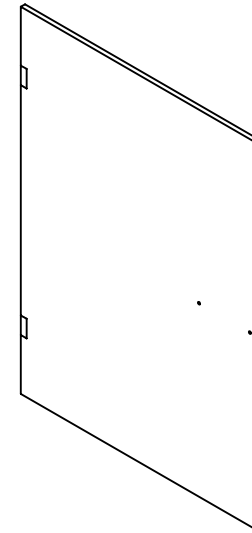
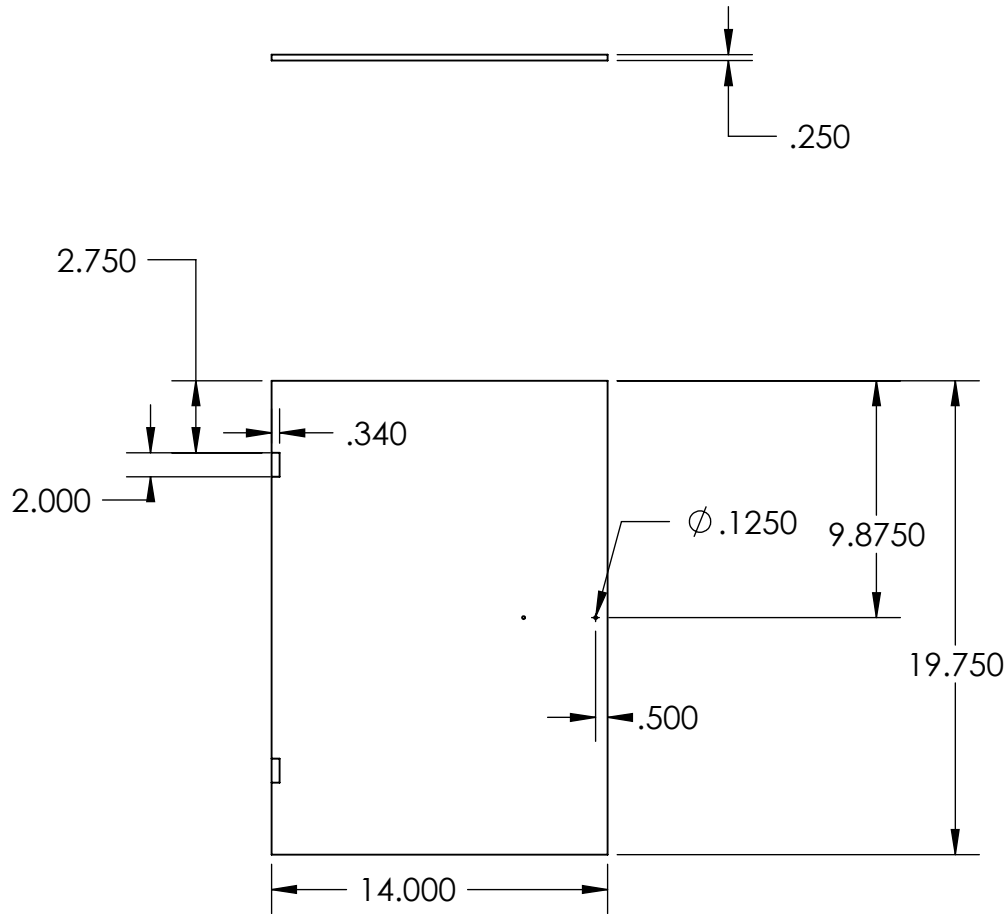


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		UNLESS OTHERWISE SPECIFIED:	NAME	DATE
		DIMENSIONS ARE IN INCHES	DRAWN	
		TOLERANCES:	CHECKED	
		FRACTIONAL ±	ENG APPR.	
		ANGULAR: MACH ± BEND ±	MFG APPR.	
		TWO PLACE DECIMAL ±	Q.A.	
		THREE PLACE DECIMAL ±	COMMENTS:	
		INTERPRET GEOMETRIC TOLERANCING PER:		
		MATERIAL		
		1/2 PLYWOOD		
		FINISH		
NEXT ASSY	USED ON			
APPLICATION		DO NOT SCALE DRAWING		

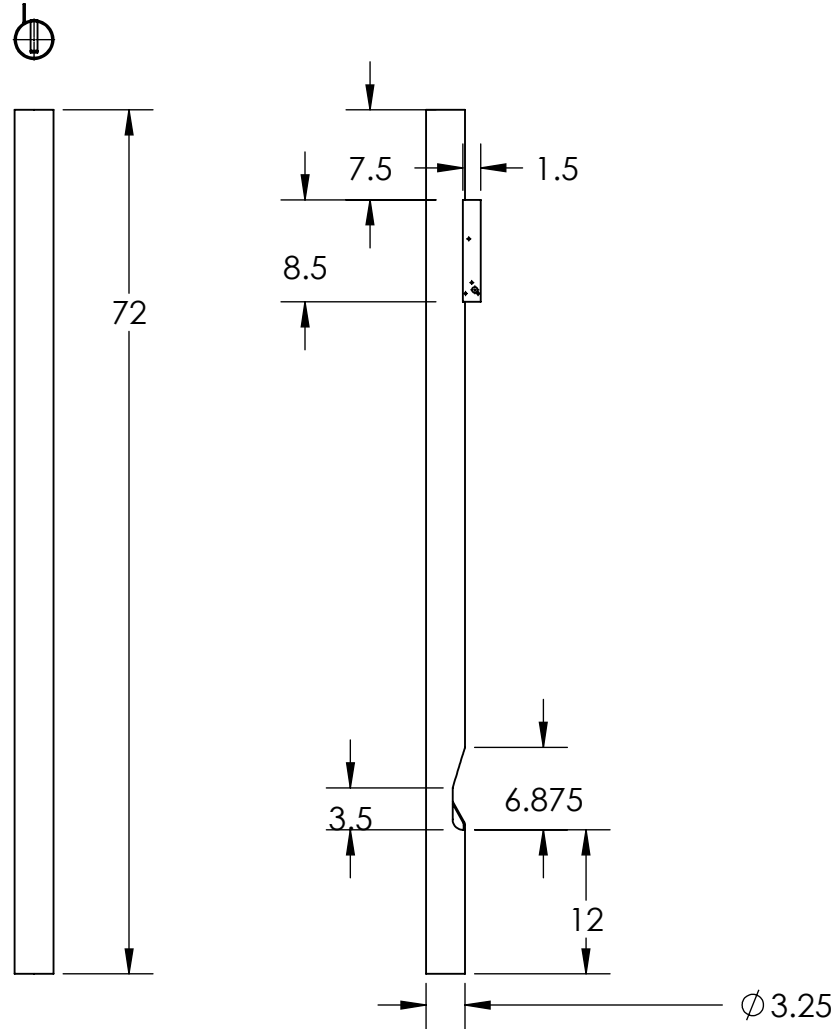
TITLE:		
CENTER TOP PLATE		
SIZE	DWG. NO.	REV
A	center 00600	
SCALE: 1:1	WEIGHT:	SHEET 1 OF 1

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	center 00700	DOOR	8



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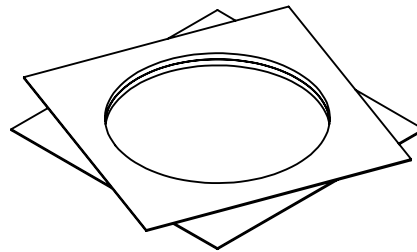
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		DIMENSIONS ARE IN INCHES	DRAWN			TITLE: DOOR
		TOLERANCES:	CHECKED			
		FRACTIONAL ±	ENG APPR.			
		ANGULAR: MACH ± BEND ±	MFG APPR.			
		TWO PLACE DECIMAL ±	Q.A.			SIZE DWG. NO. REV A center 00700
		THREE PLACE DECIMAL ±	COMMENTS:			
		INTERPRET GEOMETRIC TOLERANCING PER:				SCALE: 1:8 WEIGHT: SHEET 1 OF 1
		MATERIAL				
		1/4 PLYWOOD				
		FINISH				
NEXT ASSY	USED ON					
APPLICATION		DO NOT SCALE DRAWING				



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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: FEEDER TUBE			
		DIMENSIONS ARE IN INCHES	DRAWN					SIZE A DWG. NO. center 00800	REV
		TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	CHECKED						
		INTERPRET GEOMETRIC TOLERANCING PER:	ENG APPR.					SCALE: 1:24 WEIGHT:	SHEET 1 OF 1
		MATERIAL	MFG APPR.						
NEXT ASSY	USED ON	FINISH	Q.A.						
APPLICATION		DO NOT SCALE DRAWING	COMMENTS:						

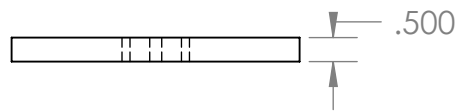
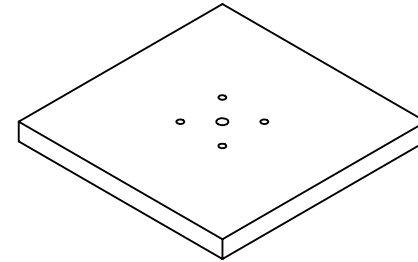
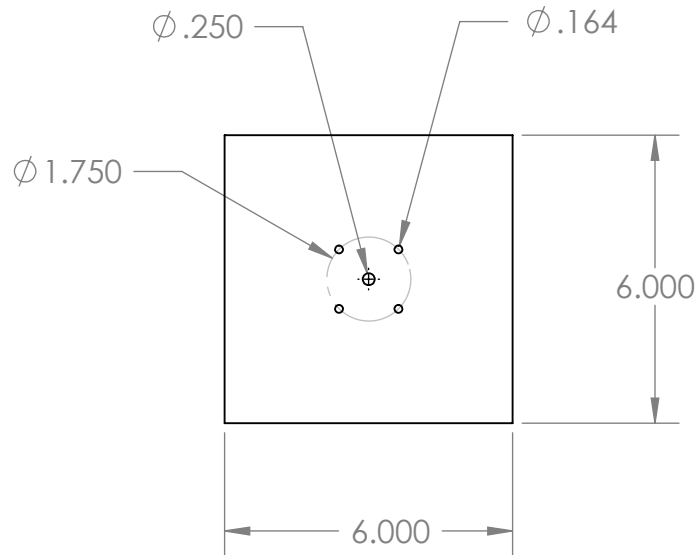
NOTE: 6" STEEL TURNTABLE
 PROVIDED IN THE
 CONSUMABLES KIT.
 McMASTER-CARR
 6031K18



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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE		
		DIMENSIONS ARE IN INCHES	DRAWN			TITLE: STEEL TURN TABLE	
		TOLERANCES:	CHECKED				
		FRACTIONAL ±	ENG APPR.				
		ANGULAR: MACH ± BEND ±	MFG APPR.				
		TWO PLACE DECIMAL ±	Q.A.			SIZE DWG. NO. REV A center 01000	
		THREE PLACE DECIMAL ±	COMMENTS:				
		INTERPRET GEOMETRIC TOLERANCING PER:				SCALE: 1:4	WEIGHT:
		MATERIAL					SHEET 1 OF 1
		FINISH					
NEXT ASSY	USED ON						
APPLICATION		DO NOT SCALE DRAWING					

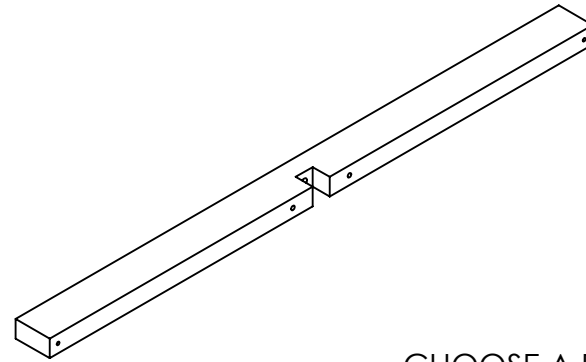
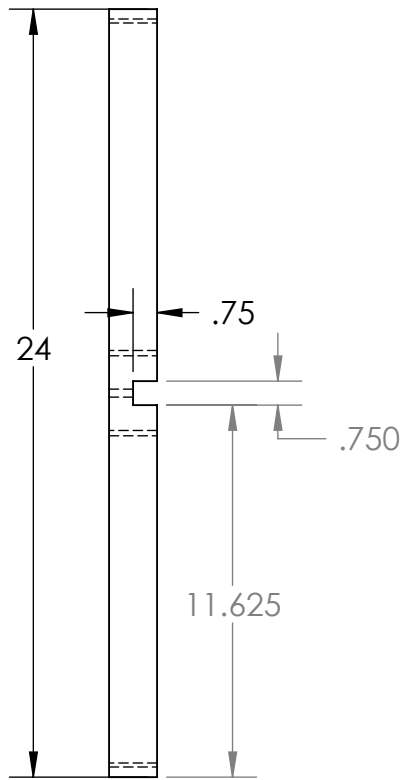
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	center 01100	WOOD MOUNTING BLOCK ON TURNTABLE	2



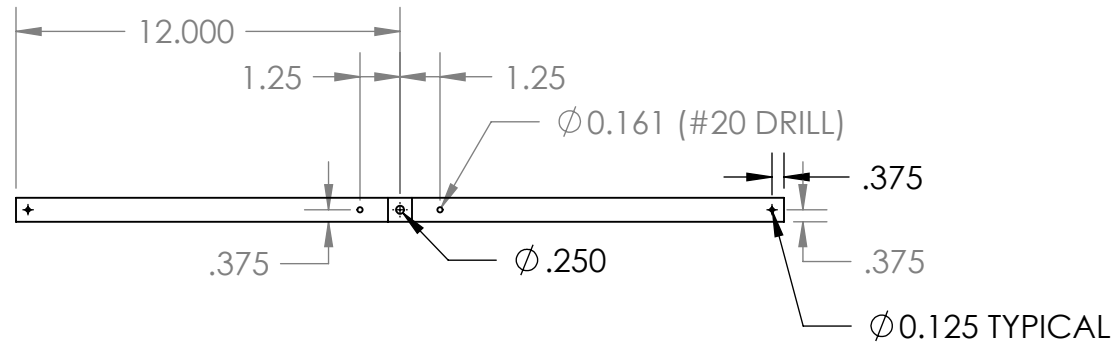
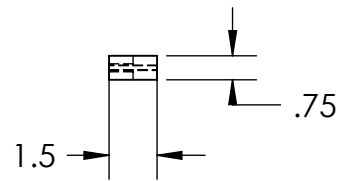
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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: WOOD MOUNTING BLOCK ON TURNTABLE
		DIMENSIONS ARE IN INCHES	DRAWN			
		TOLERANCES: FRACTIONAL ±	CHECKED			
		ANGULAR: MACH ± BEND ±	ENG APPR.			
		TWO PLACE DECIMAL ±	MFG APPR.			
		THREE PLACE DECIMAL ±	Q.A.			
		INTERPRET GEOMETRIC TOLERANCING PER:	COMMENTS:			
		MATERIAL				SIZE DWG. NO. REV
		FINISH				A center 01100
NEXT ASSY	USED ON	1/2 PLYWOOD				SCALE: 1:1 WEIGHT: SHEET 1 OF 1
APPLICATION		DO NOT SCALE DRAWING				

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	center 01300	FLY CROSS ARMS	2



CHOOSE A PIECE WITHOUT KNOTS, IF POSSIBLE.



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		UNLESS OTHERWISE SPECIFIED:	NAME	DATE		
		DIMENSIONS ARE IN INCHES	DRAWN		TITLE:	
		TOLERANCES:	CHECKED		FLY CROSS ARMS	
		FRACTIONAL ±	ENG APPR.		SIZE DWG. NO. REV	
		ANGULAR: MACH ± BEND ±	MFG APPR.		A center 01300 1	
		TWO PLACE DECIMAL ±	Q.A.		SCALE: 1:6 WEIGHT: SHEET 1 OF 1	
		THREE PLACE DECIMAL ±	COMMENTS:			
NEXT ASSY	USED ON	MATERIAL				
		PINE WOOD 1x2				
		FINISH				
APPLICATION		DO NOT SCALE DRAWING				

5

4

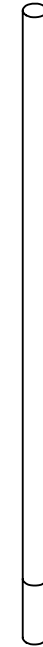
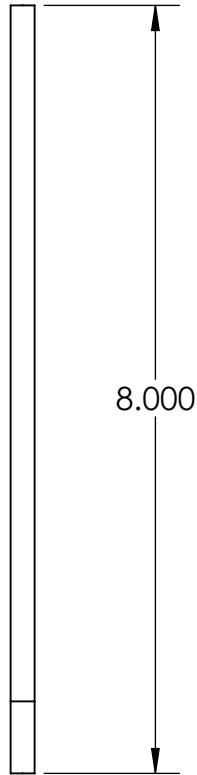
3

2

1

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	center 01310	CENTER SHAFT - 1/4 x 20 ALL THREAD	1

Ø .250

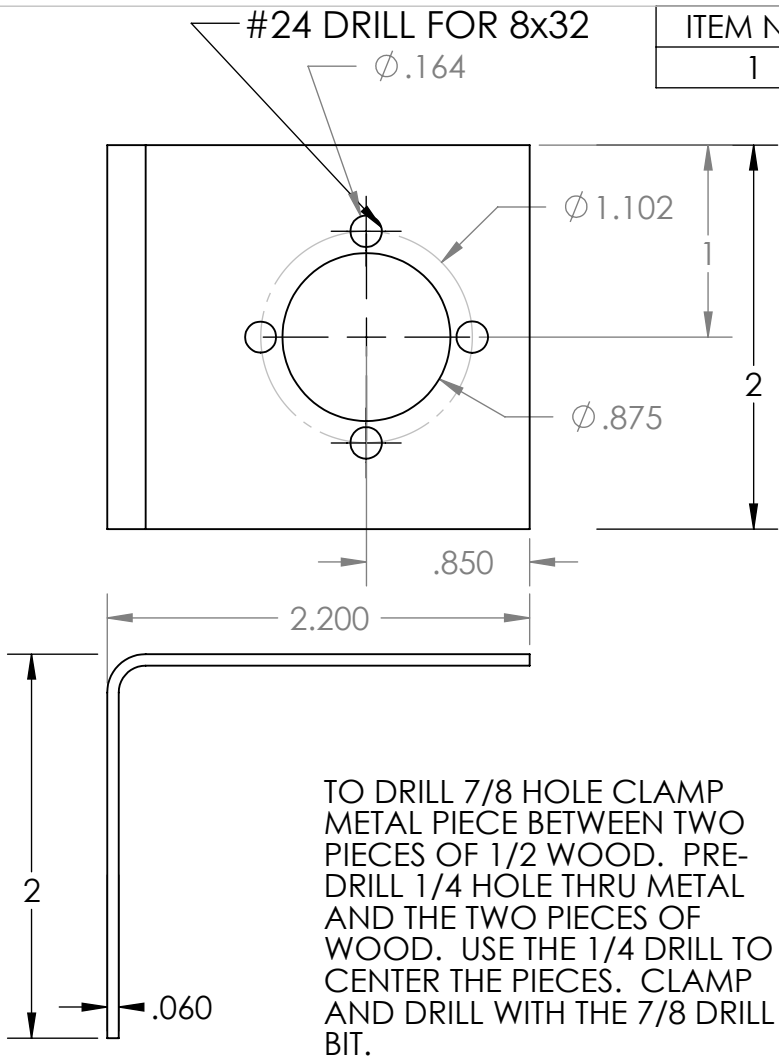


NOTE: RING
USED FOR
SOLIDWORKS
ONLY

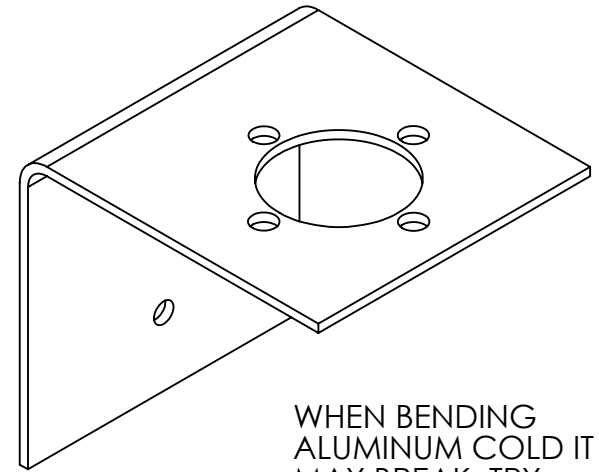
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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: CENTER SHAFT 1/4x20 ALL THREAD
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	DRAWN			
		INTERPRET GEOMETRIC TOLERANCING PER:	CHECKED			
		MATERIAL STEEL ALL THREAD	ENG APPR.			
		FINISH	MFG APPR.			
NEXT ASSY	USED ON		Q.A.			SIZE DWG. NO. REV
			COMMENTS:			A center 01310
APPLICATION		DO NOT SCALE DRAWING				SCALE: 1:2 WEIGHT: SHEET 1 OF 1

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	center 01700	MOTOR MOUNTING BRACKET	1

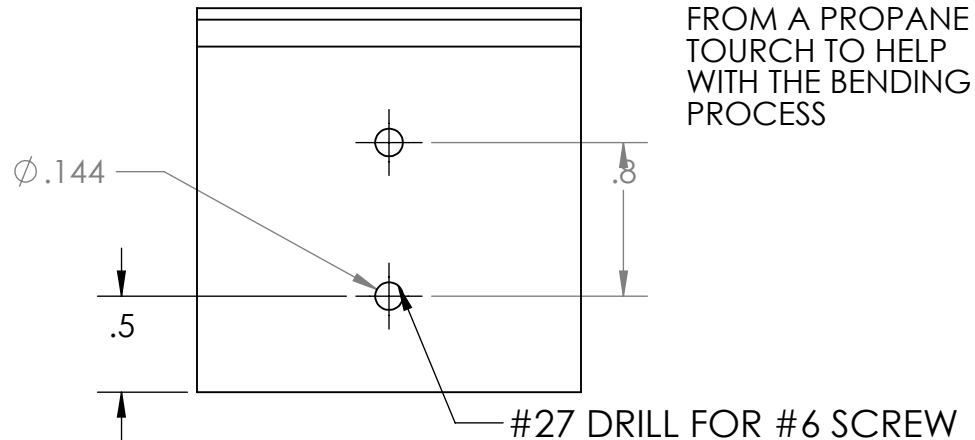


USE 8-32x3/8 PAN HEAD BOLT TO SECURE MOTOR TO BRACKET. USE LOCKWASHER.



WHEN BENDING ALUMINUM COLD IT MAY BREAK. TRY USING SOME HEAT FROM A PROPANE TOURCH TO HELP WITH THE BENDING PROCESS

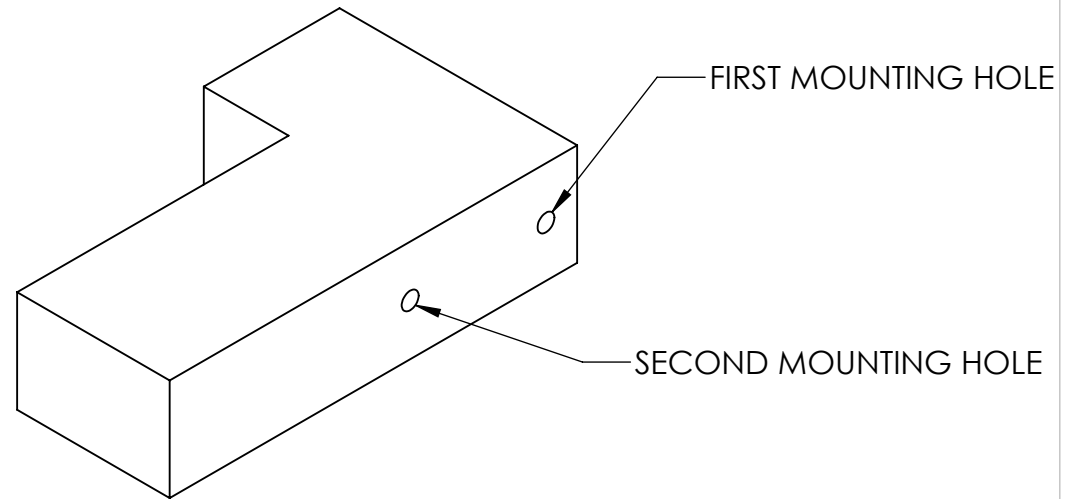
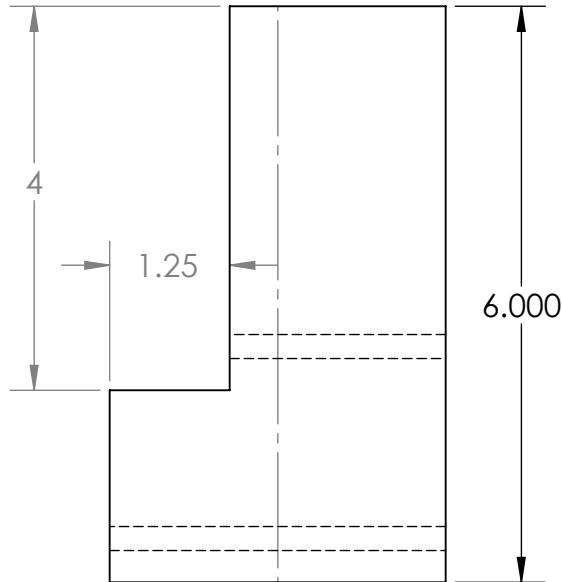
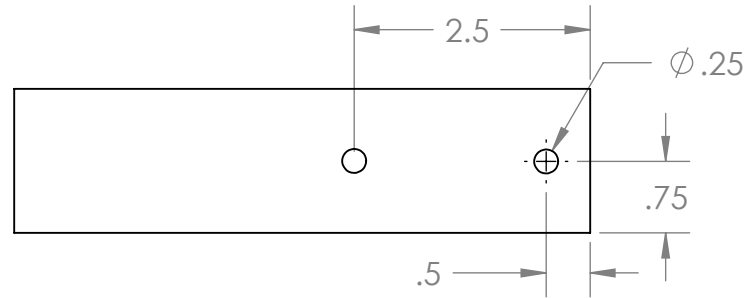
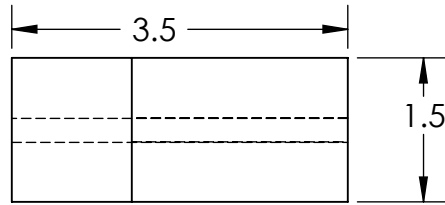
TO DRILL 7/8 HOLE CLAMP METAL PIECE BETWEEN TWO PIECES OF 1/2 WOOD. PRE-DRILL 1/4 HOLE THRU METAL AND THE TWO PIECES OF WOOD. USE THE 1/4 DRILL TO CENTER THE PIECES. CLAMP AND DRILL WITH THE 7/8 DRILL BIT.



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		UNLESS OTHERWISE SPECIFIED:	NAME	DATE		
		DIMENSIONS ARE IN INCHES	DRAWN		TITLE:	
		TOLERANCES:	CHECKED		MOTOR MOUNT BRACKET	
		FRACTIONAL \pm	ENG APPR.		SIZE DWG. NO. REV	
		ANGULAR: MACH \pm BEND \pm	MFG APPR.		A center 01700 1	
		TWO PLACE DECIMAL \pm	Q.A.		SCALE: 1:1 WEIGHT: SHEET 1 OF 1	
		THREE PLACE DECIMAL \pm	COMMENTS:			
NEXT ASSY	USED ON	INTERPRET GEOMETRIC TOLERANCING PER:				
		MATERIAL	ALUMINUM			
		FINISH				
APPLICATION		DO NOT SCALE DRAWING				

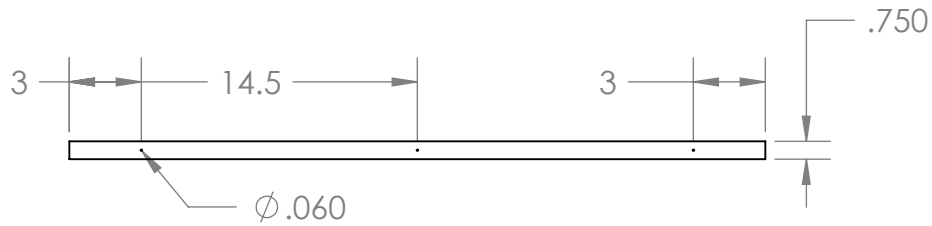
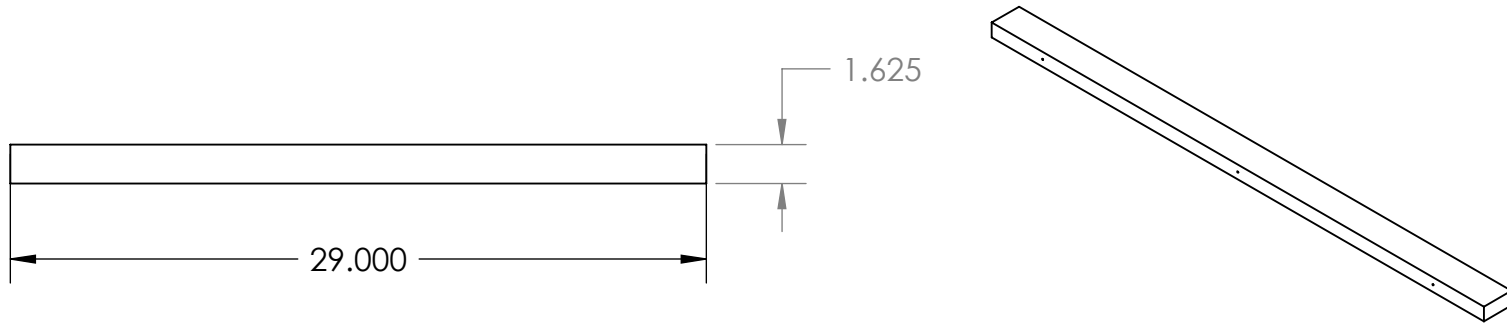
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	center 01800	MOTOR MOUNTING BLOCK	1



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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	
		DIMENSIONS ARE IN INCHES	DRAWN			TITLE: MOTOR MOUNTING BLOCK
		TOLERANCES:	CHECKED			
		FRACTIONAL ±	ENG APPR.			
		ANGULAR: MACH ± BEND ±	MFG APPR.			
		TWO PLACE DECIMAL ±	Q.A.			SIZE DWG. NO. REV A center 01800
		THREE PLACE DECIMAL ±	COMMENTS:			
		INTERPRET GEOMETRIC TOLERANCING PER:				SCALE: 1:2 WEIGHT: SHEET 1 OF 1
		MATERIAL				
		PINE WOOD 2x4				
		FINISH				
NEXT ASSY	USED ON					
APPLICATION		DO NOT SCALE DRAWING				

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	center 02000	RETAINER BOARD	4



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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: RETAINER BOARD 1x2
		DIMENSIONS ARE IN INCHES	DRAWN			
		TOLERANCES: FRACTIONAL ±	CHECKED			
		ANGULAR: MACH ± BEND ±	ENG APPR.			
		TWO PLACE DECIMAL ±	MFG APPR.			SIZE DWG. NO. REV A center 02000
		THREE PLACE DECIMAL ±	Q.A.			
		INTERPRET GEOMETRIC TOLERANCING PER:	COMMENTS:			SCALE: 1:8 WEIGHT: SHEET 1 OF 1
		MATERIAL 1x2 PINE				
		FINISH				
NEXT ASSY	USED ON	APPLICATION	DO NOT SCALE DRAWING			

5

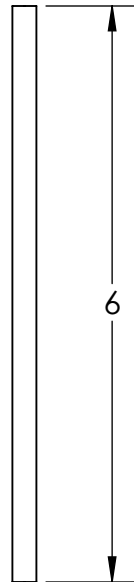
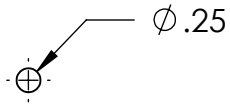
4

3

2

1

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	center 02010	MOTOR MOUNT ROD	1

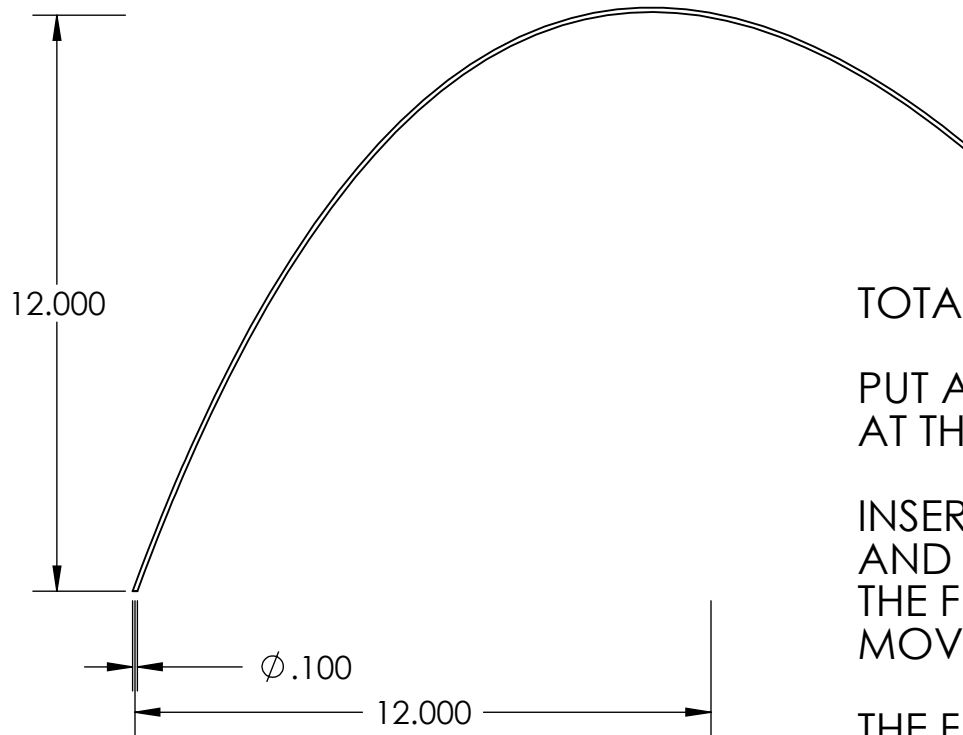


0.25x20 ALL THREAD - STEEL



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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: MOTOR MOUNT ROD 1/4 ALL THREAD
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	DRAWN			
		INTERPRET GEOMETRIC TOLERANCING PER:	CHECKED			
		MATERIAL STEEL ALL THREAD	ENG APPR.			
NEXT ASSY	USED ON	FINISH	COMMENTS:			SIZE A
APPLICATION		DO NOT SCALE DRAWING				DWG. NO. center 02010
						REV
						SCALE: 1:2 WEIGHT: SHEET 1 OF 1



TOTAL LENGTH OF WIRE IS 24 INCHES

PUT A 0.5 INCH TURNBACK HOOK AT THE RIGHT END.

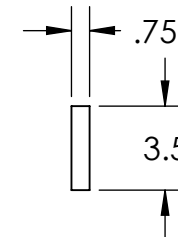
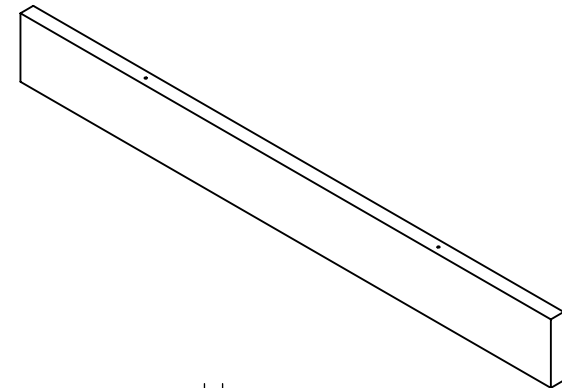
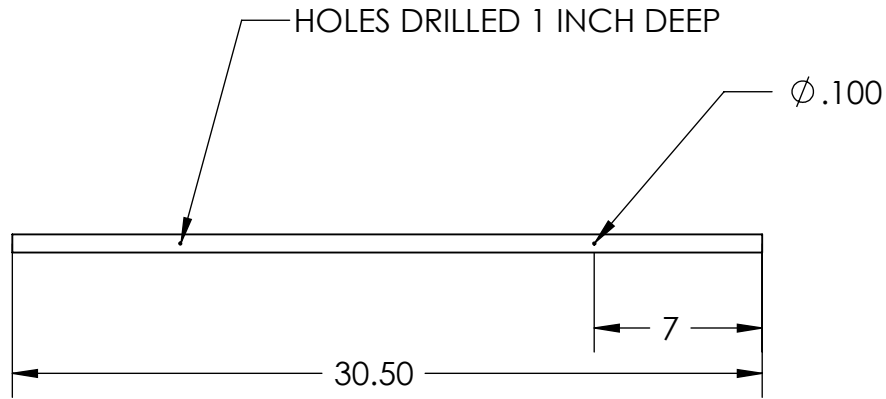
INSERT INTO HOLE ON CENTER PIECE AND BEND SLIGHTLY SO THAT WHEN THE FLY IS ATTACHED GRAVITY WILL MOVE IT DOWN

THE FLY WILL BE ATTACHED WITH VELCRO

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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE		
		DIMENSIONS ARE IN INCHES	DRAWN			TITLE:	
		TOLERANCES:	CHECKED			WIRE FOR EXTRA FLYS	
		FRACTIONAL ±	ENG APPR.			SIZE	DWG. NO.
		ANGULAR: MACH ± BEND ±	MFG APPR.			A	center 02100
		TWO PLACE DECIMAL ±	Q.A.				REV
		THREE PLACE DECIMAL ±	COMMENTS:			SCALE: 1:4	WEIGHT:
		INTERPRET GEOMETRIC TOLERANCING PER:					SHEET 1 OF 1
		MATERIAL					
NEXT ASSY	USED ON	FINISH					
APPLICATION		DO NOT SCALE DRAWING					

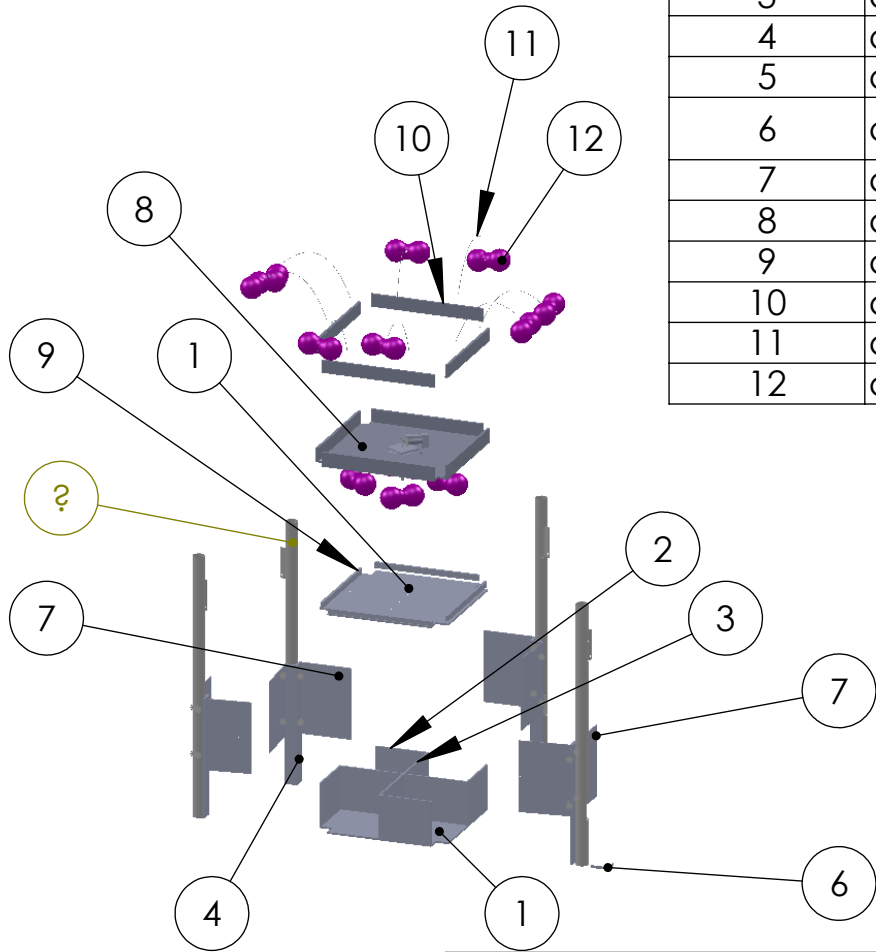
THE TWO HOLES ARE FOR THE FLY MOUNTING WIRES
 SEE THE APPENDIX FOR AN ALTERNATE METHOD OF
 MOUNTING THE EXTERNAL FLIES.



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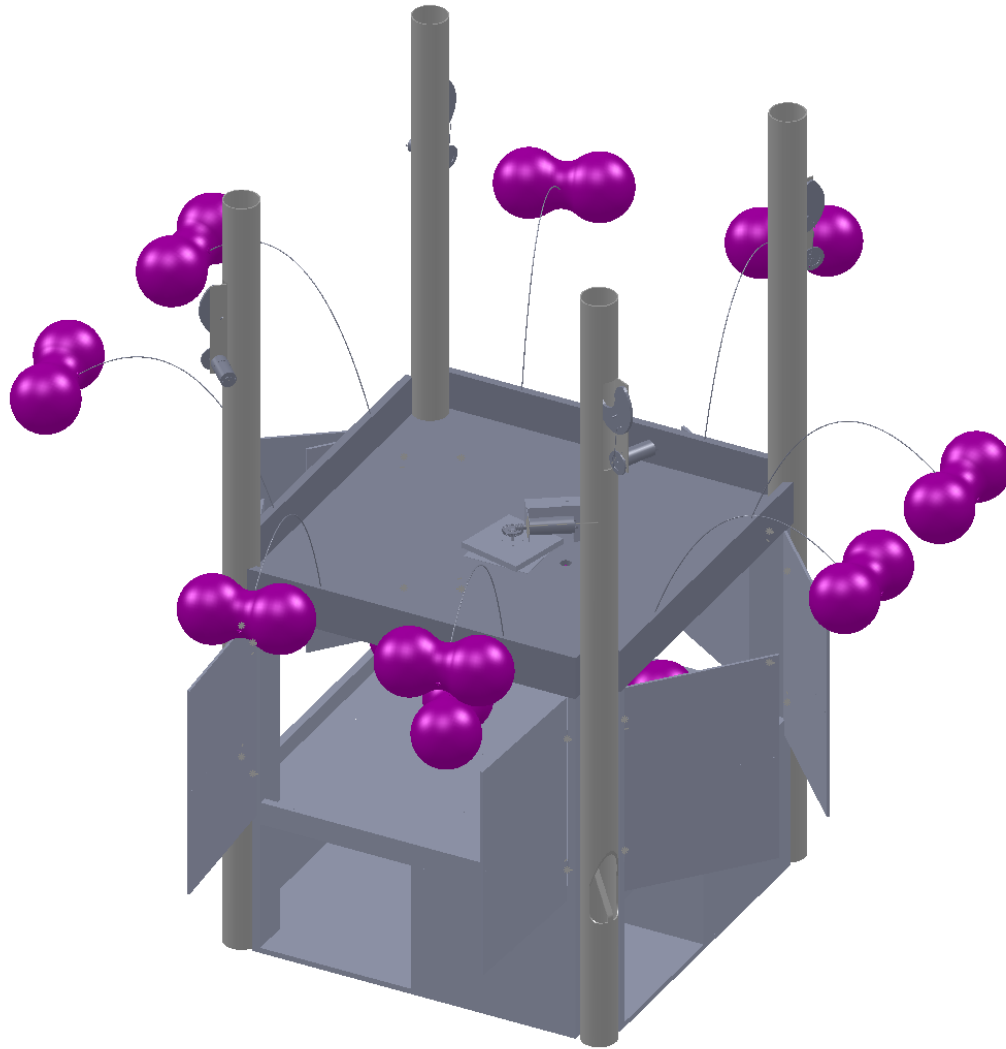
		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	
		DIMENSIONS ARE IN INCHES	DRAWN			TITLE:
		TOLERANCES:	CHECKED			TOP RAIL
		FRACTIONAL \pm	ENG APPR.			SIZE DWG. NO. REV
		ANGULAR: MACH \pm BEND \pm	MFG APPR.			A center 02200
		TWO PLACE DECIMAL \pm	Q.A.			SCALE: 1:1 WEIGHT: SHEET 1 OF 1
		THREE PLACE DECIMAL \pm	COMMENTS:			
		INTERPRET GEOMETRIC TOLERANCING PER:				
		MATERIAL				
NEXT ASSY	USED ON	FINISH				
APPLICATION		DO NOT SCALE DRAWING				

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	center 00100	CENTER BASE AND CENTER PLATFORM	2
2	center 00200	CENTER BOTTOM SIDE	4
3	center 00300	CENTER BOTTOM -x-	2
4	center 10200	CORNER ASSEMBLY	4
5	center 00800	TENNIS BALL EJECTOR	4
6	center 00900	HOSE CLAMP TO HOLD 00800 IN PLACE	1
7	center 00700	DOOR	8
8	center 10500	CENTER TOP ASSEMBLY	1
9	center 02000	RETAINER BOARD	4
10	center 02200	TOP RAIL	4
11	center 02100	FLY MOUNTING WIRE	8
12	center 01400	FLY	8



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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: Center Piece Exploded View
		DIMENSIONS ARE IN INCHES	DRAWN			
		TOLERANCES:	CHECKED			
		FRACTIONAL ±	ENG APPR.			
		ANGULAR: MACH ± BEND ±	MFG APPR.			
		TWO PLACE DECIMAL ±	Q.A.			SIZE DWG. NO. REV A center 10100 exp view
		THREE PLACE DECIMAL ±	COMMENTS:			
NEXT ASSY	USED ON	INTERPRET GEOMETRIC TOLERANCING PER:				SCALE: 1:50 WEIGHT: SHEET 1 OF 1
		MATERIAL				
		FINISH				
APPLICATION		DO NOT SCALE DRAWING				



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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: CENTER PIECE				
		DIMENSIONS ARE IN INCHES	DRAWN					SIZE	DWG. NO.	
		TOLERANCES:	CHECKED							A
		FRACTIONAL ±	ENG APPR.					REV		
		ANGULAR: MACH ± BEND ±	MFG APPR.							
		TWO PLACE DECIMAL ±	Q.A.			SCALE: 1:32	WEIGHT:			
		THREE PLACE DECIMAL ±	COMMENTS:			SHEET 1 OF 1				
		INTERPRET GEOMETRIC TOLERANCING PER:								
		MATERIAL								
		FINISH								
NEXT ASSY	USED ON									
APPLICATION		DO NOT SCALE DRAWING								

5

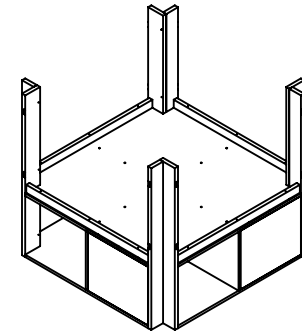
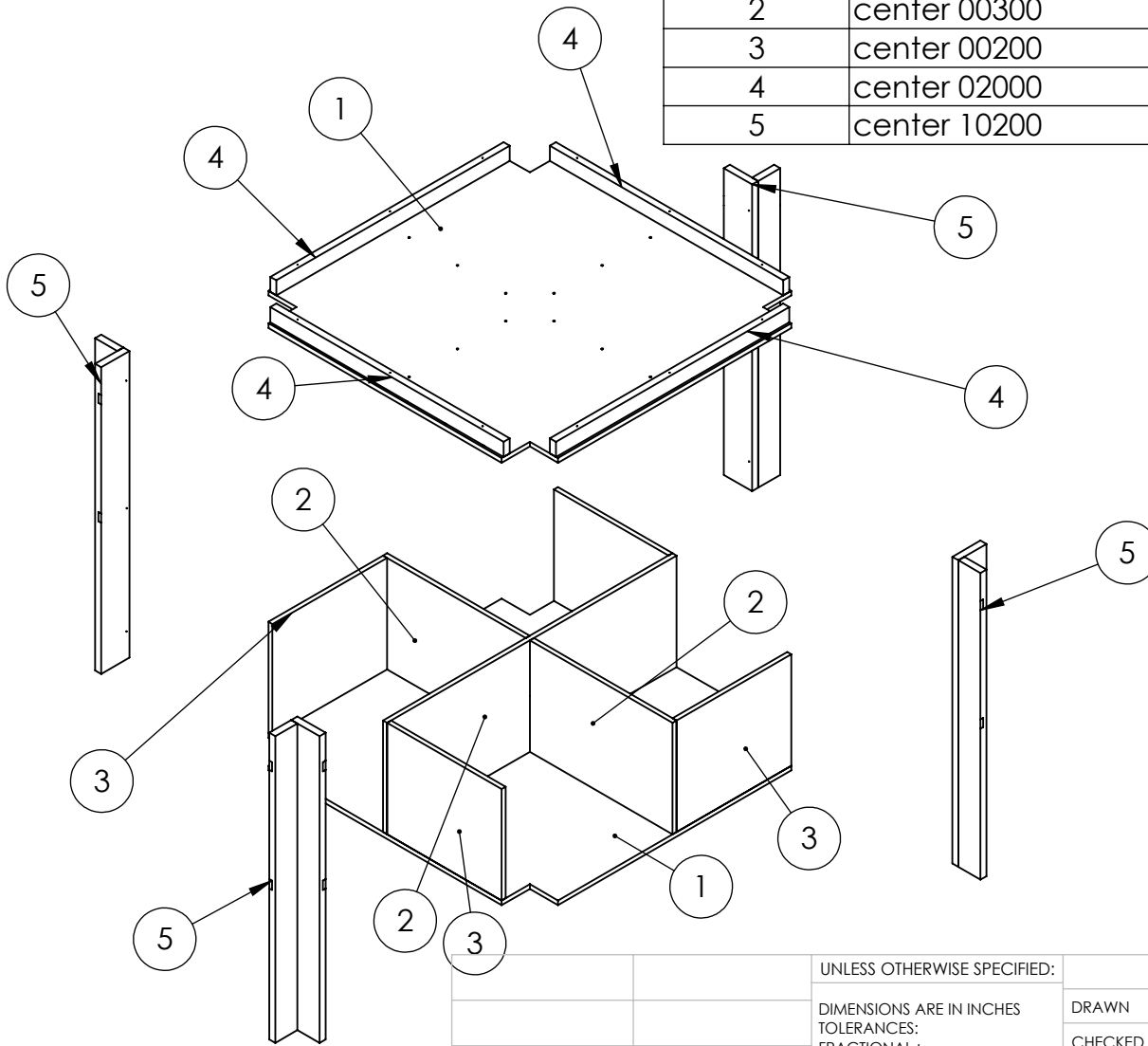
4

3

2

1

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	center 00100	CENTER BASE AND CENTER PLATFORM	2
2	center 00300	CENTER BOTTOM -X-	2
3	center 00200	CENTER BOTTOM SIDE	4
4	center 02000	RETAINER BOARD	4
5	center 10200	CORNER ASSEMBLY	4



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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES			
		TOLERANCES:		DRAWN	
		FRACTIONAL ±		CHECKED	
		ANGULAR: MACH ± BEND ±		ENG APPR.	
		TWO PLACE DECIMAL ±		MFG APPR.	
		THREE PLACE DECIMAL ±		Q.A.	
		INTERPRET GEOMETRIC TOLERANCING PER:		COMMENTS:	
		MATERIAL			
		FINISH			
NEXT ASSY	USED ON				
APPLICATION		DO NOT SCALE DRAWING			

TITLE:		
CONSTRUCTION OF CENTER BASE		
SIZE	DWG. NO.	REV
A	center 10120	
SCALE: 1:32	WEIGHT:	SHEET 1 OF 1

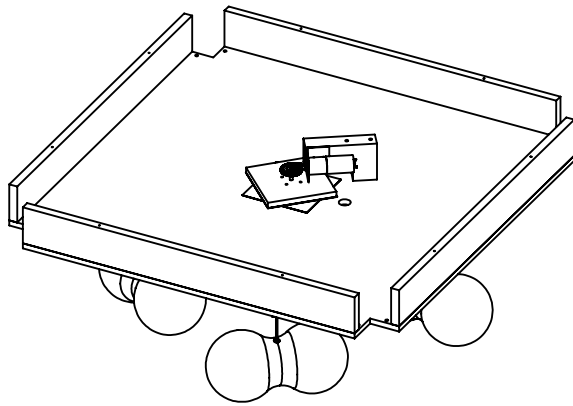
5

4

3

2

1

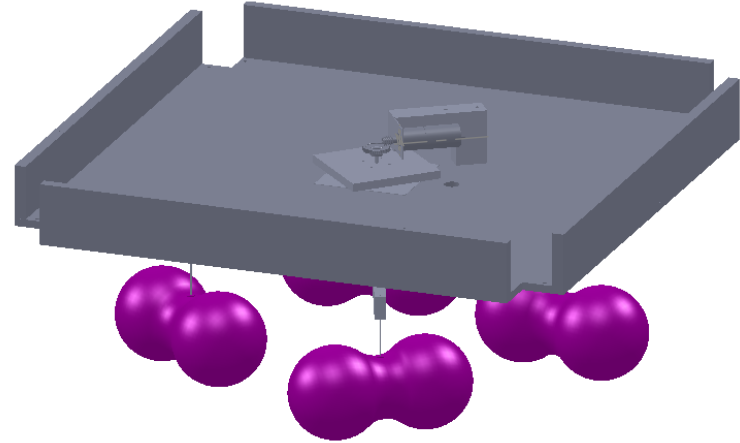
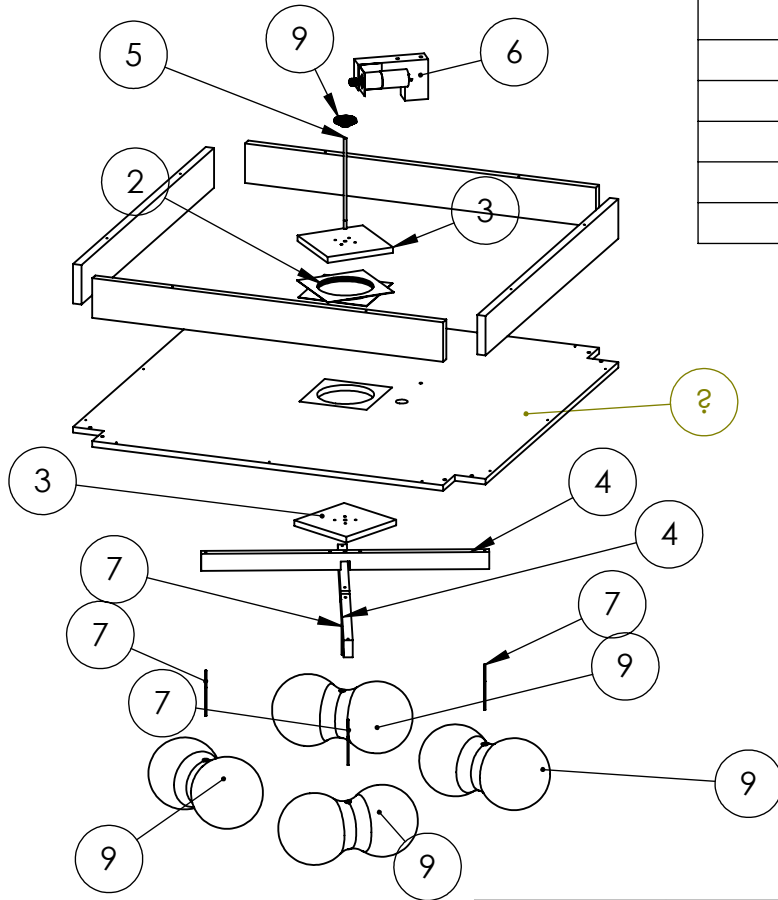


ITEM NO.	DRAWING NUMBER	DESCRIPTION	QTY.
1	center 10500	CENTER TOP ASSEMBLY	1
2	center 00600	CENTER TOP PLATE	1
3	center 01000	6x6 STEEL TURN TABLE	1
4	center 01100	WOOD MOUNTING BLOCK ON BEARING	2
5	center 01300	FLY CROSS ARMS	2
6	center 01310	CENTER SHAFT - 1/4 ALL THREAD	1
7	center 1610	WORM GEAR	1
8	center 10600	MOTOR MOUNT ASSEMBLY	1
9	center 01800	MOTOR MOUNT BLOCK	1
10	center 01700	MOTOR MOUNT BRACKET	1
11	center 01900	FLY MOUNTING EXTENSION - BLACK RIBBON	4
12	center 01400	FLY	4
13	N/A	NYLON RETAINING NUT 1/4x20	4
14	N/A	RETAINING WASHER 1/4	4
15	center 02010	MOTOR MOUNT SHAFT 1/4 ALL THREAD	1
16	N/A	MOUNTING SCREWS FOR TURN TABLE #8x1/2	8
17	N/A	MOUNTING SCREWS FOR MOTOR BRACKET #6x1	2
18	N/A	MOUNTING SCREWS FOR FLY CROSS ARMS #6x2-1/2	4
19	N/A	MOUNTING SCREWS FOR MOUNTING THE TEEING BLOCK TO THE WOOD MOUNTING BLOCK #6x1	4
20	N/A	MOTOR MOUNT BOLTS #8x32x3/8 PAN HEAD	4
21	N/A	MOTOR MOUNT LOCK WASHERS #8	4
22	center 1610	WORM GEAR	1
23	center 02200		4

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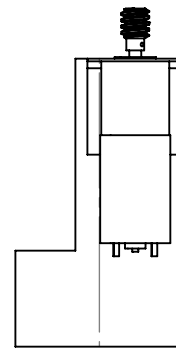
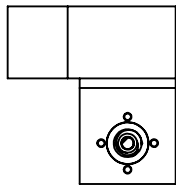
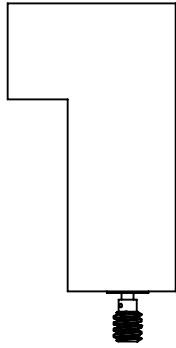
		UNLESS OTHERWISE SPECIFIED:	NAME	DATE	TITLE: Center Top Assembly
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	DRAWN		
		INTERPRET GEOMETRIC TOLERANCING PER:	CHECKED		
		MATERIAL	ENG APPR.		
NEXT ASSY	USED ON	FINISH	MFG APPR.		SIZE DWG. NO. REV A center 10500
APPLICATION		DO NOT SCALE DRAWING	Q.A.		
			COMMENTS:		SCALE: 1:12 WEIGHT: SHEET 1 OF 1

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	center 00600	CENTER TOP PLATE	1
2	center 01000	6x6 STEEL TURN TABLE	1
3	center 01100	WOOD MOUNTING BLOCK ON BEARING	2
4	center 01300	FLY CROSS ARMS	2
5	center 01310	CENTER SHAFT - 1/4 ALL THREAD	1
6	center 10600	MOTOR MOUNT ASSEMBLY	1
7	center 01900	FLY MOUNTING EXXTENSION	4
9	center 01400	FLY	4
9	center 1610	WORM GEAR	1
10	center 02200		4

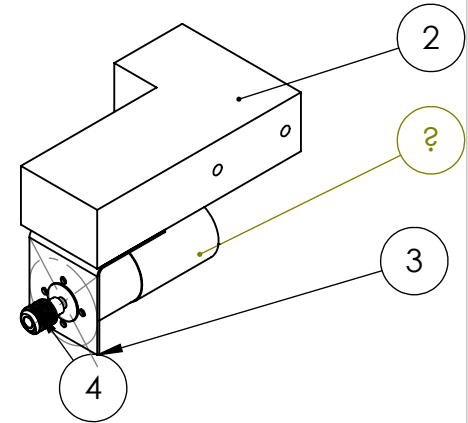
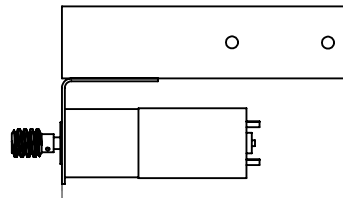


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		UNLESS OTHERWISE SPECIFIED:	NAME	DATE	TITLE:	
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	DRAWN		CENTER TOP ASSEMBLY	
			CHECKED			
			ENG APPR.			
			MFG APPR.			
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.		SIZE DWG. NO. REV	
		MATERIAL	COMMENTS:		A center 10500A	
NEXT ASSY	USED ON	FINISH			SCALE: 1:32 WEIGHT: SHEET 1 OF 1	
APPLICATION		DO NOT SCALE DRAWING				

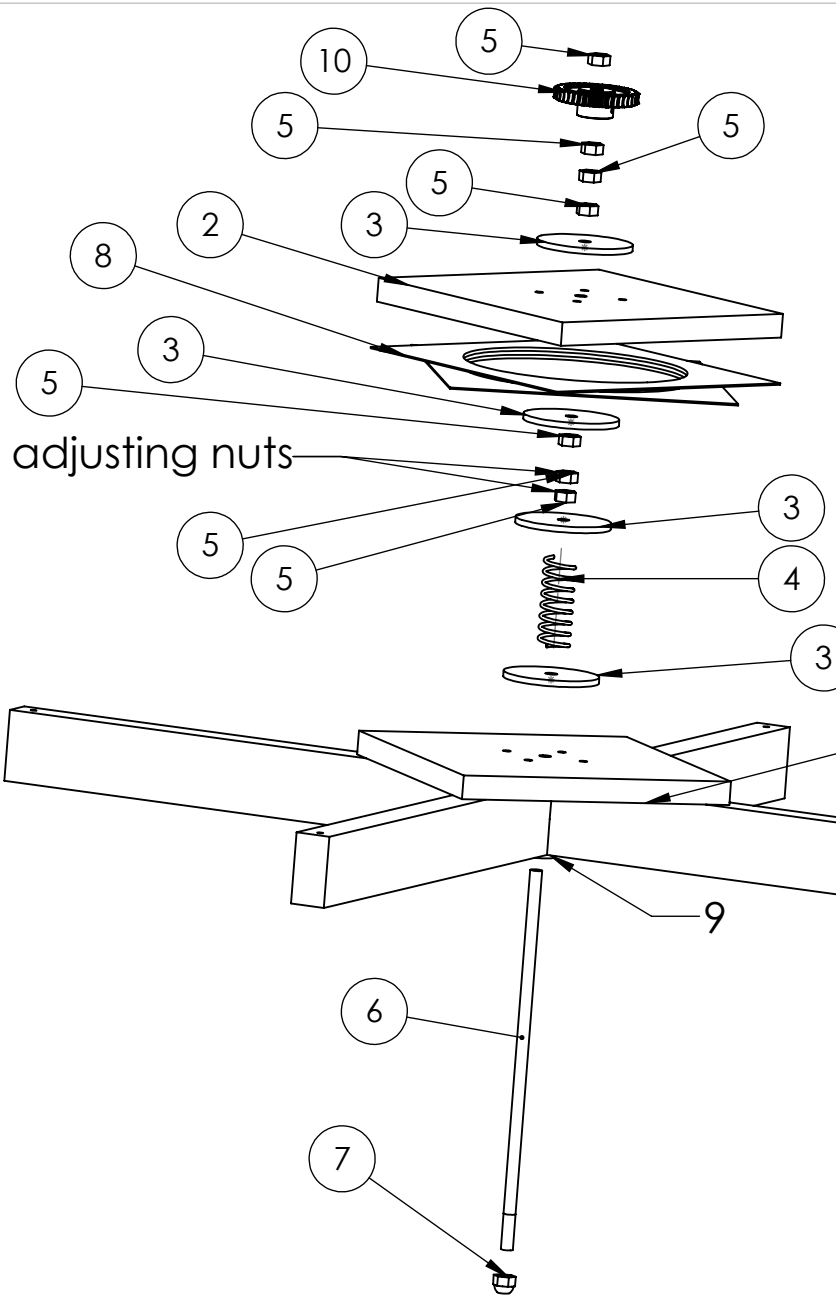


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	misc 00200	VEX LARGE MOTOR	1
2	center 01800	MOTOR MOUNT BLOCK	1
3	center 01700	MOTOR MOUNT BRACKET	1
4	center 1620	WORM	1



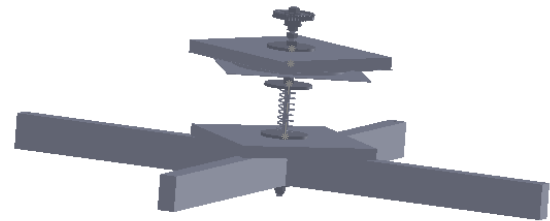
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		UNLESS OTHERWISE SPECIFIED:	NAME	DATE		
		DIMENSIONS ARE IN INCHES	DRAWN		TITLE: MOTOR MOUNT ASSEMBLY	
		TOLERANCES:	CHECKED			
		FRACTIONAL ±	ENG APPR.			
		ANGULAR: MACH ± BEND ±	MFG APPR.			
		TWO PLACE DECIMAL ±	Q.A.		SIZE DWG. NO. REV A center 10600	
		THREE PLACE DECIMAL ±	COMMENTS:			
		INTERPRET GEOMETRIC TOLERANCING PER:			SCALE: 1:4	WEIGHT:
		MATERIAL				SHEET 1 OF 1
NEXT ASSY	USED ON	FINISH				
APPLICATION		DO NOT SCALE DRAWING				



adjusting nuts

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	center 01300	FLY CROSS ARMS	2
2	center 01100	WOOD MOUNTING BLOCK ON TURNTABLE	2
3	misc 00500	1/4 FENDER WASHER	4
4	misc 00310	COMPRESSION SPRING	1
5	misc00600	STANDARD 1/4 x 20 HEX NUT	7
6	center 01310	CENTER SHAFT - 1/4 ALL THREAD	1
7	misc00700	NYLON INSERT 1/4 x 20 HEX NUT	1
8	center 01000	6x6 STEEL TABLE	1
9	misc00510	STANDARD 1/4 FLAT WASHER	1
10	center 1610	WORM GEAR	1



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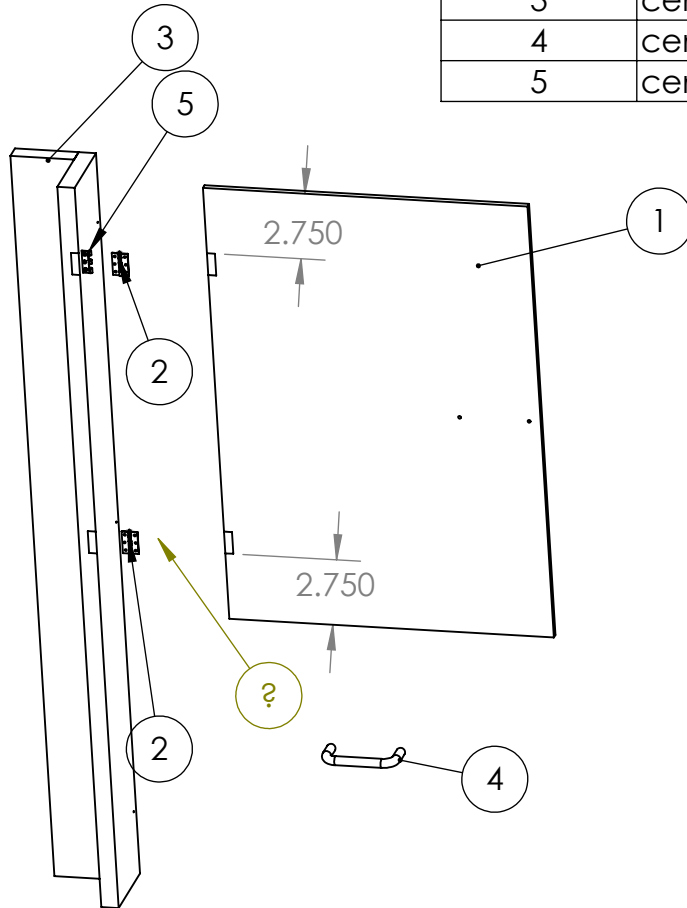
NEXT ASSY	USED ON
APPLICATION	

UNLESS OTHERWISE SPECIFIED:	NAME	DATE
DIMENSIONS ARE IN INCHES	DRAWN	
TOLERANCES:	CHECKED	
FRACTIONAL ±	ENG APPR.	
ANGULAR: MACH ± BEND ±	MFG APPR.	
TWO PLACE DECIMAL ±	Q.A.	
THREE PLACE DECIMAL ±	COMMENTS:	
INTERPRET GEOMETRIC TOLERANCING PER:		
MATERIAL		
FINISH		
DO NOT SCALE DRAWING		

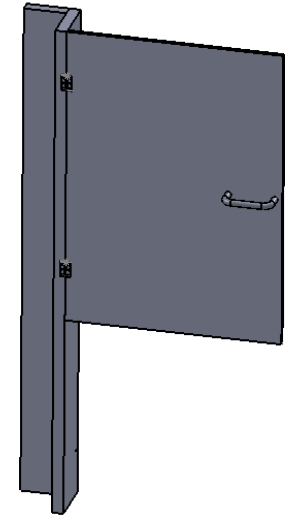
TITLE:
SLIP CLUTCH ASSEMBLY DETAIL

SIZE	DWG. NO.	REV
A	center 10800	
SCALE: 1:12	WEIGHT:	SHEET 1 OF 1

ITEM NO.	PART NUMBER	DESCRIPTION	Default/ QTY.
1	center 00700	DOOR	1
2	center 10300	DOOR HINGE	2
3	center 10200	CORNER ASSEMBLY	1
4	center 00740	DOOR PULL	1
5	center 00720		1



NOTE: THE DOORS ARE ATTACHED TO THE HINGES WITH A HALF HINGE ON THE INSIDE. USE #8-32 BOLT (0.75" LONG) AND NYLON INSERT NUT.

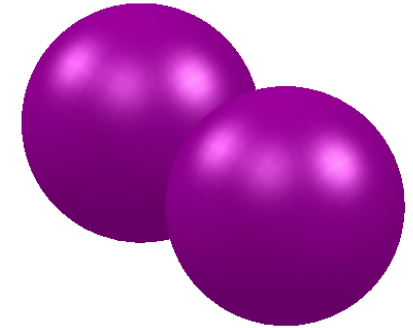
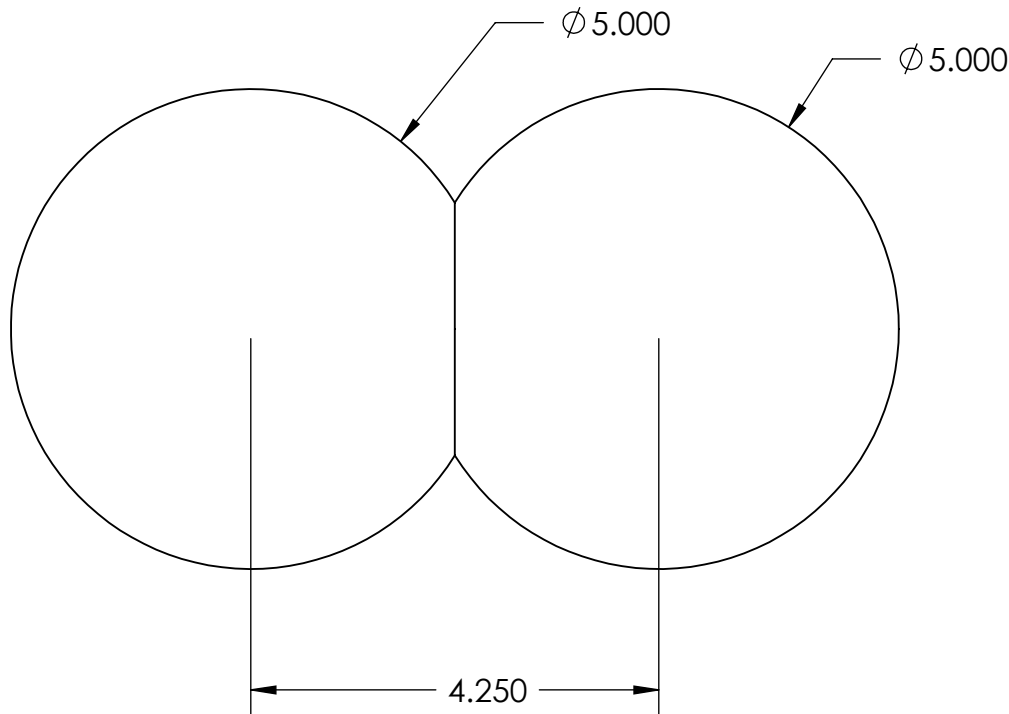


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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: DOOR MOUNTING DETAILS					
		DIMENSIONS ARE IN INCHES	DRAWN						SIZE	DWG. NO.	REV
		TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	CHECKED						A	center 10900	
		INTERPRET GEOMETRIC TOLERANCING PER:	ENG APPR.								
		MATERIAL	MFG APPR.								
		FINISH	Q.A.								
NEXT ASSY	USED ON		COMMENTS:								
APPLICATION		DO NOT SCALE DRAWING									

RIBBON LENGTH IS
13.5-14 INCHES.

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	CENTER 1410	FLY (BLACK RIBBON)	4
2	CENTER 1410	FLY (RED RIBBON)	8

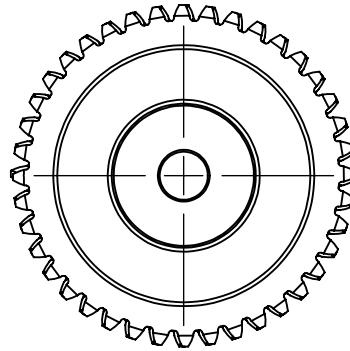
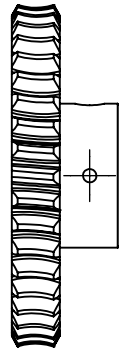
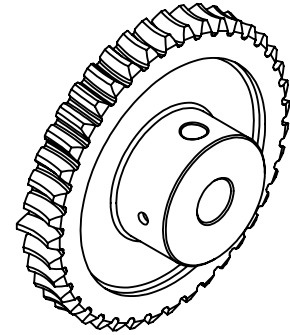


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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE		
		DIMENSIONS ARE IN INCHES				TITLE:	
		TOLERANCES:				THE FLY	
		FRACTIONAL \pm		DRAWN			
		ANGULAR: MACH \pm BEND \pm		CHECKED			
		TWO PLACE DECIMAL \pm		ENG APPR.			
		THREE PLACE DECIMAL \pm		MFG APPR.			
		INTERPRET GEOMETRIC TOLERANCING PER:		Q.A.			
		MATERIAL		COMMENTS:			
		STYROFOAM				SIZE	DWG. NO.
		FINISH				A	CENTER 1410
	NEXT ASSY	USED ON					REV
	APPLICATION	DO NOT SCALE DRAWING				SCALE: 1:4	WEIGHT:
							SHEET 1 OF 1

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	center 1610	WORM GEAR	1

NO DIMENSIONS ARE GIVEN
THIS IS A STOCK DRIVE PART
A 1T 6-N244008S



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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: WORM GEAR
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	DRAWN			
		INTERPRET GEOMETRIC TOLERANCING PER:	CHECKED			
		MATERIAL	ENG APPR.			
		FINISH	MFG APPR.			SIZE DWG. NO. REV A center 1610
NEXT ASSY	USED ON		Q.A.			
APPLICATION		DO NOT SCALE DRAWING	COMMENTS:			SCALE: 1:1 WEIGHT: SHEET 1 OF 1

NO DIMENSIONS ARE GIVEN
THIS IS A STOCK DRIVE PART

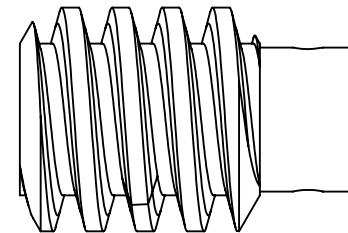
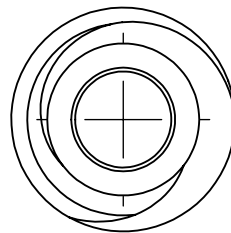
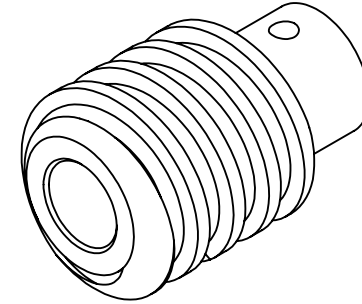
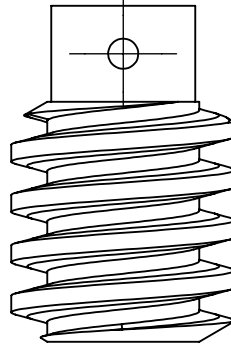
STOCKDRIVE PART NUMBER
A 1C5-N24

THIS GEAR MUST BE TAPPED WITH A 4-40 TAP. ONLY ONE HOLE NEED BE TAPPED.

USE A 4-40 SET SCREW 1/8 INCH TO ATTACH IT TO THE MOTOR SHAFT

WHEN ATTACHING THIS GEAT MAKE SURE THAT THE SET SCREW IS DIRECTLY OVER THE FLAT OF THE MOTOR SHAFT.

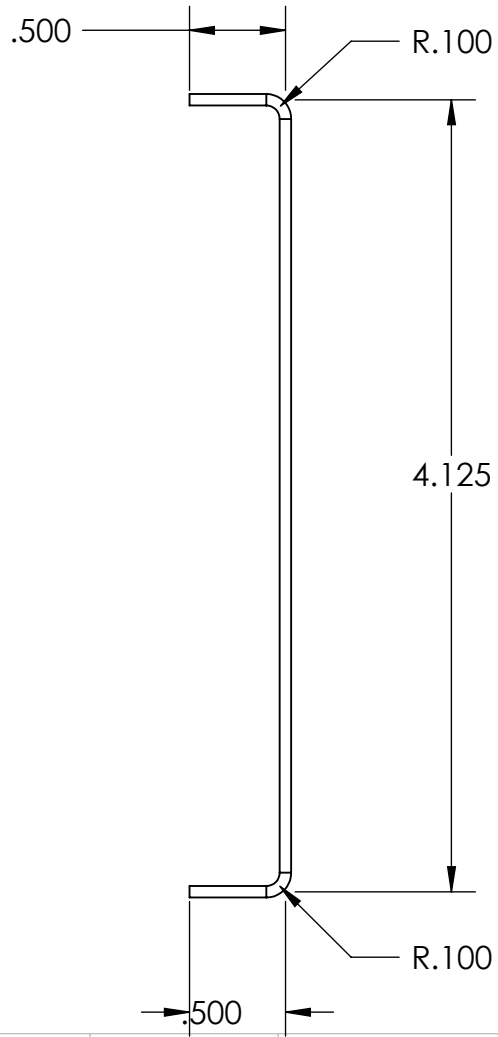
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	center 1620	WORM	1



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		UNLESS OTHERWISE SPECIFIED:	NAME	DATE		
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	DRAWN		TITLE:	
		INTERPRET GEOMETRIC TOLERANCING PER:	CHECKED		WORM	
		MATERIAL	ENG APPR.		SIZE	DWG. NO.
NEXT ASSY	USED ON	FINISH	MFG APPR.		A	center 1620
APPLICATION		DO NOT SCALE DRAWING	Q.A.			REV
			COMMENTS:		SCALE: 2:1	WEIGHT:
						SHEET 1 OF 1

piano wire, 0.063" diameter, 2' long



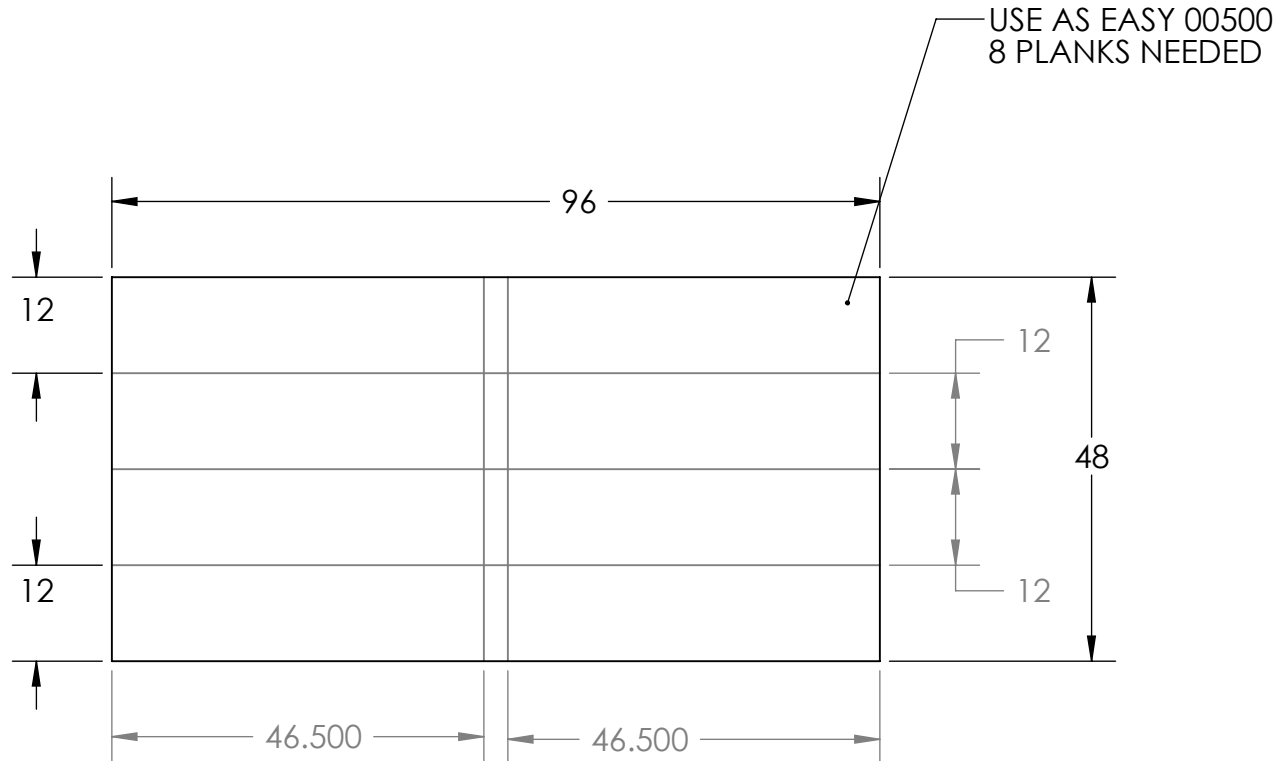
THIS WIRE WILL BE MODIFIED AS IT IS INSTALLED.

4 REQUIRED

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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE			
		DIMENSIONS ARE IN INCHES		DRAWN		TITLE: CONNECTING WIRE		
		TOLERANCES:		CHECKED				
		FRACTIONAL ±		ENG APPR.				
		ANGULAR: MACH ± BEND ±		MFG APPR.				
		TWO PLACE DECIMAL ±		Q.A.		SIZE	DWG. NO.	REV
		THREE PLACE DECIMAL ±		COMMENTS:		A	connecting wire	
		INTERPRET GEOMETRIC TOLERANCING PER:				SCALE: 1:1	WEIGHT:	SHEET 1 OF 1
		MATERIAL						
		FINISH						
	NEXT ASSY	USED ON						
	APPLICATION		DO NOT SCALE DRAWING					

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	cutting 01	EASY SCORING PLANKS	1

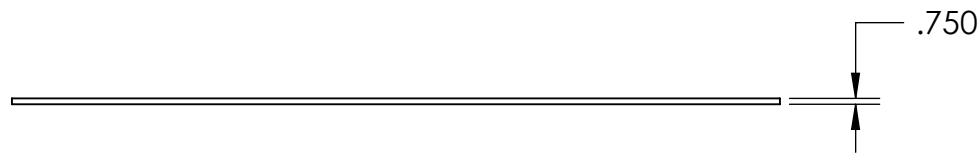
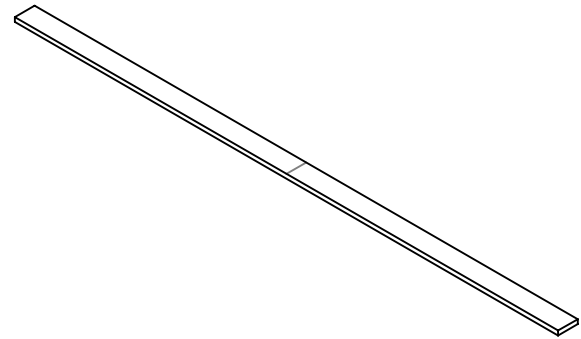
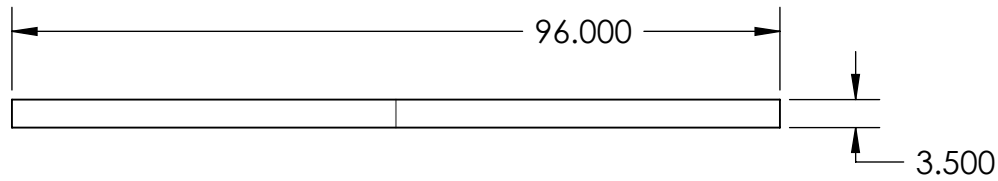


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		UNLESS OTHERWISE SPECIFIED:	NAME	DATE		
		DIMENSIONS ARE IN INCHES	DRAWN		TITLE: EASY SCORING PLANKS	
		TOLERANCES:	CHECKED			
		FRACTIONAL ±	ENG APPR.			
		ANGULAR: MACH ± BEND ±	MFG APPR.			
		TWO PLACE DECIMAL ±	Q.A.		SIZE DWG. NO. REV	
		THREE PLACE DECIMAL ±	COMMENTS:		A cutting 01	
		INTERPRET GEOMETRIC TOLERANCING PER:			SCALE: 1:24 WEIGHT: SHEET 1 OF 1	
		MATERIAL				
		1/2 PLYWOOD				
		FINISH				
NEXT ASSY	USED ON					
APPLICATION		DO NOT SCALE DRAWING				

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	cutting 02	EASY SCORING SIDE BOARDS	12

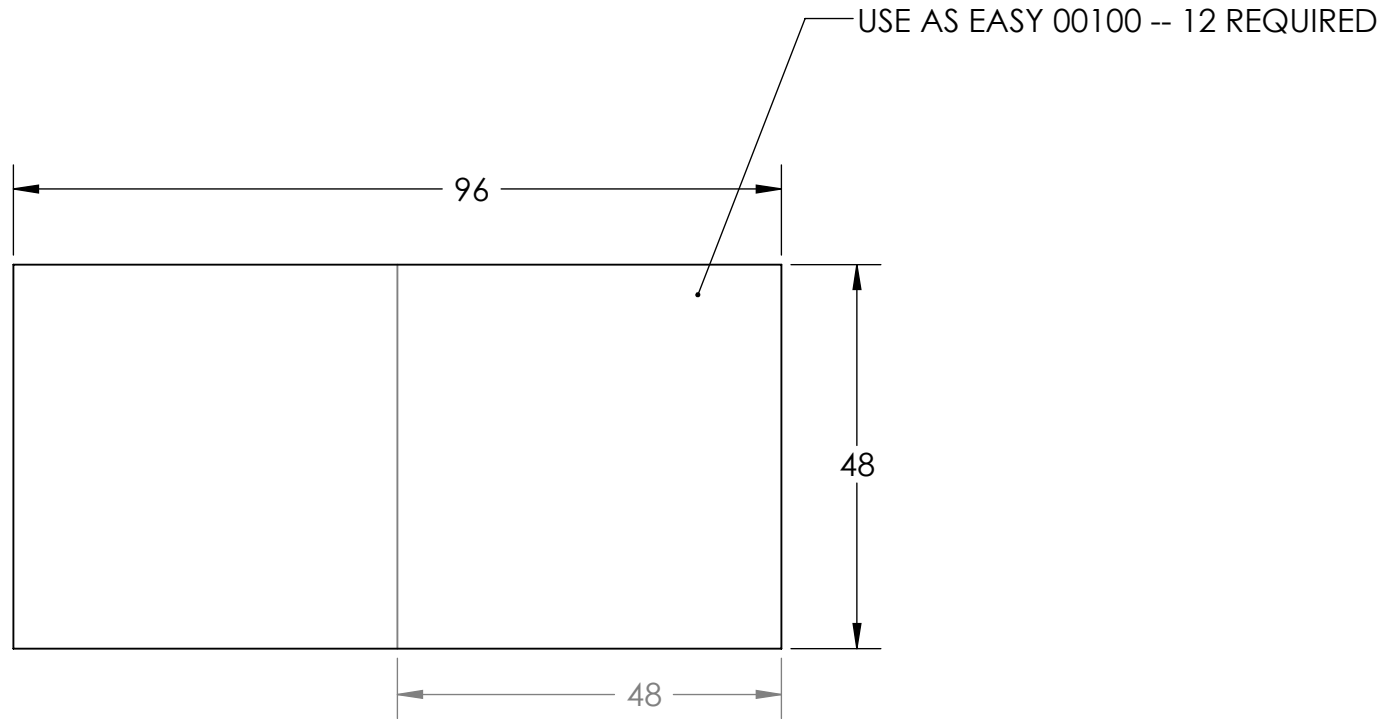
EASY00200
24 REQUIRED



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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE		
		DIMENSIONS ARE IN INCHES		DRAWN		TITLE: SCORING SIDE BOARDS EASY00200	
		TOLERANCES:		CHECKED			
		FRACTIONAL ±		ENG APPR.			
		ANGULAR: MACH ± BEND ±		MFG APPR.			
		TWO PLACE DECIMAL ±		Q.A.		SIZE DWG. NO. REV A cutting 02	
		THREE PLACE DECIMAL ±		COMMENTS:			
		INTERPRET GEOMETRIC TOLERANCING PER:				SCALE: 1:1 WEIGHT: SHEET 1 OF 1	
		MATERIAL					
		FINISH					
NEXT ASSY	USED ON	APPLICATION					
		DO NOT SCALE DRAWING					

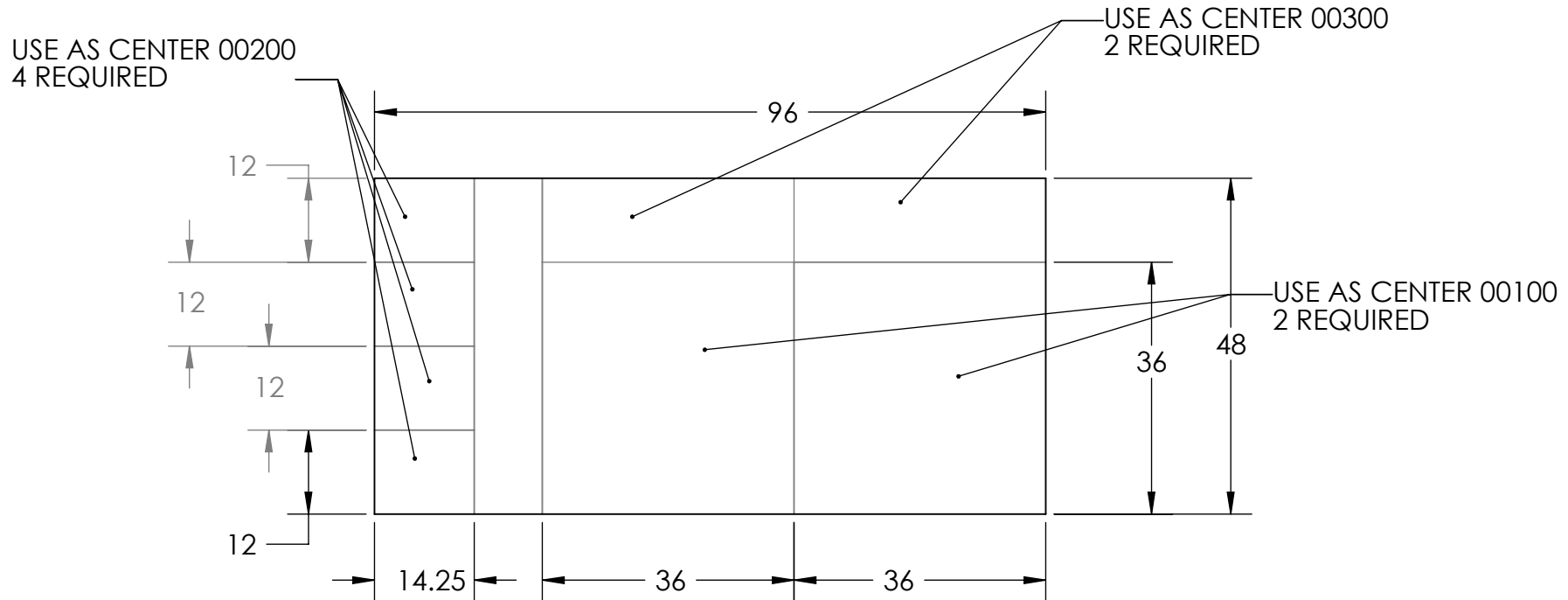
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	cutting 03	SCORING BASE CUT SHEET	6 SHEETS



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		UNLESS OTHERWISE SPECIFIED:	NAME	DATE		
		DIMENSIONS ARE IN INCHES	DRAWN		TITLE: SCORING CUT SHEET	
		TOLERANCES:	CHECKED			
		FRACTIONAL ±	ENG APPR.			
		ANGULAR: MACH ± BEND ±	MFG APPR.			
		TWO PLACE DECIMAL ±	Q.A.		SIZE DWG. NO. REV A cutting 03	
		THREE PLACE DECIMAL ±	COMMENTS:			
		INTERPRET GEOMETRIC TOLERANCING PER:			SCALE: 1:24	WEIGHT:
		MATERIAL			SHEET 1 OF 1	
		1/2 PLYWOOD				
NEXT ASSY	USED ON	FINISH				
APPLICATION		DO NOT SCALE DRAWING				

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	cutting 05	CENTER PIECE CUT SHEET 05	1

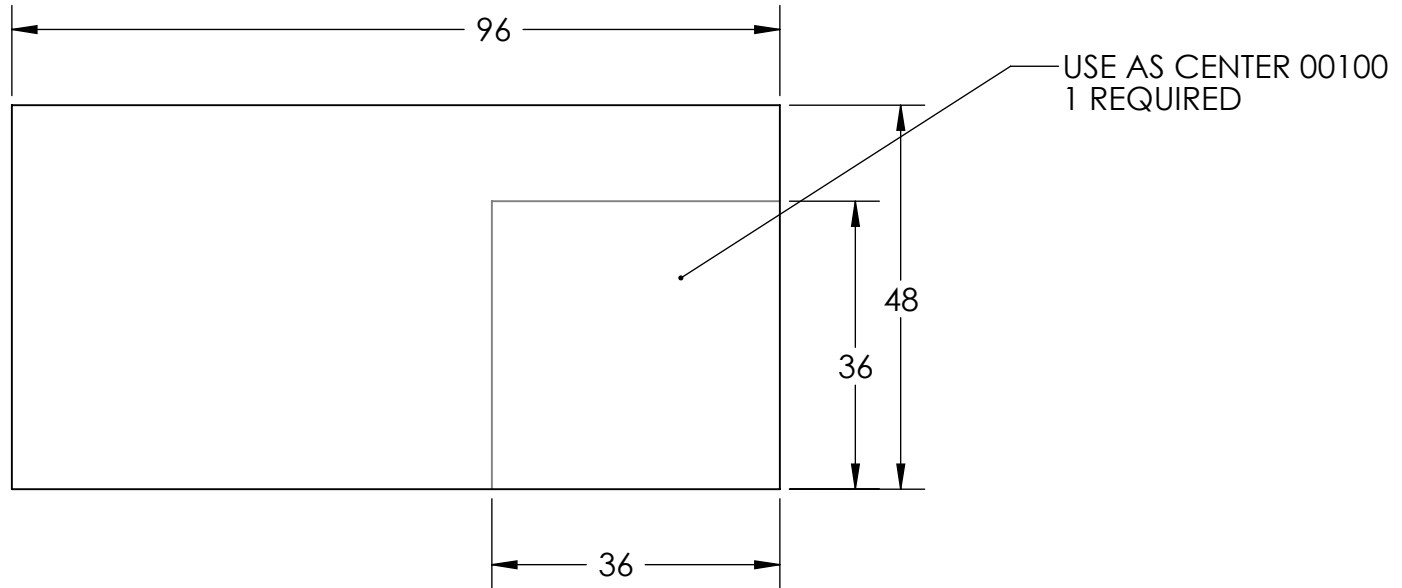


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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES	DRAWN		
		TOLERANCES:	CHECKED		
		FRACTIONAL ±	ENG APPR.		
		ANGULAR: MACH ± BEND ±	MFG APPR.		
		TWO PLACE DECIMAL ±	Q.A.		
		THREE PLACE DECIMAL ±	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
		1/2 PLYWOOD			
		FINISH			
NEXT ASSY	USED ON				
APPLICATION		DO NOT SCALE DRAWING			

TITLE:		
CENTER PIECE CUT SHEET 05		
SIZE	DWG. NO.	REV
A	cutting 05	
SCALE: 1:24		WEIGHT:
SHEET 1 OF 1		

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	cutting 06	CENTER PIECE CUT SHEET 06	1



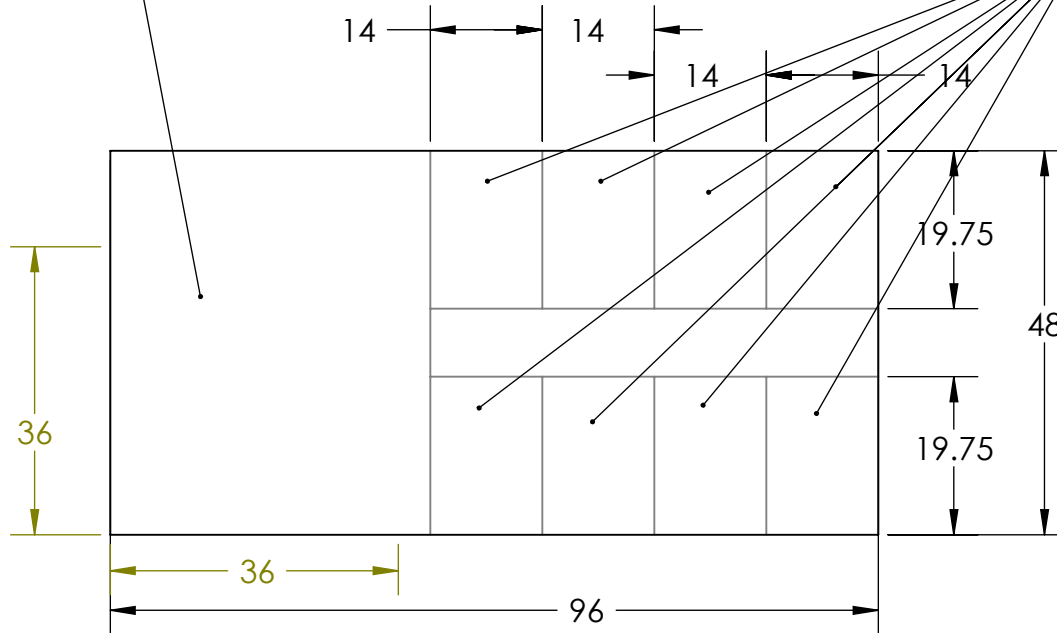
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		UNLESS OTHERWISE SPECIFIED:	NAME	DATE		
		DIMENSIONS ARE IN INCHES	DRAWN		TITLE: CENTER PIECE CUT SHEET 06	
		TOLERANCES:	CHECKED			
		FRACTIONAL ±	ENG APPR.			
		ANGULAR: MACH ± BEND ±	MFG APPR.			
		TWO PLACE DECIMAL ±	Q.A.		SIZE DWG. NO. REV A cutting 06	
		THREE PLACE DECIMAL ±	COMMENTS:			
		INTERPRET GEOMETRIC TOLERANCING PER:			SCALE: 1:24	WEIGHT:
		MATERIAL 1/2 PLYWOOD				SHEET 1 OF 1
NEXT ASSY	USED ON	FINISH				
APPLICATION		DO NOT SCALE DRAWING				

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	cutting 07	DOOR CUT SHEET	1

USE AS CENTER 00100
1 REQUIRED

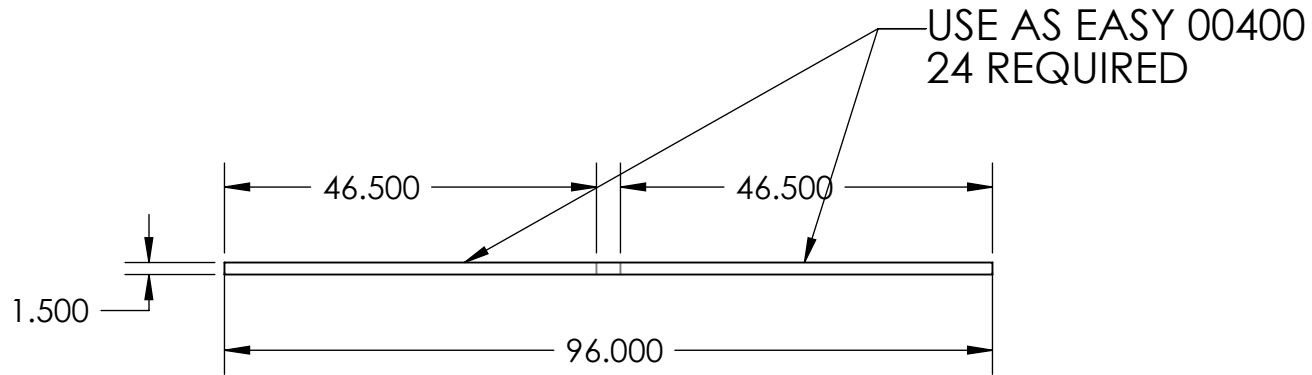
USE AS CENTER 00700
8 REQUIRED



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		UNLESS OTHERWISE SPECIFIED:	NAME	DATE		
		DIMENSIONS ARE IN INCHES	DRAWN		TITLE: DOOR CUT SHEET & CENTER00100	
		TOLERANCES:	CHECKED			
		FRACTIONAL ±	ENG APPR.			
		ANGULAR: MACH ± BEND ±	MFG APPR.			
		TWO PLACE DECIMAL ±	Q.A.		SIZE DWG. NO. REV A cutting 07	
		THREE PLACE DECIMAL ±	COMMENTS:			
		INTERPRET GEOMETRIC TOLERANCING PER:			SCALE: 1:24	WEIGHT:
		MATERIAL				SHEET 1 OF 1
		1/4 LUAN PLYWOOD				
		FINISH				
NEXT ASSY	USED ON					
APPLICATION		DO NOT SCALE DRAWING				

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	cutting 08	EASY SCORING SPACER	12

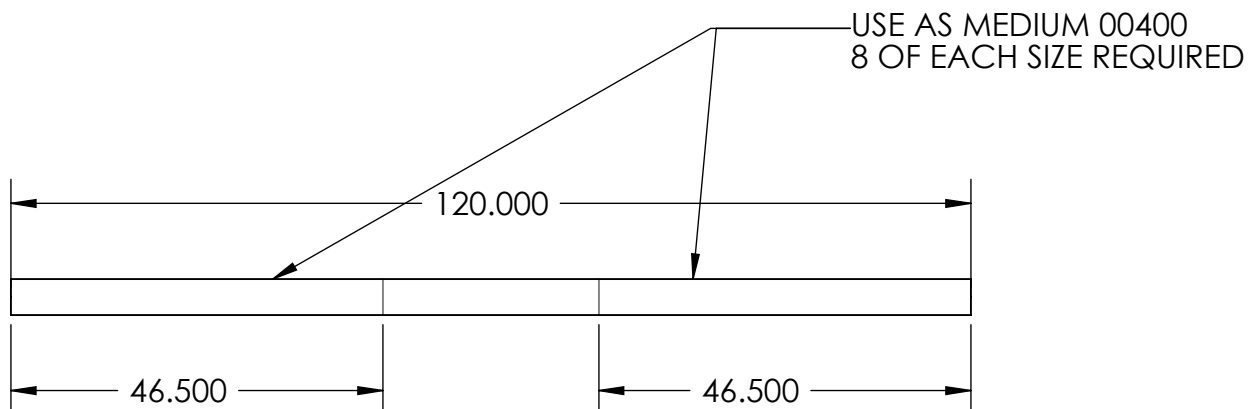


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		UNLESS OTHERWISE SPECIFIED:	NAME	DATE		
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	DRAWN		TITLE: EASY SCORING SPACER	
			CHECKED			
			ENG APPR.			
			MFG APPR.			
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.		SIZE DWG. NO. REV A cutting 08	
		MATERIAL 1x2 PINE	COMMENTS:			
NEXT ASSY	USED ON	FINISH			SCALE: 1:24	WEIGHT:
APPLICATION		DO NOT SCALE DRAWING			SHEET 1 OF 1	

ORIGINAL LENGTH
OF PVC PIPE IS 10'
(120")

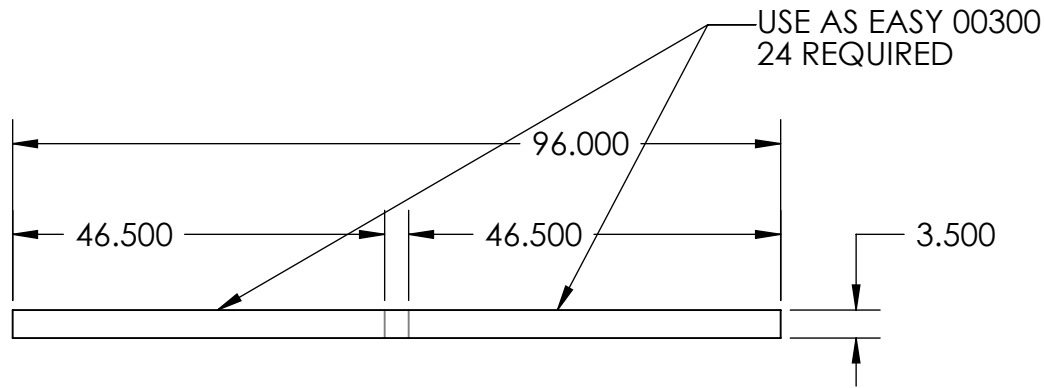
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	cutting 09	3 INCH PVC	4
2	cutting 09	2 INCH PVC	4
3	cutting 09	1 1/2 INCH PVC	4
4	cutting 09	1 1/14 inch PVC	4
5	cutting 09	1 INCH PVC	4
6	cutting 09	3/4 INCH PVC	4



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		UNLESS OTHERWISE SPECIFIED:	NAME	DATE		
		DIMENSIONS ARE IN INCHES	DRAWN		TITLE: PVC PIPE SCHEDULE	
		TOLERANCES:	CHECKED			
		FRACTIONAL ±	ENG APPR.			
		ANGULAR: MACH ± BEND ±	MFG APPR.			
		TWO PLACE DECIMAL ±	Q.A.		SIZE DWG. NO. REV A cutting 09	
		THREE PLACE DECIMAL ±	COMMENTS:			
		INTERPRET GEOMETRIC TOLERANCING PER:			SCALE: 1:24	WEIGHT:
		MATERIAL PVC PIPE			SHEET 1 OF 1	
		FINISH				
NEXT ASSY	USED ON					
APPLICATION		DO NOT SCALE DRAWING				

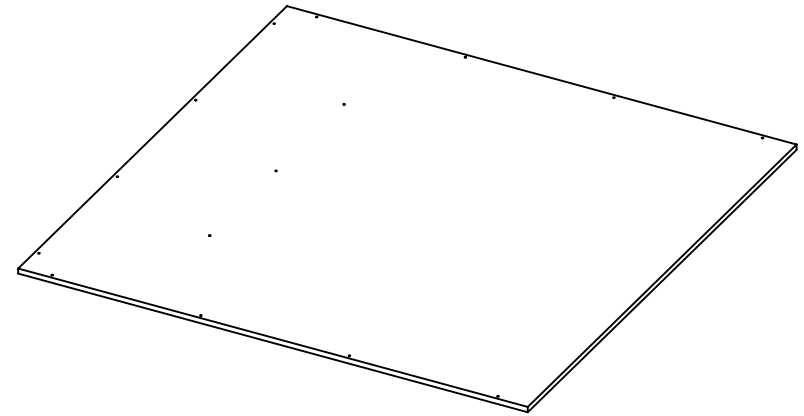
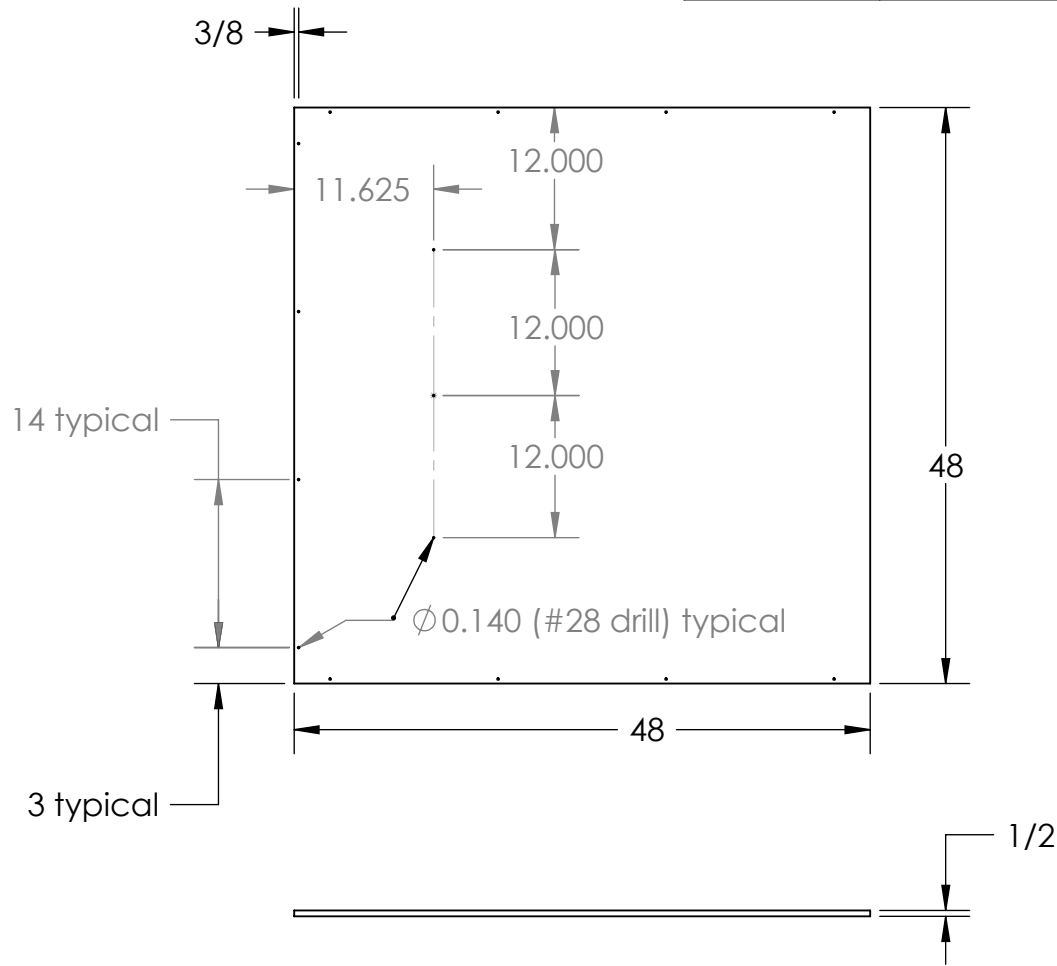
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	cutting 10	SCORING PARTITIONS	12



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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: SCORING PARTITIONS
		DIMENSIONS ARE IN INCHES	DRAWN			
		TOLERANCES:	CHECKED			
		FRACTIONAL ±	ENG APPR.			
		ANGULAR: MACH ± BEND ±	MFG APPR.			
		TWO PLACE DECIMAL ±	Q.A.			
		THREE PLACE DECIMAL ±	COMMENTS:			
		INTERPRET GEOMETRIC TOLERANCING PER:				SIZE DWG. NO. REV
		MATERIAL				A cutting 10
		FINISH				
NEXT ASSY	USED ON					SCALE: 1:24 WEIGHT: SHEET 1 OF 1
APPLICATION		DO NOT SCALE DRAWING				

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	easy 00100	SCORING BASE	12



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		UNLESS OTHERWISE SPECIFIED:	NAME	DATE		
		DIMENSIONS ARE IN INCHES	DRAWN		TITLE: SCORING BASE	
		TOLERANCES:	CHECKED			
		FRACTIONAL ±	ENG APPR.			
		ANGULAR: MACH ± BEND ±	MFG APPR.			
		TWO PLACE DECIMAL ±	Q.A.		SIZE DWG. NO. REV A easy 00100	
		THREE PLACE DECIMAL ±	COMMENTS:			
		INTERPRET GEOMETRIC TOLERANCING PER:			SCALE: 1:16	WEIGHT:
		MATERIAL PLYWOOD				SHEET 1 OF 1
		FINISH				
NEXT ASSY	USED ON					
APPLICATION		DO NOT SCALE DRAWING				

5

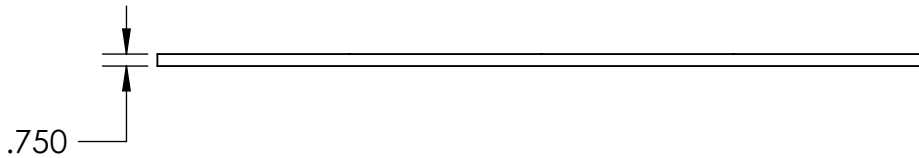
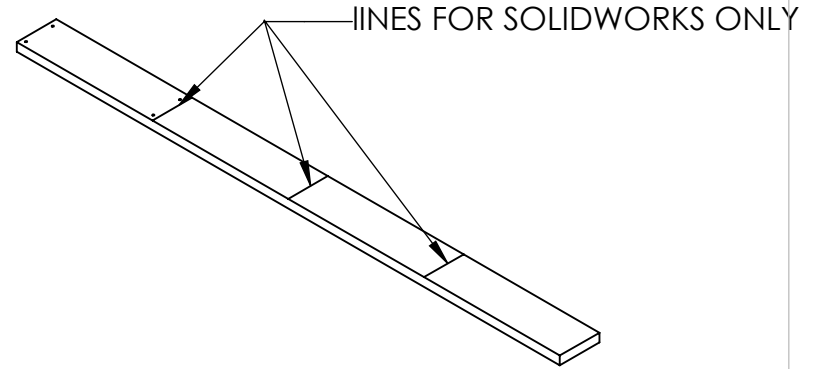
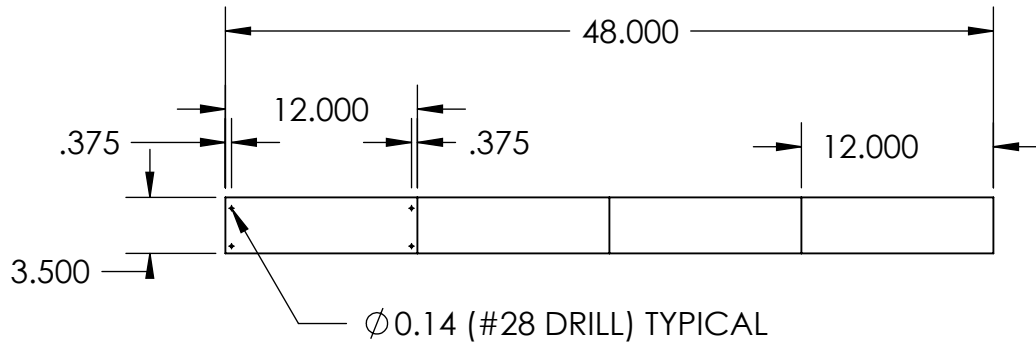
4

3

2

1

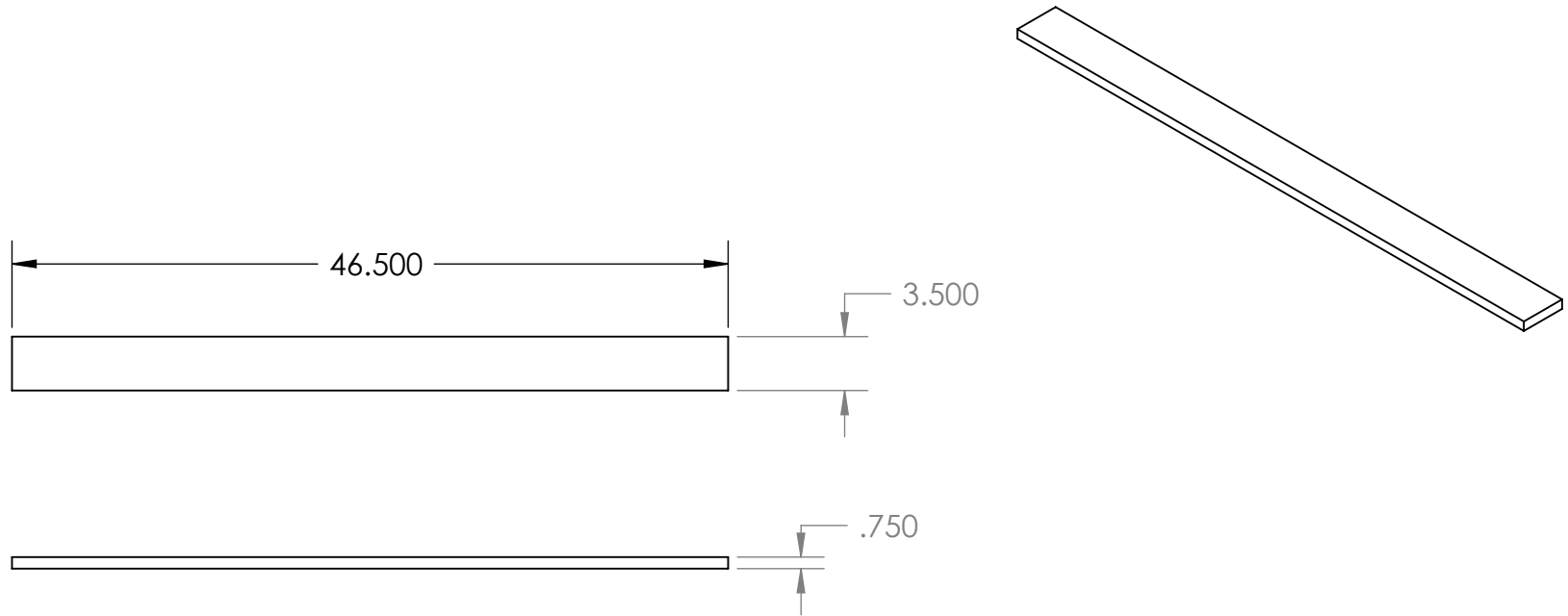
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	easy 00200	SCORING SIDE PANEL	24



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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE		
		DIMENSIONS ARE IN INCHES		DRAWN		TITLE:	
		TOLERANCES:		CHECKED		SCORING SIDE PANEL	
		FRACTIONAL ±		ENG APPR.		SIZE	DWG. NO.
		ANGULAR: MACH ± BEND ±		MFG APPR.		A	easy 00200
		TWO PLACE DECIMAL ±		Q.A.		SCALE: 1:12	WEIGHT:
		THREE PLACE DECIMAL ±		COMMENTS:		SHEET 1 OF 1	
		INTERPRET GEOMETRIC TOLERANCING PER:					
		MATERIAL					
		PINE					
		FINISH					
	NEXT ASSY	USED ON					
	APPLICATION						
			DO NOT SCALE DRAWING				

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	easy 00300	SCORING BACK AND PARTITION	24



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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: SCORING BACK AND PARTITION
		DIMENSIONS ARE IN INCHES	DRAWN			
		TOLERANCES:	CHECKED			
		FRACTIONAL ±	ENG APPR.			
		ANGULAR: MACH ± BEND ±	MFG APPR.			
		TWO PLACE DECIMAL ±	Q.A.			SIZE DWG. NO. REV A easy 00300
		THREE PLACE DECIMAL ±	COMMENTS:			
		INTERPRET GEOMETRIC TOLERANCING PER:				SCALE: 1:12 WEIGHT: SHEET 1 OF 1
		MATERIAL PINE				
		FINISH				
NEXT ASSY	USED ON					
APPLICATION		DO NOT SCALE DRAWING				

5

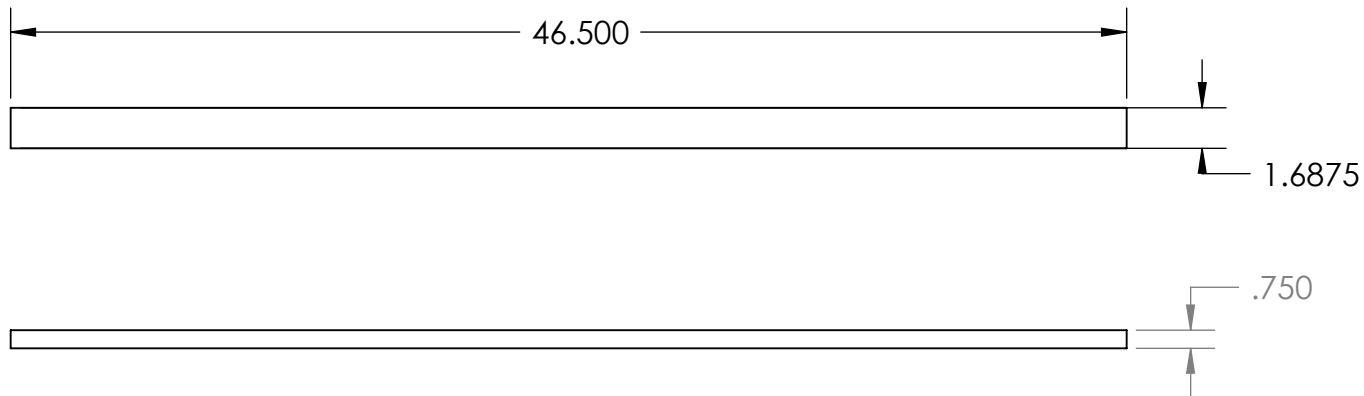
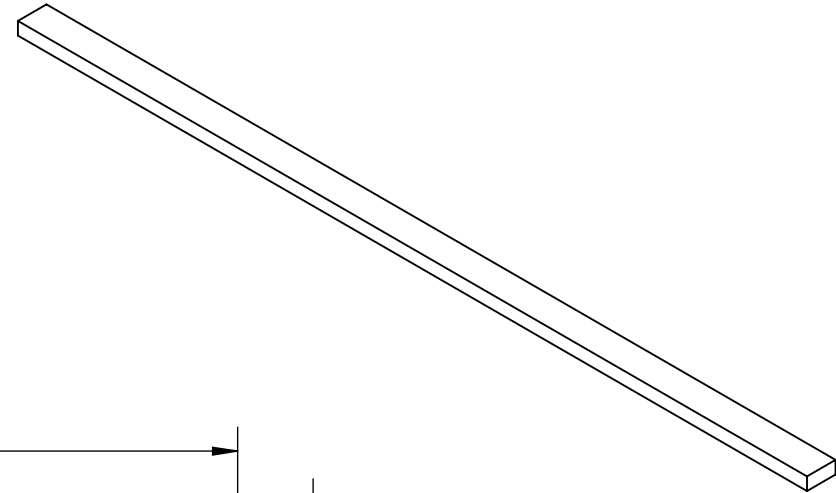
4

3

2

1

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	easy 00400	EASY SCORING UNDER SPACERS	24



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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE		
		DIMENSIONS ARE IN INCHES	DRAWN			TITLE:	
		TOLERANCES:	CHECKED			EASY SCORING SPACER BOARD	
		FRACTIONAL ±	ENG APPR.			SIZE	DWG. NO.
		ANGULAR: MACH ± BEND ±	MFG APPR.			A	easy 00400
		TWO PLACE DECIMAL ±	Q.A.			SCALE: 1:8	WEIGHT:
		THREE PLACE DECIMAL ±	COMMENTS:			SHEET 1 OF 1	REV
		INTERPRET GEOMETRIC TOLERANCING PER:					
		MATERIAL					
		PINE					
		FINISH					
	NEXT ASSY	USED ON					
	APPLICATION		DO NOT SCALE DRAWING				

5

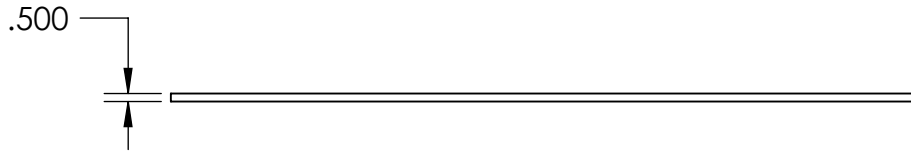
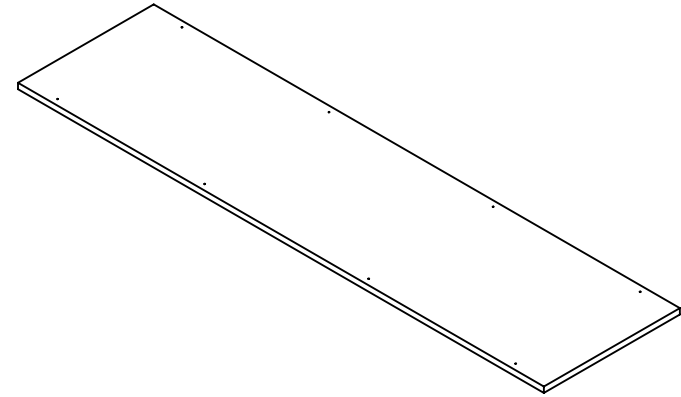
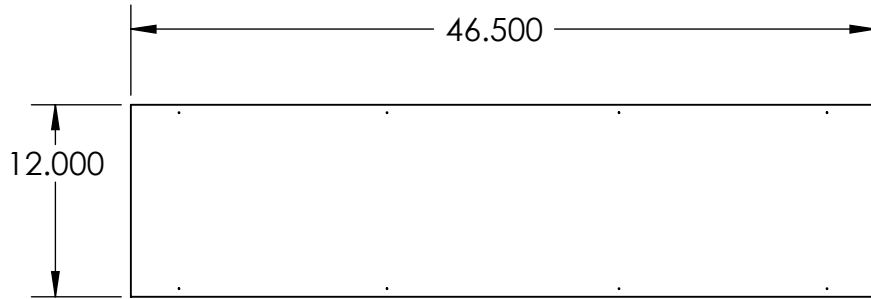
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3

2

1

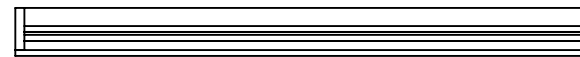
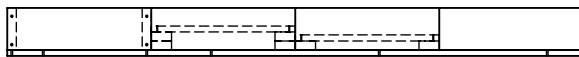
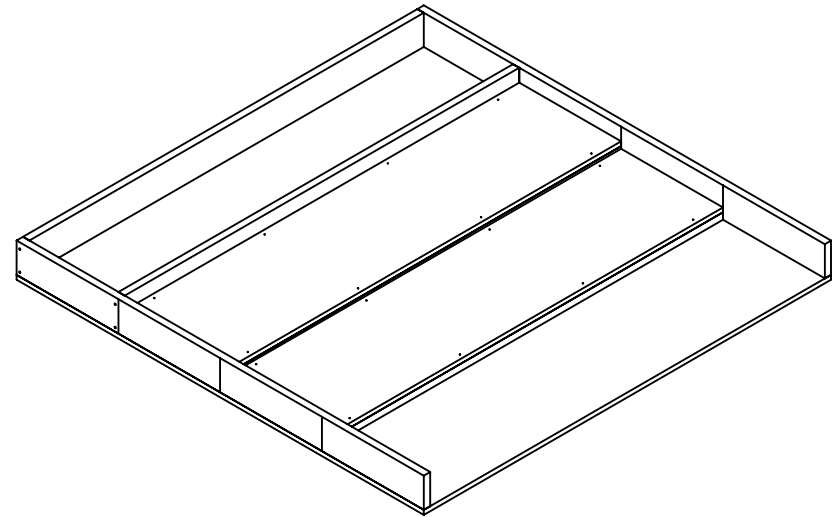
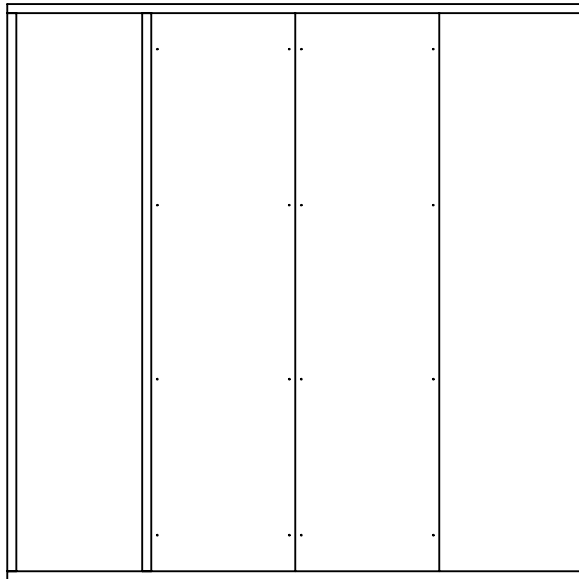
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	easy 00500	EASY SCORING PLANKS	8



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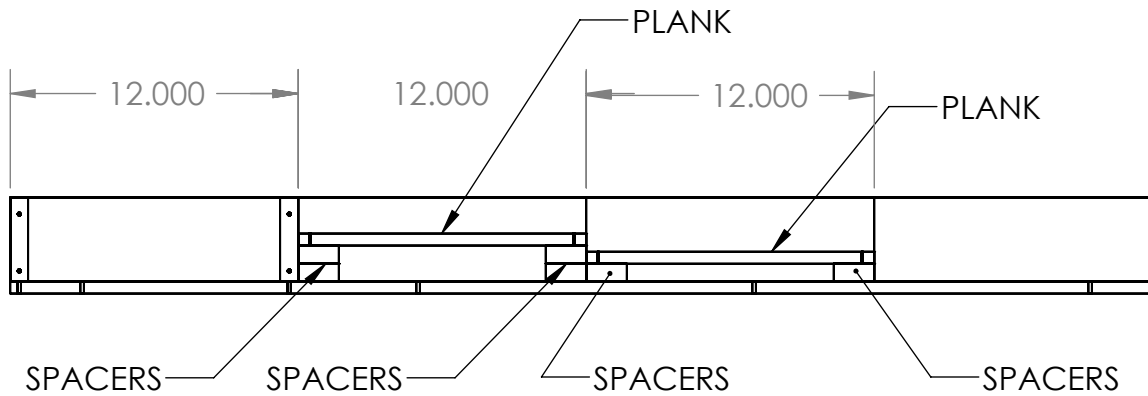
		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: EASY SCORING PLANKS
		DIMENSIONS ARE IN INCHES	DRAWN			
		TOLERANCES:	CHECKED			
		FRACTIONAL ±	ENG APPR.			
		ANGULAR: MACH ± BEND ±	MFG APPR.			
		TWO PLACE DECIMAL ±	Q.A.			SIZE DWG. NO. REV A easy 00500
		THREE PLACE DECIMAL ±	COMMENTS:			
		INTERPRET GEOMETRIC TOLERANCING PER:				SCALE: 1:12 WEIGHT: SHEET 1 OF 1
		MATERIAL PLYWOOD				
		FINISH				
NEXT ASSY	USED ON					
APPLICATION		DO NOT SCALE DRAWING				

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	easy 00100	EASY SCORING BASE	1
2	easy 00200	EASY SCORING SIDE	2
3	easy 00300	EASY SCORING BACK AND PARTITION	2
4	easy 00400	EASY SCORING UNDER SPACERS	6
5	easy 00500	EASY SCORING PLANKS	2
6	easy 10000	EASY SCORING ASSEMBLY	4



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		UNLESS OTHERWISE SPECIFIED:	NAME	DATE	TITLE: EASY SCORING	
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	DRAWN			
		INTERPRET GEOMETRIC TOLERANCING PER:	CHECKED		A	easy 10000
		MATERIAL	ENG APPR.			
		FINISH	MFG APPR.		SCALE: 1:16	WEIGHT:
NEXT ASSY	USED ON		Q.A.		SHEET 1 OF 1	
APPLICATION		DO NOT SCALE DRAWING	COMMENTS:			



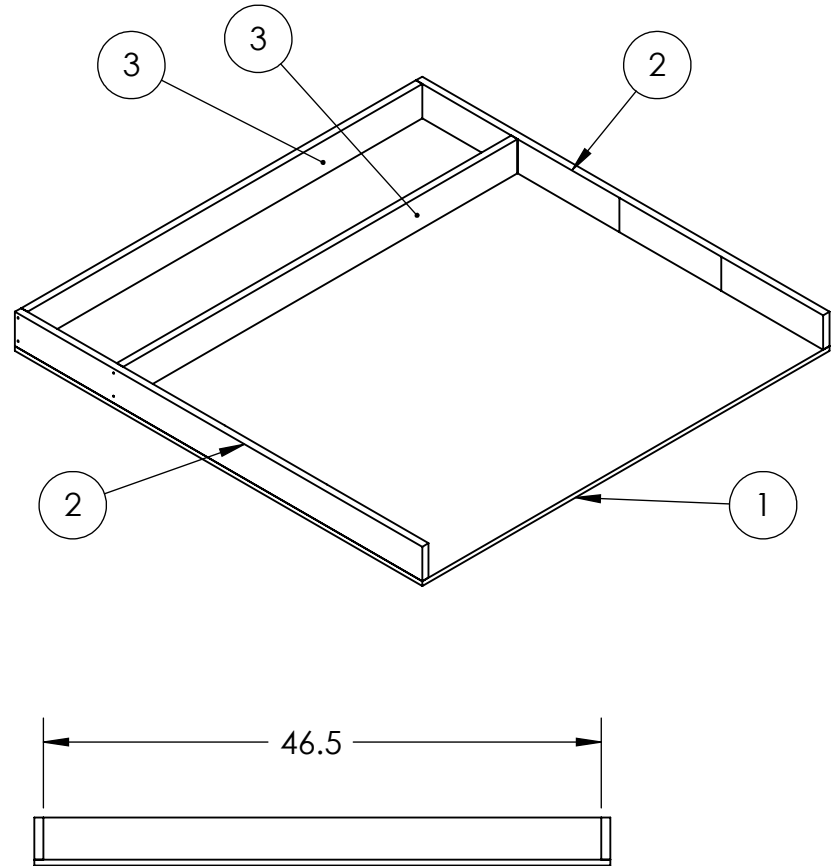
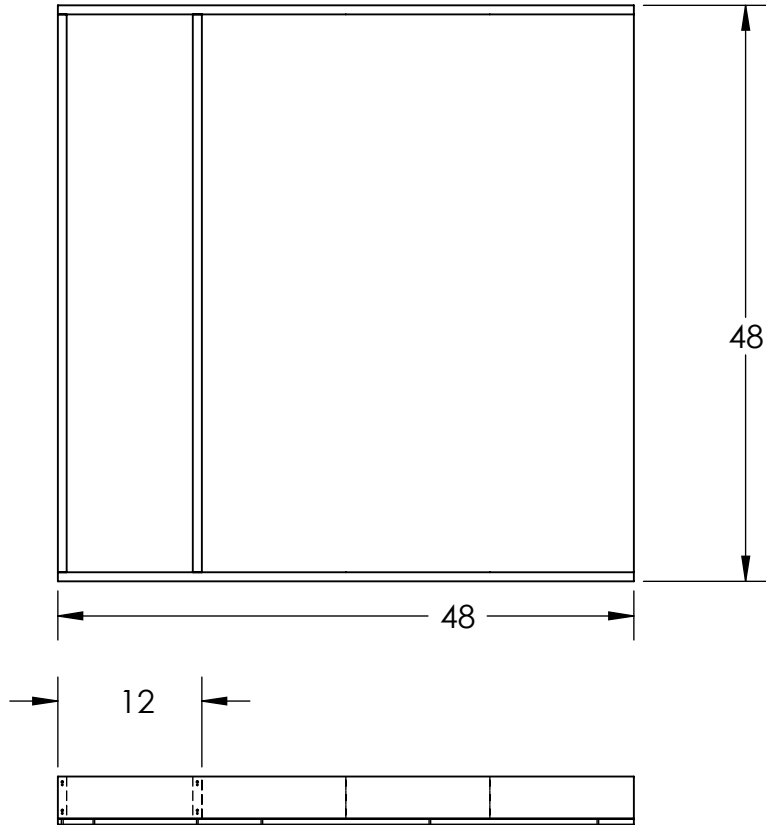
PROPRIETARY AND CONFIDENTIAL
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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES	DRAWN		
		TOLERANCES:	CHECKED		
		FRACTIONAL ±	ENG APPR.		
		ANGULAR: MACH ± BEND ±	MFG APPR.		
		TWO PLACE DECIMAL ±	Q.A.		
		THREE PLACE DECIMAL ±	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
NEXT ASSY	USED ON	FINISH			
APPLICATION		DO NOT SCALE DRAWING			

TITLE:		
ASSEMBLY SHOWING SPACER AND PLANK PLACEMENT		
SIZE	DWG. NO.	REV
A	easy 10010	
SCALE: 1:16	WEIGHT:	SHEET 1 OF 1

QUANTITY TO MAKE
12

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	easy 00100	scoring base	1
2	easy 00200	scoring side panel	2
3	easy 00300	scoring back and partition	2



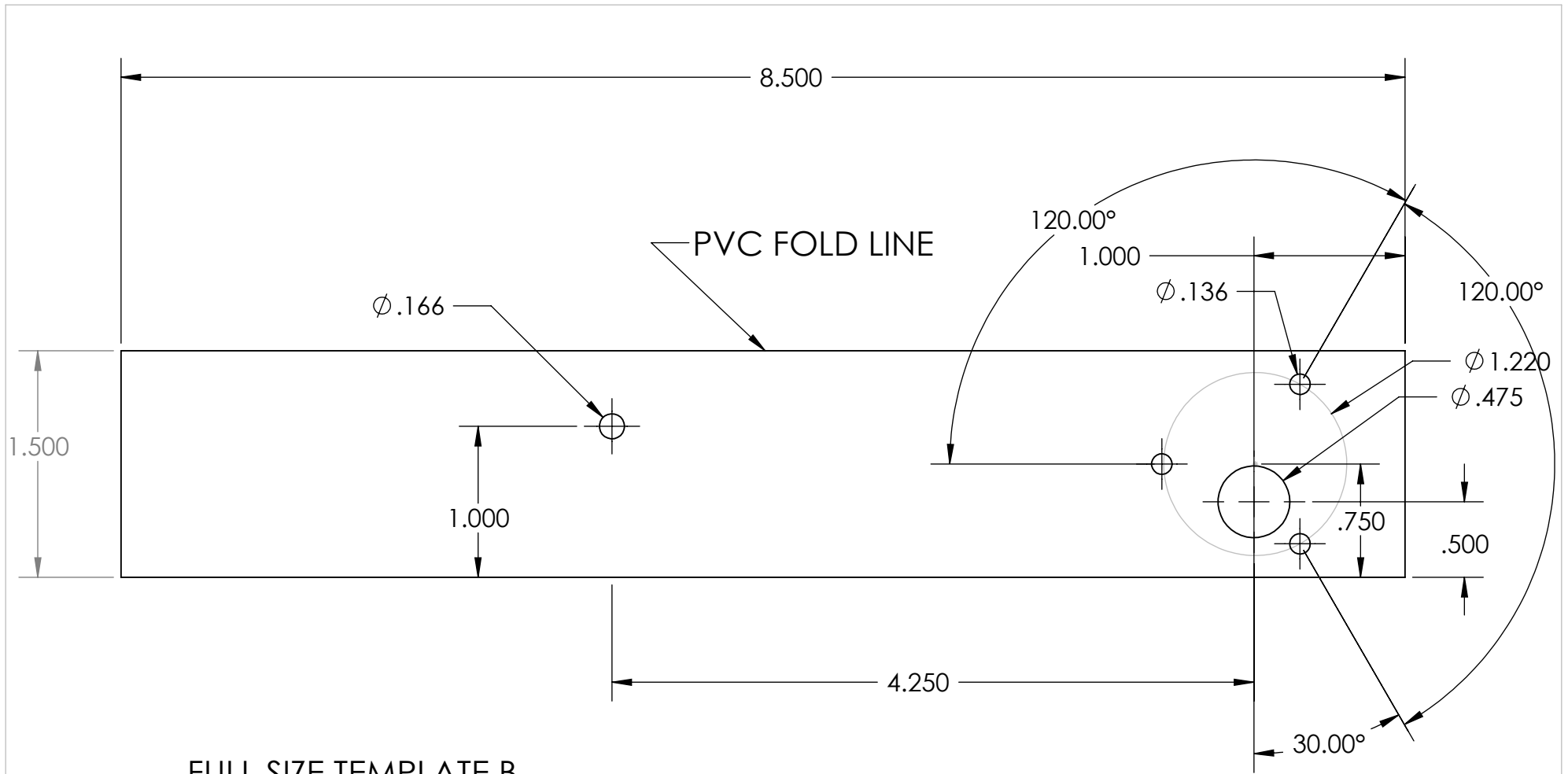
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		UNLESS OTHERWISE SPECIFIED:	NAME	DATE
		DIMENSIONS ARE IN INCHES	DRAWN	
		TOLERANCES:	CHECKED	
		FRACTIONAL ±	ENG APPR.	
		ANGULAR: MACH ± BEND ±	MFG APPR.	
		TWO PLACE DECIMAL ±	Q.A.	
		THREE PLACE DECIMAL ±	COMMENTS:	
		INTERPRET GEOMETRIC TOLERANCING PER:		
		MATERIAL		
NEXT ASSY	USED ON	FINISH		
APPLICATION		DO NOT SCALE DRAWING		

TITLE:
UNIFIED SCORING BASE

SIZE DWG. NO. REV
A easy 10100

SCALE: 1:16 WEIGHT: SHEET 1 OF 1

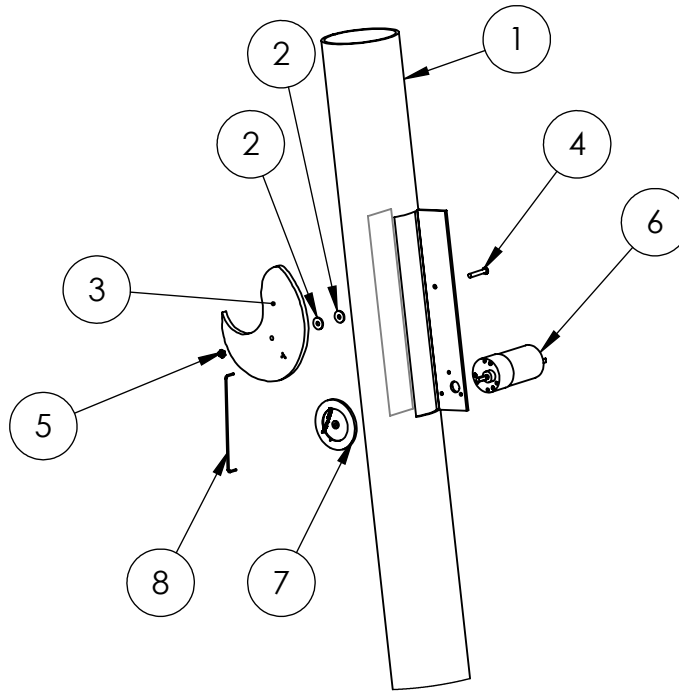
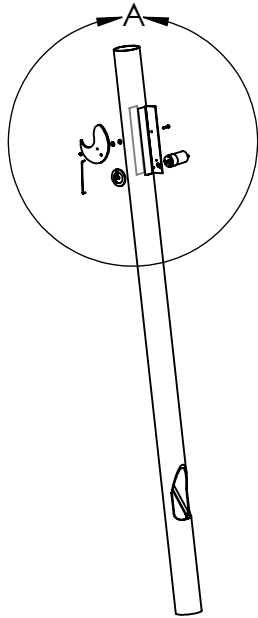


FULL SIZE TEMPLATE B
SHOWN IN THE APPENDIX

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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	
		DIMENSIONS ARE IN INCHES				TITLE: TEMPLATE B
		TOLERANCES:	DRAWN			
		FRACTIONAL ±	CHECKED			
		ANGULAR: MACH ± BEND ±	ENG APPR.			
		TWO PLACE DECIMAL ±	MFG APPR.			
		THREE PLACE DECIMAL ±	Q.A.			
		INTERPRET GEOMETRIC TOLERANCING PER:	COMMENTS:			
		MATERIAL				SIZE DWG. NO. REV
		FINISH				A feeder 00100
NEXT ASSY	USED ON					SCALE: 1:1 WEIGHT: SHEET 1 OF 1
APPLICATION		DO NOT SCALE DRAWING				

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	center 00800	FEEDER TUBE	1
2	No 8 washer	WASHER	2
3	cam 01	CAM	1
4	No 8 bolt	#8-32 BOLT	1
5	No 8 nut	8-32 NYLON INSERT NUT	1
6	misc 00100	SMALL VEX MOTOR	1
7	a_1t15-2104	NYLON GEAR BLANK (STOCKDRIVE)	1
8	connecting wire	CONNECTING WIRE	1

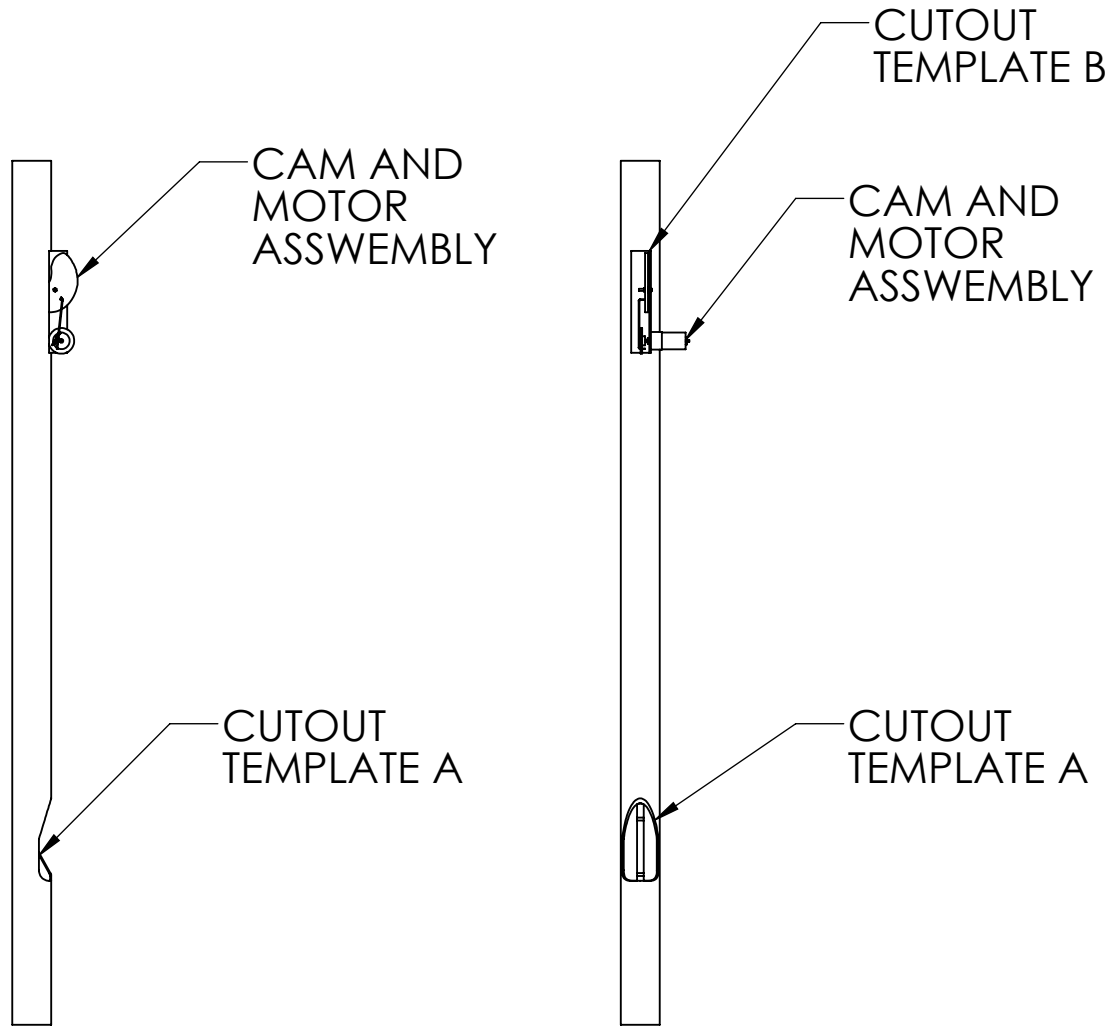


NOTE: TWO WASHERS ARE SHOWN, BUT THREE MAY BE NEEDED.

NOTE: THE MOTOR IS ATTACHED WITH THREE 8-32x0.375 PAN HEAD SCREWS

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		UNLESS OTHERWISE SPECIFIED:	NAME	DATE	TITLE: FEEDER TUBE DRIVE MECHANISM
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	DRAWN		
		INTERPRET GEOMETRIC TOLERANCING PER:	CHECKED		
		MATERIAL	ENG APPR.		
		FINISH	MFG APPR.		
NEXT ASSY	USED ON		Q.A.		
APPLICATION		DO NOT SCALE DRAWING	COMMENTS:		
			SIZE	DWG. NO.	REV
			A	feeder 10000	
			SCALE: 1:24	WEIGHT:	SHEET 1 OF 1



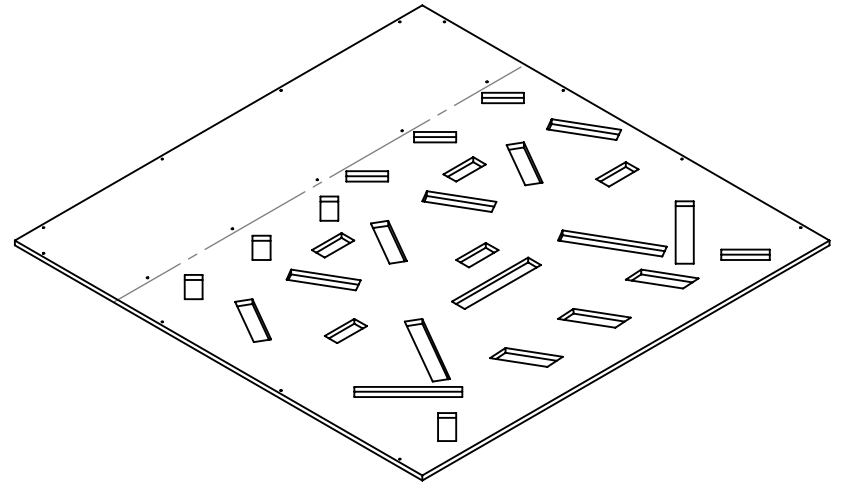
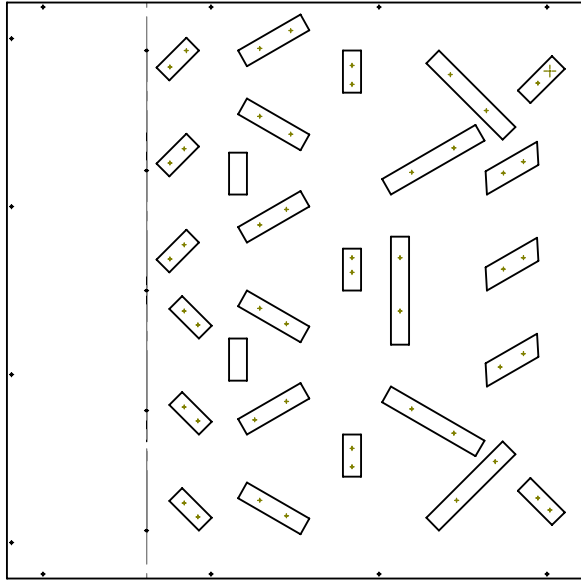
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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES	DRAWN		
		TOLERANCES:	CHECKED		
		FRACTIONAL ±	ENG APPR.		
		ANGULAR: MACH ± BEND ±	MFG APPR.		
		TWO PLACE DECIMAL ±	Q.A.		
		THREE PLACE DECIMAL ±	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
		FINISH			
NEXT ASSY	USED ON				
APPLICATION		DO NOT SCALE DRAWING			

TITLE:		
FEERER TUBE ASSEMBLY		
SIZE	DWG. NO.	REV
A	feeder 10010	
SCALE: 1:24	WEIGHT:	SHEET 1 OF 1



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	hard 00100	SCORING BASE	4



A DRILL TEMPLATE WILL BE PROVIDED TO HUBS ONLY.
SEE APPENDIX FOR PARTIAL DIMENSIONING.



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		UNLESS OTHERWISE SPECIFIED:	NAME	DATE		
		DIMENSIONS ARE IN INCHES	DRAWN		TITLE: SCORING BASE	
		TOLERANCES:	CHECKED			
		FRACTIONAL ±	ENG APPR.			
		ANGULAR: MACH ± BEND ±	MFG APPR.			
		TWO PLACE DECIMAL ±	Q.A.		SIZE DWG. NO. REV A hard 00100	
		THREE PLACE DECIMAL ±	COMMENTS:			
		INTERPRET GEOMETRIC TOLERANCING PER:			SCALE: 1:16 WEIGHT: SHEET 1 OF 1	
		MATERIAL PLYWOOD				
NEXT ASSY	USED ON	FINISH				
APPLICATION		DO NOT SCALE DRAWING				

5

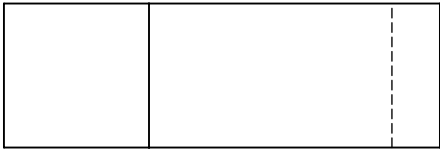
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3

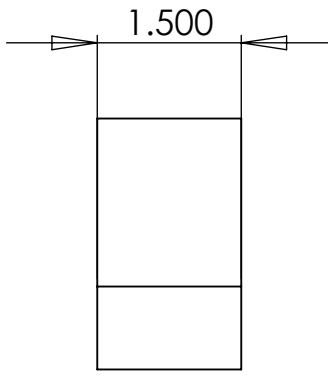
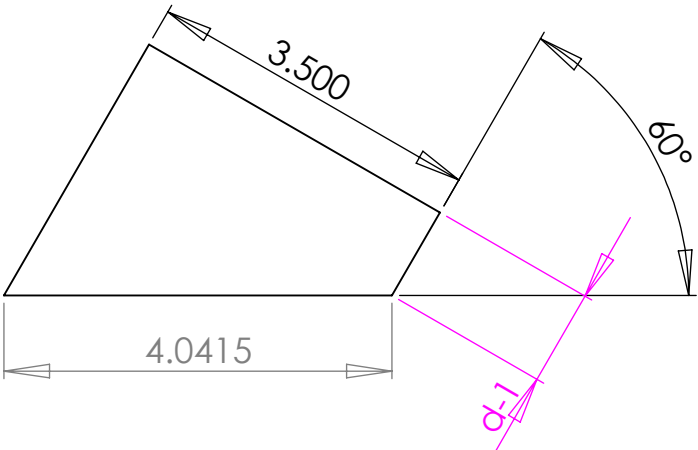
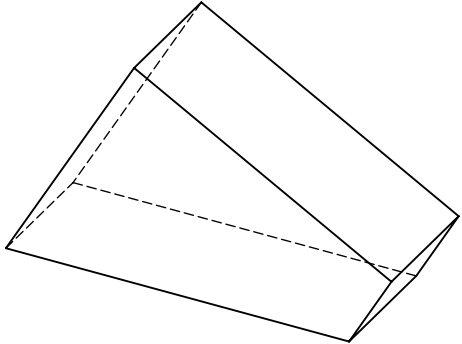
2

1

NAME	DIMENSION (d-1)	QUANTITY REQUIRED
one	1"	24
four	4"	8



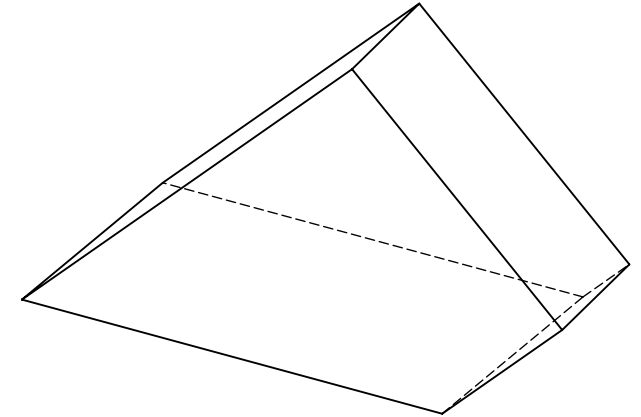
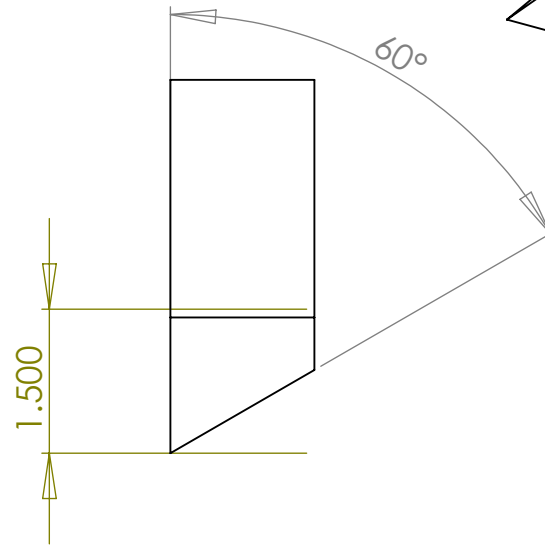
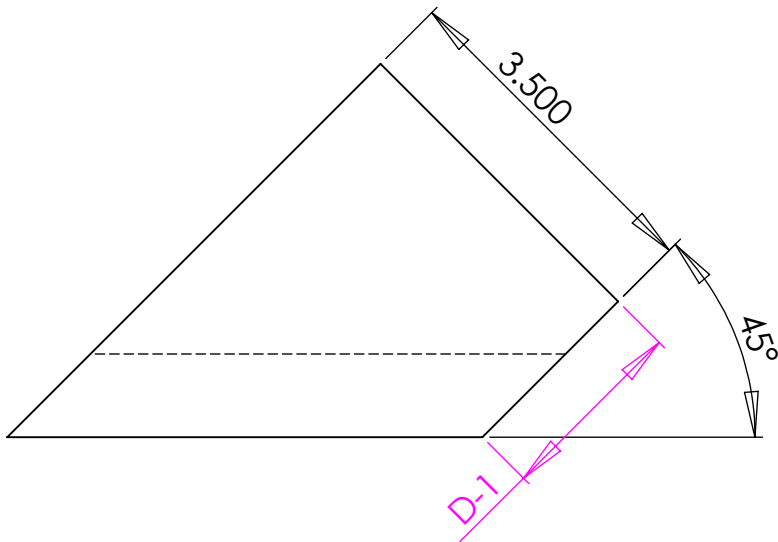
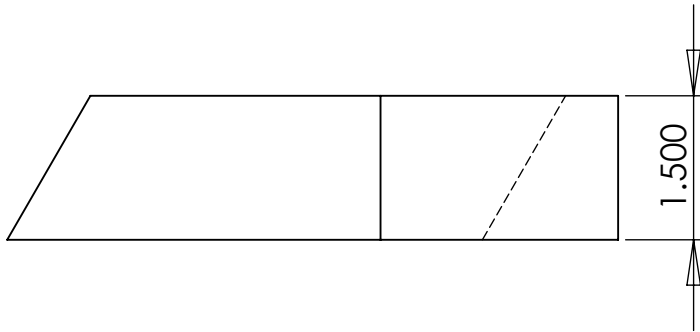
NOTE: QUANTITY REQUIRED IS FOR ALL FOUR SCORING AREAS.



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		UNLESS OTHERWISE SPECIFIED:	NAME	DATE
		DIMENSIONS ARE IN INCHES	DRAWN	
		TOLERANCES:	CHECKED	
		FRACTIONAL ±	ENG APPR.	
		ANGULAR: MACH ± BEND ±	MFG APPR.	
		TWO PLACE DECIMAL ±	Q.A.	
		THREE PLACE DECIMAL ±	COMMENTS:	
		INTERPRET GEOMETRIC TOLERANCING PER:		
		MATERIAL		
		2x4 PINE		
		FINISH		
NEXT ASSY	USED ON			
APPLICATION		DO NOT SCALE DRAWING		

TITLE: RAMPART 400		
SIZE A	DWG. NO. hard 00400	REV
SCALE: 1:2	WEIGHT:	SHEET 1 OF 1



NAME	DIMENSION (D-1)	QUANTITY REQUIRED
FOUR	4"	4
FIVE	5"	4
EIGHT	8"	4

NOTE: QUANTITY REQUIRED IS FOR ALL FOUR SCORING AREAS.

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		UNLESS OTHERWISE SPECIFIED:	NAME	DATE
		DIMENSIONS ARE IN INCHES	DRAWN	
		TOLERANCES:	CHECKED	
		FRACTIONAL ±	ENG APPR.	
		ANGULAR: MACH ± BEND ±	MFG APPR.	
		TWO PLACE DECIMAL ±	Q.A.	
		THREE PLACE DECIMAL ±	COMMENTS:	
		INTERPRET GEOMETRIC TOLERANCING PER:		
		MATERIAL		
		FINISH		
		2x4 PINE		
NEXT ASSY	USED ON	DO NOT SCALE DRAWING		
APPLICATION				

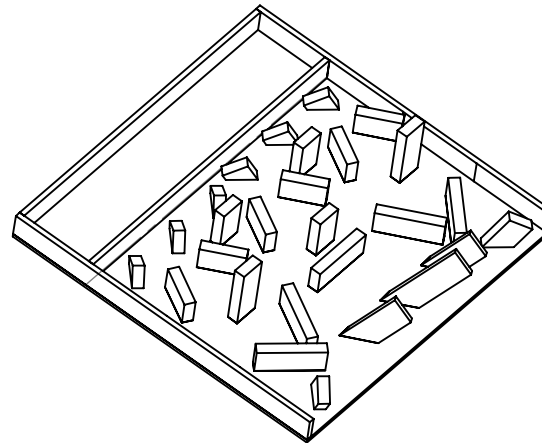
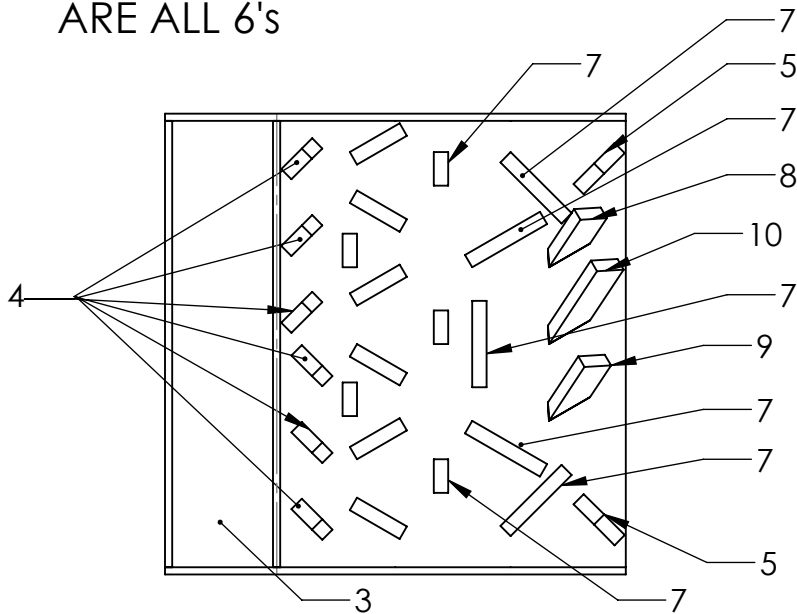
TITLE: RAMPART 600		
SIZE A	DWG. NO. hard 00600	REV
SCALE: 1:2	WEIGHT:	SHEET 1 OF 1

4 REQUIRED

NOTE: THE BASE IS THE UNIFIED SCORING BASE WITH THE BASE BOARD MODIFIED TO MEET HARD 00100 SPECIFICATIONS

ITEM No.	PART NUMBER	DESCRIPTION	QTY.
1	EASY 10100	UNIFIED SCORING BASE	1
3	HARD 00100	HARD SCORING BASE	2
4	hard 00400 - one	RAMPART 400-ONE	6
5	hard 00400 - four	RAMPART 400-FOUR	2
6	hard 00500 - six	RAMPART 500-SIX	9
7	hard 00500 - nine	RAMPART 500-NINE	7
8	hard 00600 - four	RAMPART 600-FOUR	1
9	hard 00600 - five	RAMPART 600-FIVE	1
10	hard 00600 - eight	RAMPART 600-EIGHT	1

THE **UNMARKED** RAMPARTS ARE ALL 6's



ITEM No.	SCREW SIZE
4	6 - 1.25"
5	6 - 1.25"
6	6 - 3"
7	6 - 3"
8	6 - 1.25"
9	6 - 1.25"
10	6 - 1.25"

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		UNLESS OTHERWISE SPECIFIED:	NAME	DATE		
		DIMENSIONS ARE IN INCHES	DRAWN		TITLE:	
		TOLERANCES:	CHECKED		HARD SCORING ASSEMBLY	
		FRACTIONAL ±	ENG APPR.		SIZE DWG. NO. REV	
		ANGULAR: MACH ± BEND ±	MFG APPR.		A hard 10000	
		TWO PLACE DECIMAL ±	Q.A.		SCALE: 1:24 WEIGHT: SHEET 1 OF 1	
		THREE PLACE DECIMAL ±	COMMENTS:			
NEXT ASSY	USED ON	INTERPRET GEOMETRIC TOLERANCING PER:				
		MATERIAL				
		FINISH				
APPLICATION		DO NOT SCALE DRAWING				

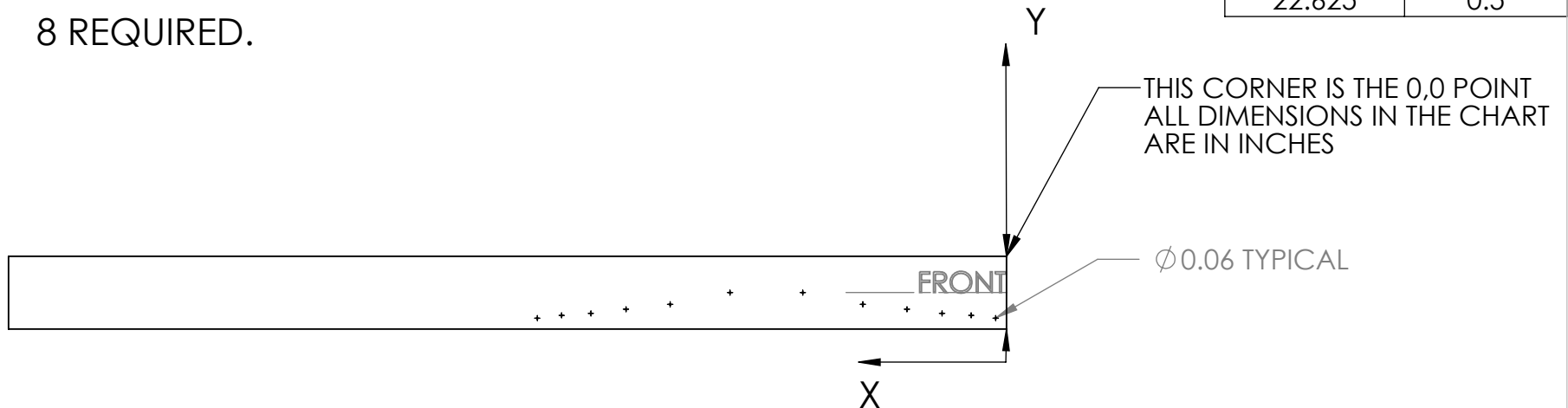
WHAT IS BEING ACHIEVED WITH THESE DIMENSIONS IS PLACING A 2 INCH SCREW INTO THE CENTER OF THE PIPE.

THE LEFT AND RIGHT SIDES MUST MATCH.

NOTE: THE EYEBALL IS PROBABLY ACCURATE ENOUGH TO POSITION THE SCREW IN THE CENTER OF THE PIPE.

8 REQUIRED.

x	y
0.5	0.5
1.75	0.625
3.125	0.75
4.75	0.875
6.875	1.125
9.875	1.75
13.25	1.75
16.125	1.125
18.375	0.875
19.875	0.75
21.5	0.625
22.625	0.5



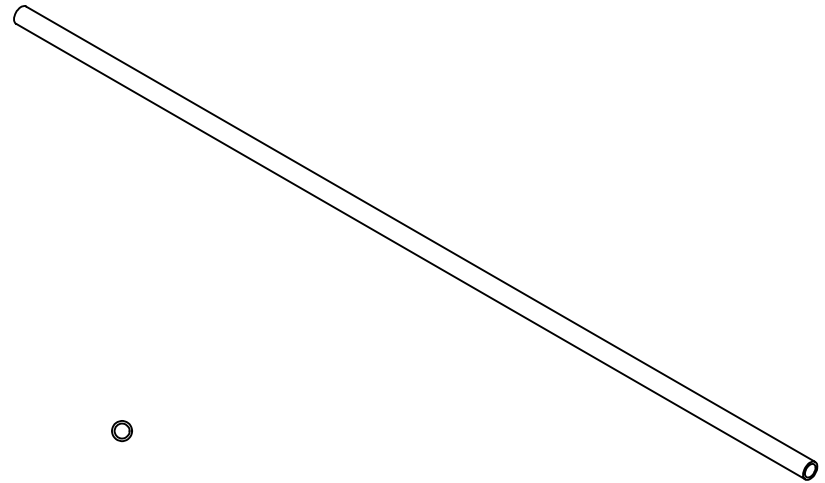
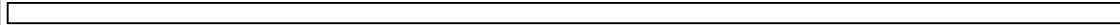
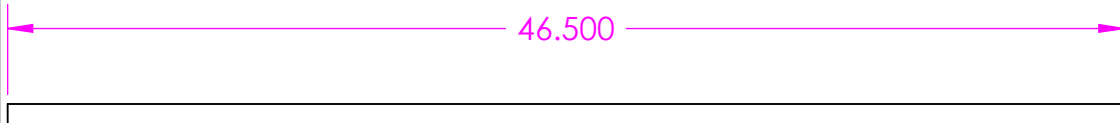
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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: SCREW PLACEMENT CHART
		DIMENSIONS ARE IN INCHES	DRAWN			
		TOLERANCES: FRACTIONAL ±	CHECKED			
		ANGULAR: MACH ± BEND ±	ENG APPR.			
		TWO PLACE DECIMAL ±	MFG APPR.			SIZE DWG. NO. REV A medium 00200
		THREE PLACE DECIMAL ±	Q.A.			
		INTERPRET GEOMETRIC TOLERANCING PER:	COMMENTS:			SCALE: 1:1 WEIGHT: SHEET 2 OF 2
		MATERIAL				
		FINISH				
NEXT ASSY	USED ON					
APPLICATION		DO NOT SCALE DRAWING				

NOTE: ALL PVC PIPE - SCHEDULE 40

THE TOLERANCE ON THE 46.5 DIMENSION IS +0-0.25. IT IS WISE TO CUT A LITTLE SHORT SO THERE IS SOME PLAY IN THE TUBES WHEN INSTALLED

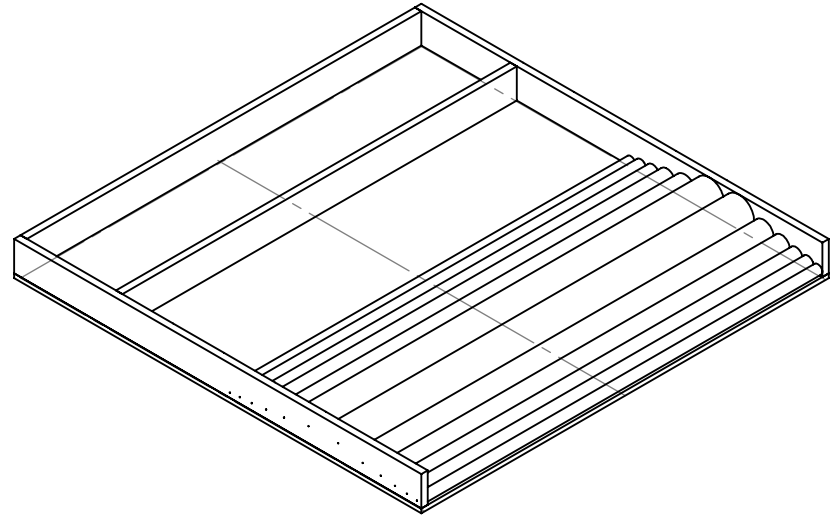
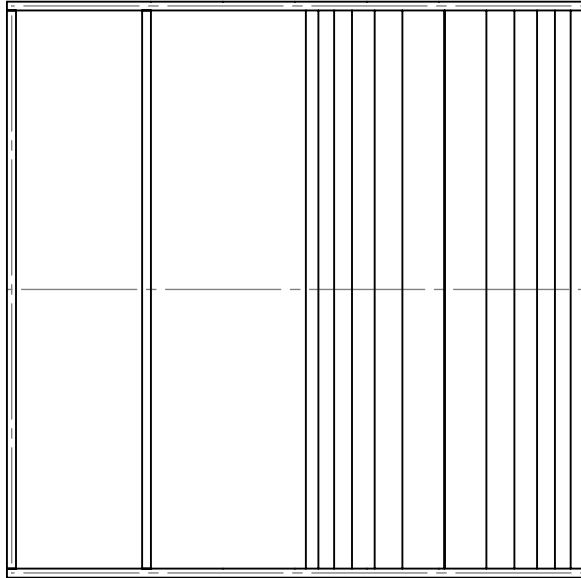
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	medium 00400 - THREE QUARTERS	3/4 INCH PVC	8
2	medium 00400 - ONEONEQUARTER	1 1/4 PVC	8
3	medium 00400 - ONDHAF	1 1/2 INCH PVC	8
4	medium 00400 - ONE	1 INCH PVC	8
5	medium 00400 - TWO	2 INCH PVC	8
6	medium 00400 - THREE	3 INCH PVC	8



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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES	DRAWN		
		TOLERANCES:	CHECKED		
		FRACTIONAL ±	ENG APPR.		
		ANGULAR: MACH ± BEND ±	MFG APPR.		
		TWO PLACE DECIMAL ±	Q.A.		
		THREE PLACE DECIMAL ±	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
		PVC PIPE			
		FINISH			
NEXT ASSY	USED ON				
APPLICATION		DO NOT SCALE DRAWING			

TITLE: MEDIUM SCORING PVC PIECES		
SIZE A	DWG. NO. medium 00400	REV
SCALE: 1:8	WEIGHT:	SHEET 1 OF 1



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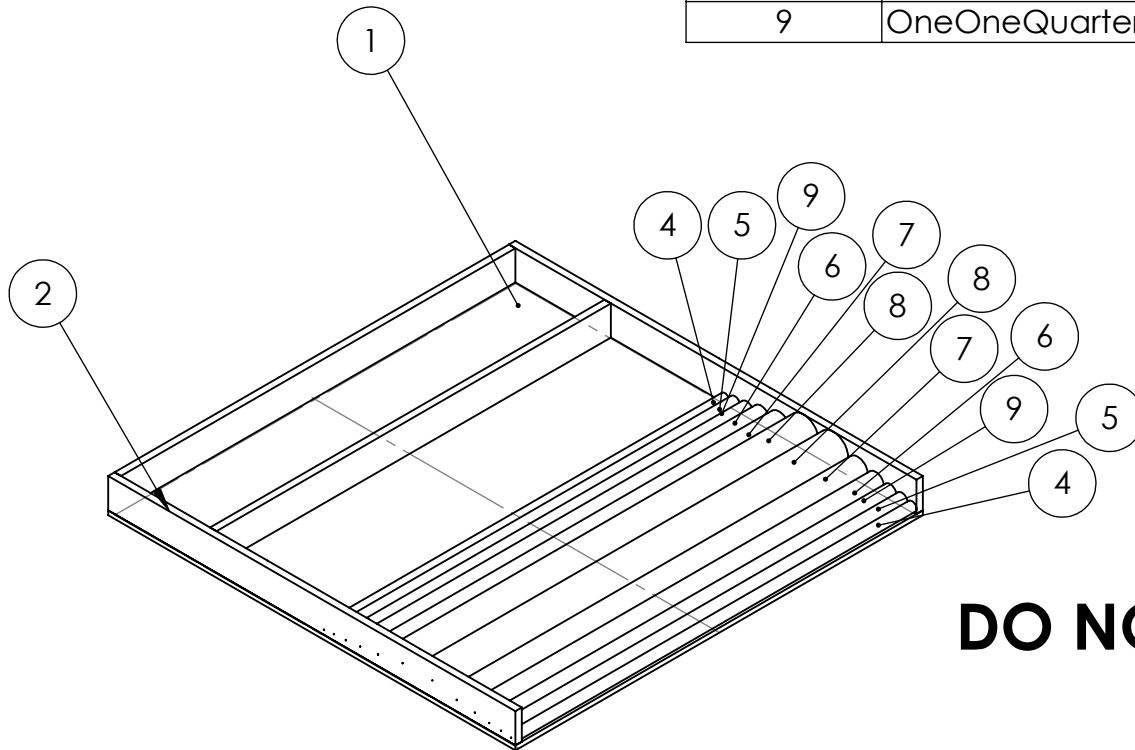
		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
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		TOLERANCES:	CHECKED		
		FRACTIONAL ±	ENG APPR.		
		ANGULAR: MACH ± BEND ±	MFG APPR.		
		TWO PLACE DECIMAL ±	Q.A.		
		THREE PLACE DECIMAL ±	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
NEXT ASSY	USED ON	FINISH			
APPLICATION		DO NOT SCALE DRAWING			

TITLE: MEDIUM SCORING ASSEMBLY		
SIZE A	DWG. NO. medium 10000	REV
SCALE: 1:16	WEIGHT:	SHEET 1 OF 1

4 REQUIRED

NOTE: ITEMS 4-9 ARE ALL PART OF MEDIUM 00400

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	easy 10100	UNIFIED SCORING BASE	1
2	medium 00200	MEDIUM SCORING SIDE BOARD WITH HOLE PLACEMENT	2
4	ThreeQuarters	3/4" PVC PIPE	2
5	One	1" PVC PIPE	2
6	OneHalf	1 1/2" PVC PIPE	2
7	Two	2" PVC PIPE	2
8	Three	3" PVC PIPE	2
9	OneOneQuarter	1 1/4" PVC PIPE	2



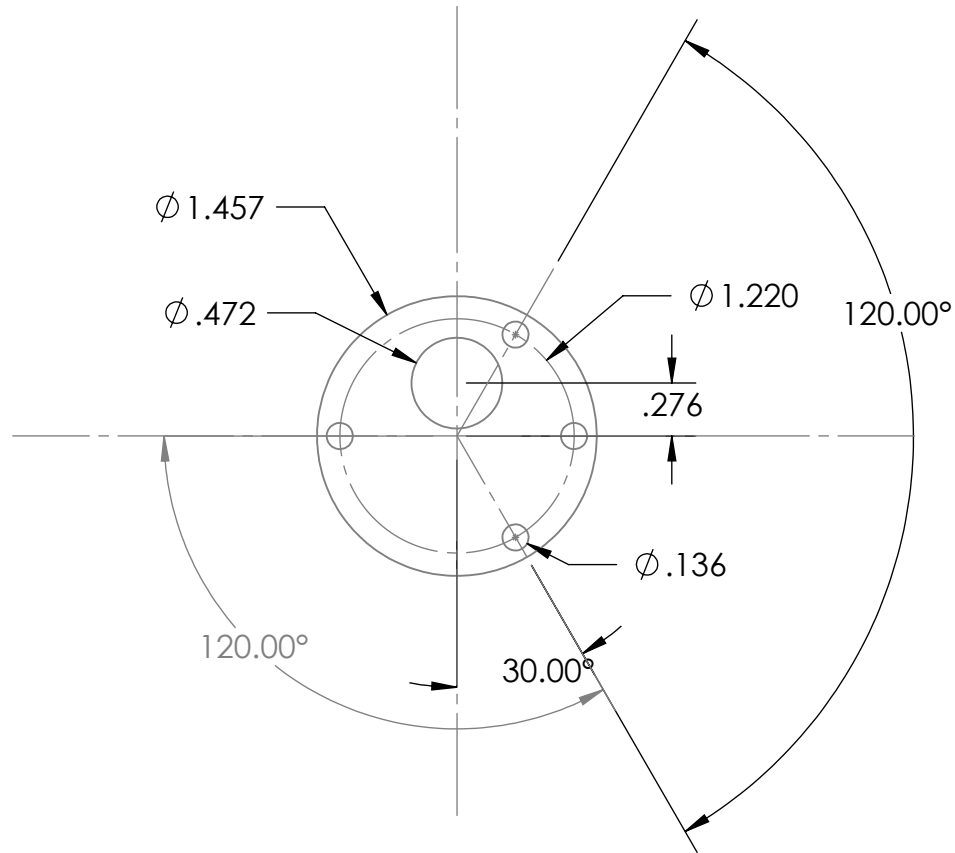
NOTE: THE BASE IS THE UNIFIED SCORING BASE (easy 10100) with the side boards modified to meet the medium 00200 specifications.

DO NOT PAINT THE PVC PIPE

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		UNLESS OTHERWISE SPECIFIED:	NAME	DATE
		DIMENSIONS ARE IN INCHES	DRAWN	
		TOLERANCES:	CHECKED	
		FRACTIONAL ±	ENG APPR.	
		ANGULAR: MACH ± BEND ±	MFG APPR.	
		TWO PLACE DECIMAL ±	Q.A.	
		THREE PLACE DECIMAL ±	COMMENTS:	
		INTERPRET GEOMETRIC TOLERANCING PER:		
		MATERIAL		
NEXT ASSY	USED ON	FINISH		
APPLICATION		DO NOT SCALE DRAWING		

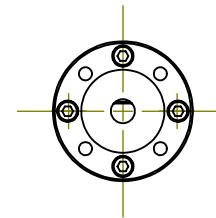
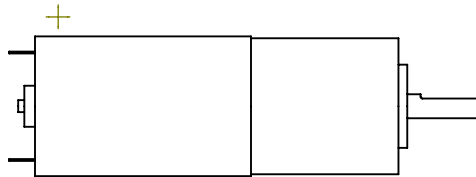
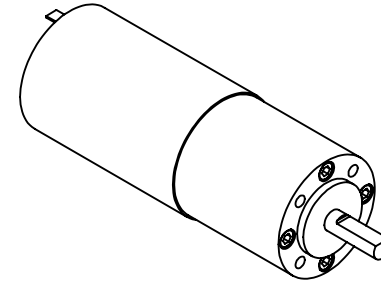
TITLE: MEDIUM SCORING ASSEMBLY		
SIZE A	DWG. NO. medium 10010	REV
SCALE: 1:16	WEIGHT:	SHEET 1 OF 1



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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES	DRAWN		
		TOLERANCES:	CHECKED		
		FRACTIONAL ±	ENG APPR.		
		ANGULAR: MACH ± BEND ±	MFG APPR.		
		TWO PLACE DECIMAL ±	Q.A.		
		THREE PLACE DECIMAL ±	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
NEXT ASSY	USED ON	FINISH			
APPLICATION		DO NOT SCALE DRAWING			

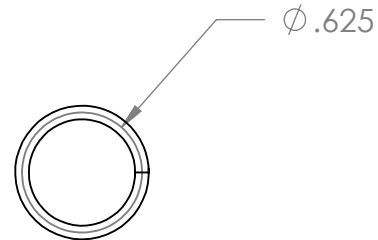
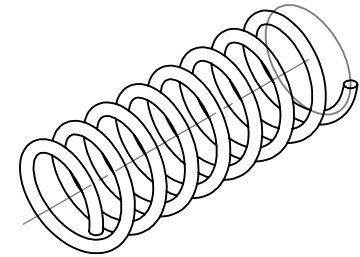
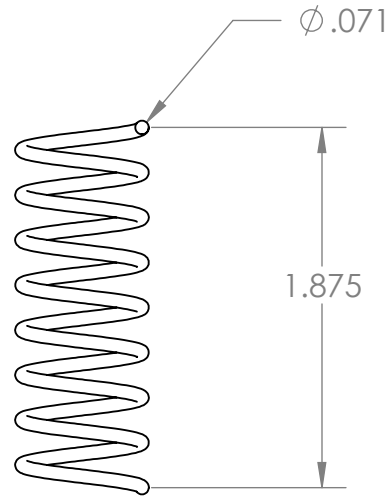
TITLE:		
VEX SMALL MOTOR		
SIZE	DWG. NO.	REV
A	misc 00110	
SCALE: 1:1	WEIGHT:	SHEET 1 OF 1



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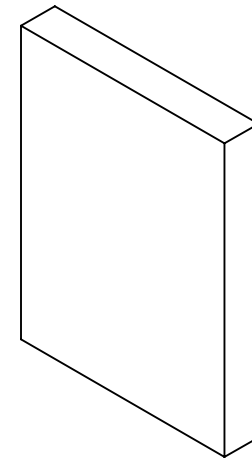
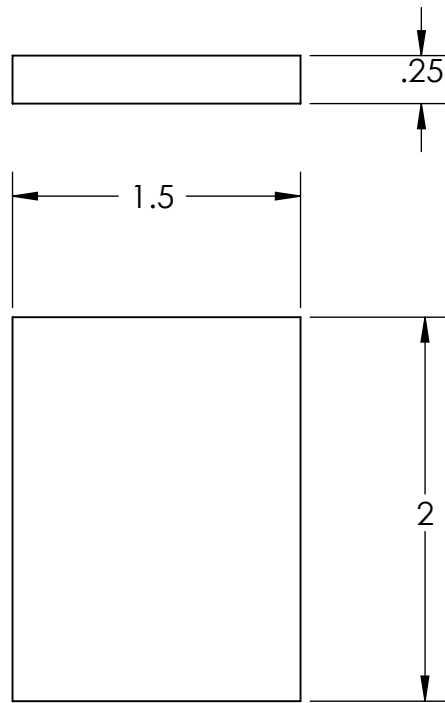
		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: VEX LARGE MOTOR		
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	DRAWN					SIZE
		INTERPRET GEOMETRIC TOLERANCING PER:		ENG APPR.		A	misc 00200	
		MATERIAL		MFG APPR.				SCALE: 1:2
		FINISH		Q.A.				
NEXT ASSY	USED ON		COMMENTS:					
APPLICATION		DO NOT SCALE DRAWING						

NOMINAL DIAMETER: 0.625
 NOMINAL LENGTH: 1.875
 WIRE DIAMETER: 0.071
 ACE DESIGNATIONS: #10, 33264
 HILLMAN FASTENERS EQUIVALENT
 Item # 851632, Compression Springs
 \$1.69 (at my local ACE Hardware)
 McMaster-Carr -- item number, 9657K94
 sold in packages of 12 for \$13.92



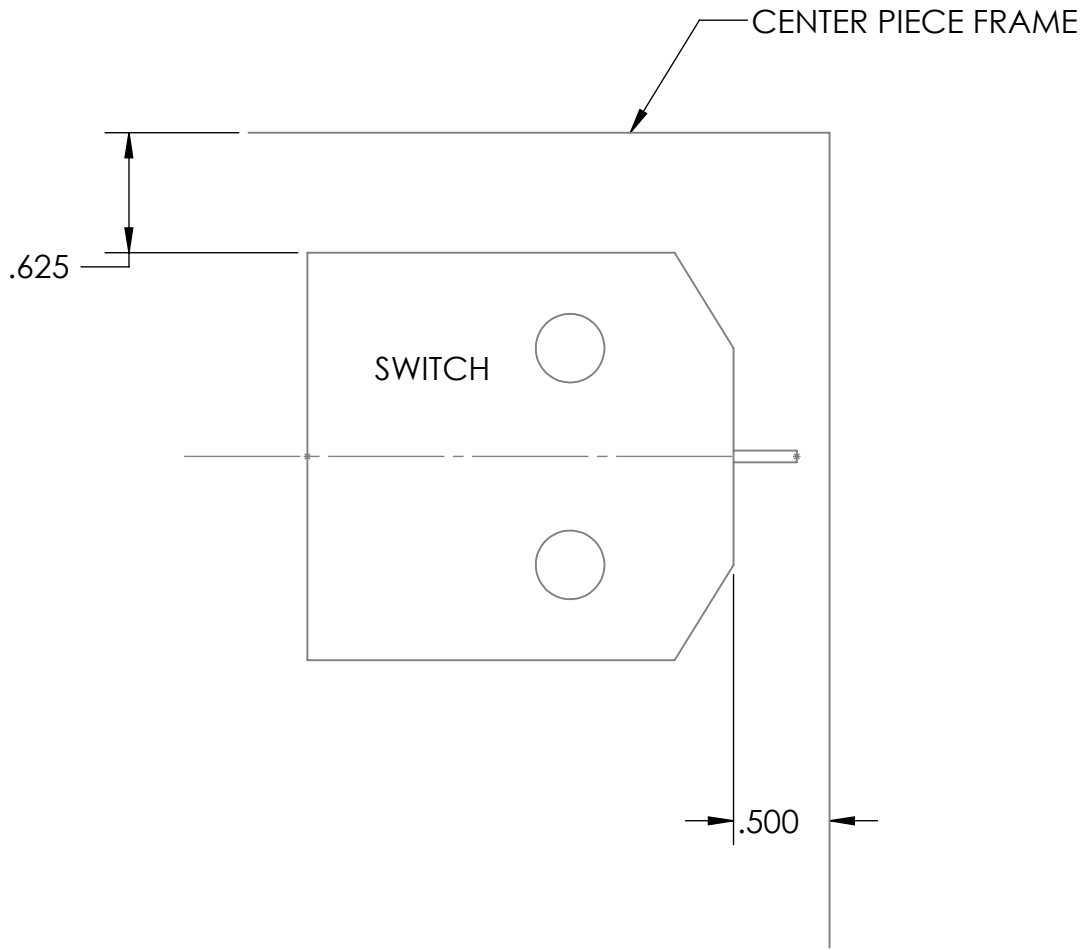
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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: COMPRESSION SPRING
		DIMENSIONS ARE IN INCHES	DRAWN			
		TOLERANCES:	CHECKED			
		FRACTIONAL ±	ENG APPR.			
		ANGULAR: MACH ± BEND ±	MFG APPR.			
		TWO PLACE DECIMAL ±	Q.A.			
		THREE PLACE DECIMAL ±	COMMENTS:			
		INTERPRET GEOMETRIC TOLERANCING PER:				SIZE DWG. NO. REV
		MATERIAL				A misc 00310
NEXT ASSY	USED ON	FINISH				
APPLICATION		DO NOT SCALE DRAWING				SCALE: 1:1 WEIGHT: SHEET 1 OF 1



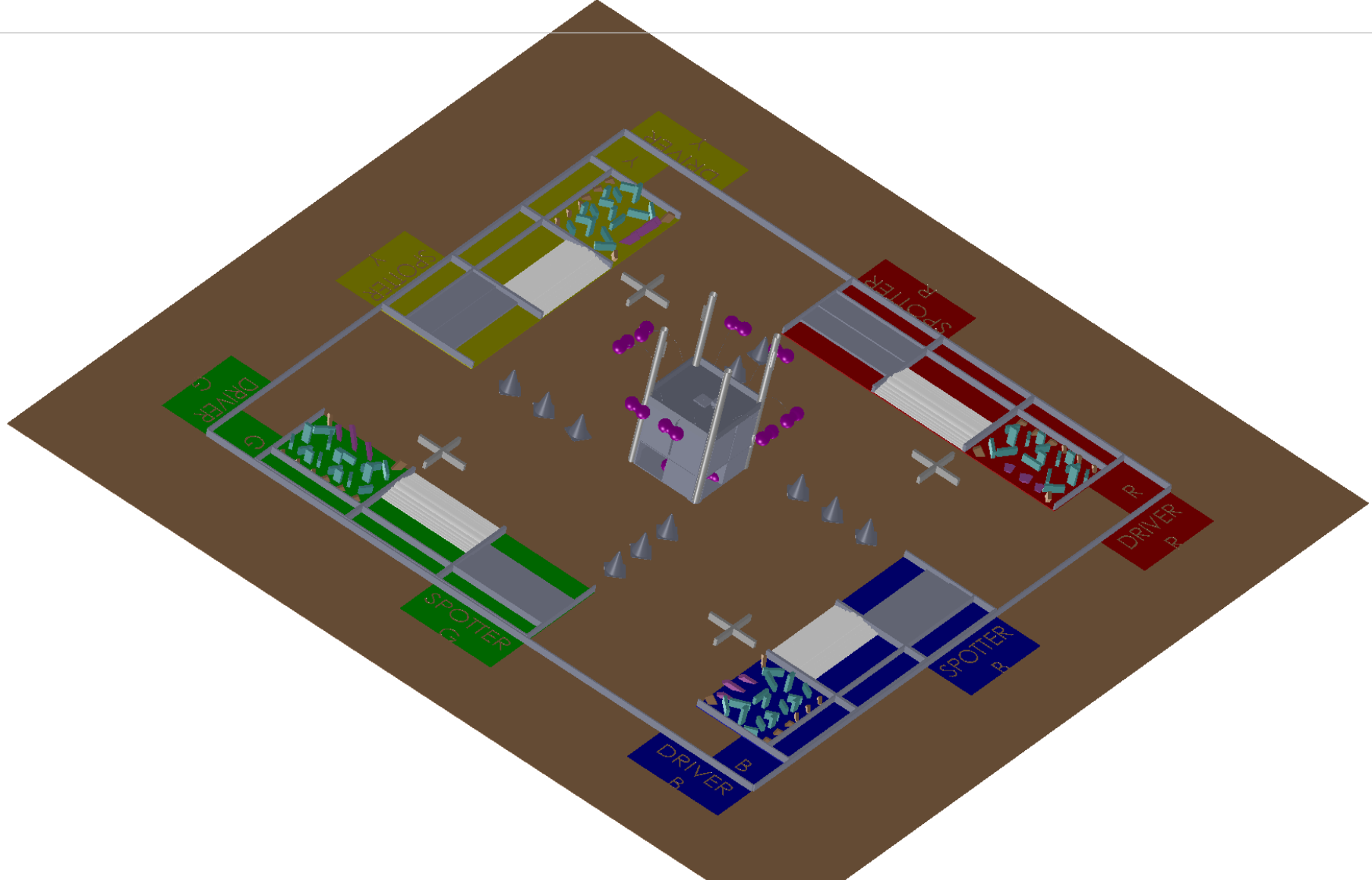
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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	
		DIMENSIONS ARE IN INCHES	DRAWN			TITLE: FEEDER SWITCH PADDLE
		TOLERANCES:	CHECKED			
		FRACTIONAL ±	ENG APPR.			
		ANGULAR: MACH ± BEND ±	MFG APPR.			
		TWO PLACE DECIMAL ±	Q.A.			SIZE DWG. NO. REV A misc 00900
		THREE PLACE DECIMAL ±	COMMENTS:			
		INTERPRET GEOMETRIC TOLERANCING PER:				SCALE: 2:1 WEIGHT: SHEET 1 OF 1
		MATERIAL				
		FINISH				
NEXT ASSY	USED ON					
APPLICATION		DO NOT SCALE DRAWING				



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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: FEEDER SWITCH PLACEMEN
		DIMENSIONS ARE IN INCHES	DRAWN			
		TOLERANCES:	CHECKED			
		FRACTIONAL ±	ENG APPR.			
		ANGULAR: MACH ± BEND ±	MFG APPR.			
		TWO PLACE DECIMAL ±	Q.A.			
		THREE PLACE DECIMAL ±	COMMENTS:			
		INTERPRET GEOMETRIC TOLERANCING PER:				SIZE DWG. NO. REV
		MATERIAL				A misc01000
NEXT ASSY	USED ON	FINISH				SCALE: 1:1 WEIGHT: SHEET 1 OF 1
APPLICATION		DO NOT SCALE DRAWING				



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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES	DRAWN		
		TOLERANCES:	CHECKED		
		FRACTIONAL ±	ENG APPR.		
		ANGULAR: MACH ± BEND ±	MFG APPR.		
		TWO PLACE DECIMAL ±	Q.A.		
		THREE PLACE DECIMAL ±	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
		FINISH			
NEXT ASSY	USED ON				
APPLICATION		DO NOT SCALE DRAWING			

TITLE:		
2011 BEST inc Game Field "BUGS"		
SIZE	DWG. NO.	REV
A	overall 10000	
SCALE:1:50	WEIGHT:	SHEET 1 OF 1

5

4

3

2

1

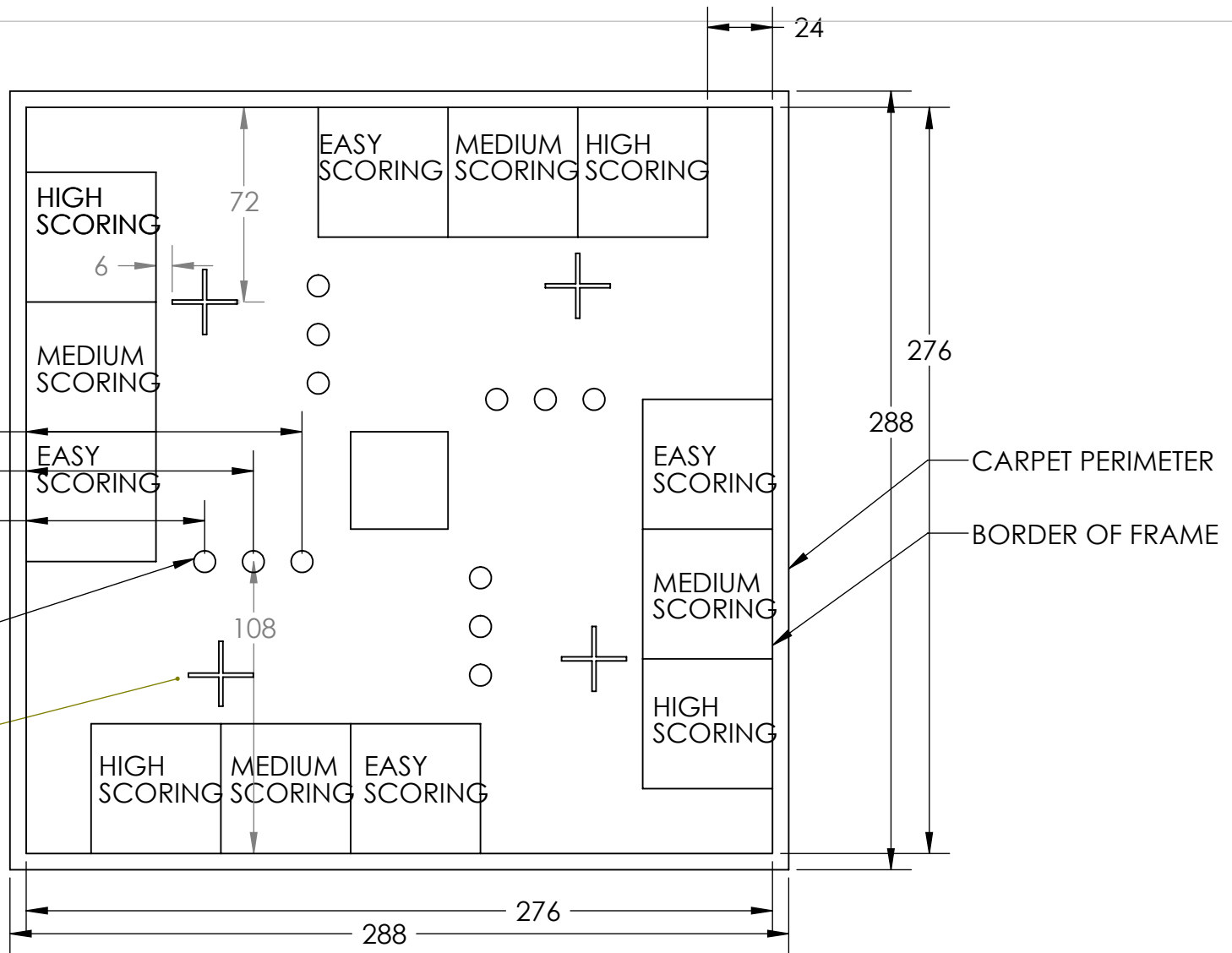
ALL DIMENSIONS GIVEN ARE TYPICAL FOR THE OTHER THREE CORNERS.

ALL DIMENSIONS THAT ARE SHOWN FROM THE BORDER ARE MADE FROM THE INSIDE OF THE BORDER FRAME

HIGH SCORING

CONES WITH TENNIS BALLS

FIELD BARRIER



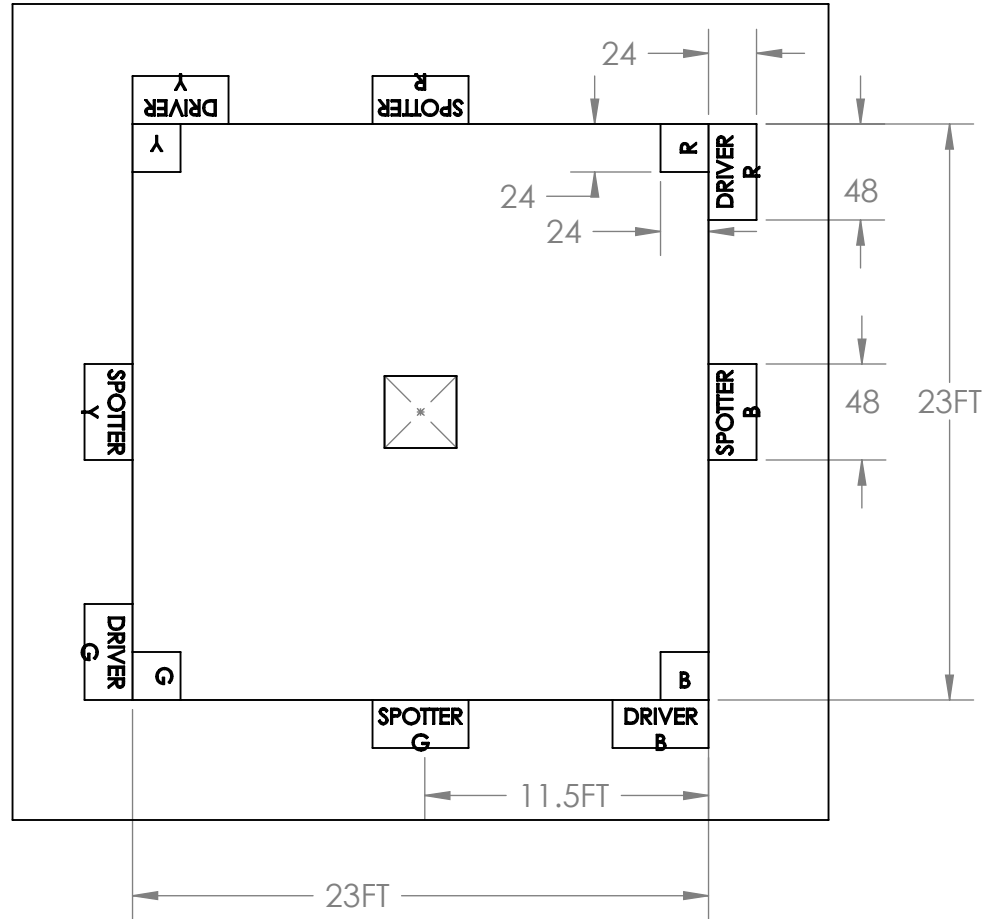
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		UNLESS OTHERWISE SPECIFIED:	NAME	DATE
		DIMENSIONS ARE IN INCHES	DRAWN	
		TOLERANCES:	CHECKED	
		FRACTIONAL ±	ENG APPR.	
		ANGULAR: MACH ± BEND ±	MFG APPR.	
		TWO PLACE DECIMAL ±	Q.A.	
		THREE PLACE DECIMAL ±	COMMENTS:	
		INTERPRET GEOMETRIC TOLERANCING PER:		
		MATERIAL		
NEXT ASSY	USED ON	FINISH		
APPLICATION		DO NOT SCALE DRAWING		

TITLE: PUTTING IT ALL TOGETHER		
SIZE A	DWG. NO. overall 10100	REV
SCALE: 1:96	WEIGHT:	SHEET 1 OF 1

ALL DIMENSIONS GIVEN
ARE TYPICAL FOR THE
OTHER THREE CORNERS.

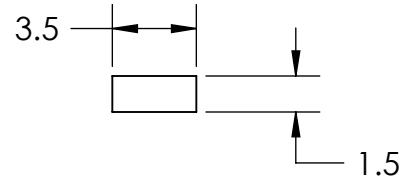
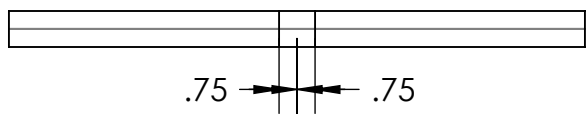
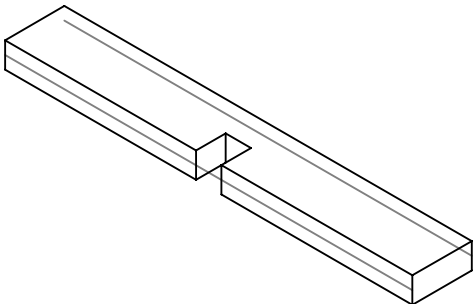
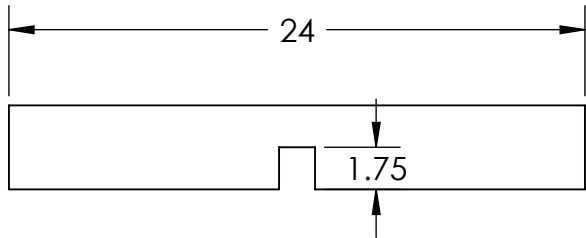
ALL DIMENSIONS THAT ARE
SHOWN FROM THE BORDER
ARE MADE FROM THE INSIDE
OF THE BORDER FRAME



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		UNLESS OTHERWISE SPECIFIED:	NAME	DATE		
		DIMENSIONS ARE IN INCHES	DRAWN		TITLE: FLOOR PLAN	
		TOLERANCES:	CHECKED			
		FRACTIONAL ±	ENG APPR.			
		ANGULAR: MACH ± BEND ±	MFG APPR.			
		TWO PLACE DECIMAL ±	Q.A.		SIZE	DWG. NO.
		THREE PLACE DECIMAL ±	COMMENTS:		A	per 00100
		INTERPRET GEOMETRIC TOLERANCING PER:			SCALE: 1:96	WEIGHT:
		MATERIAL				SHEET 1 OF 1
NEXT ASSY	USED ON	FINISH				
APPLICATION		DO NOT SCALE DRAWING				

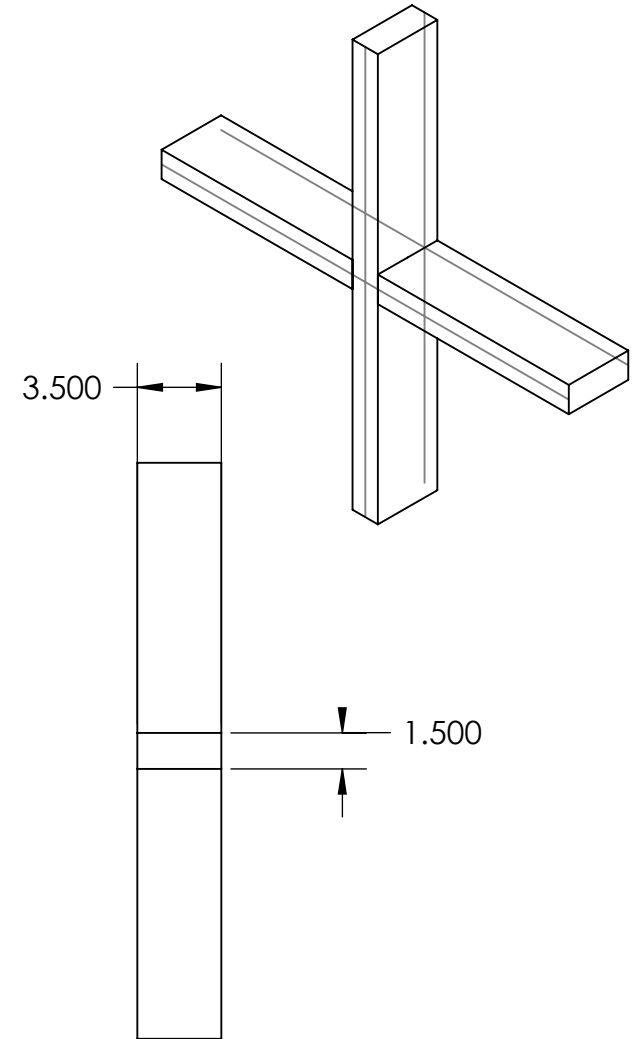
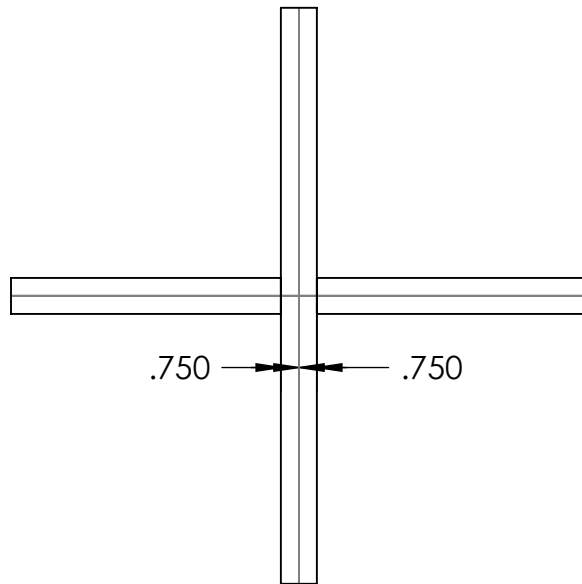
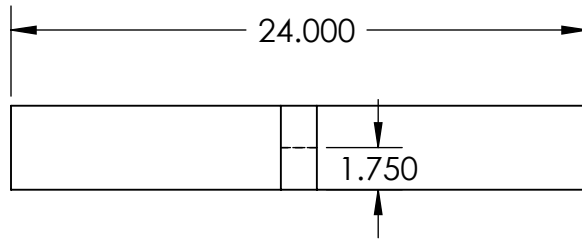
8 REQUIRED



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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: CROSS ARM OF THE FIELD BARRIER
		DIMENSIONS ARE IN INCHES	DRAWN			
		TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	CHECKED			
		INTERPRET GEOMETRIC TOLERANCING PER:	ENG APPR.			
		MATERIAL 2x4 PINE	Q.A.			SIZE DWG. NO. REV A per 01100
NEXT ASSY	USED ON	FINISH	COMMENTS:			
APPLICATION		DO NOT SCALE DRAWING				SCALE: 1:8 WEIGHT: SHEET 1 OF 1

4 REQUIRED



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		TOLERANCES:	CHECKED		
		FRACTIONAL ±	ENG APPR.		
		ANGULAR: MACH ± BEND ±	MFG APPR.		
		TWO PLACE DECIMAL ±	Q.A.		
		THREE PLACE DECIMAL ±	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
NEXT ASSY	USED ON	FINISH			
APPLICATION		DO NOT SCALE DRAWING			

TITLE:		
FIELD BARRIER		
SIZE	DWG. NO.	REV
A	per 11200	
SCALE: 1:8	WEIGHT:	SHEET 1 OF 1

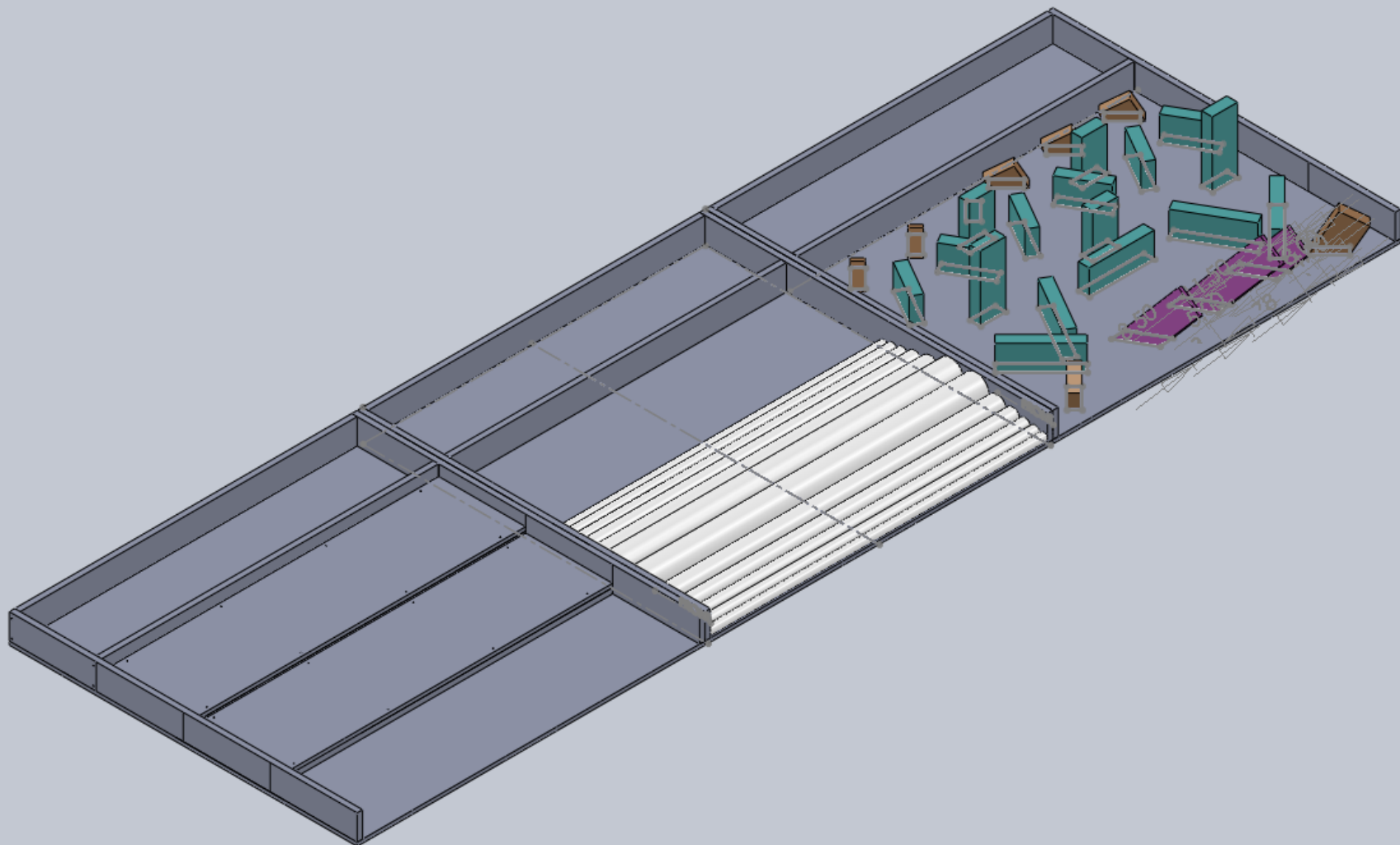
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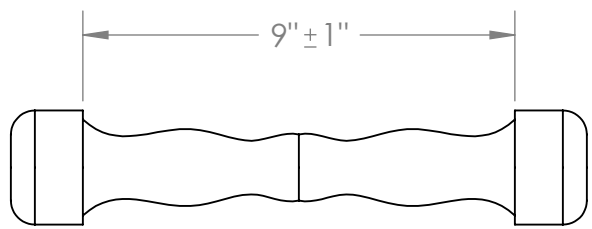
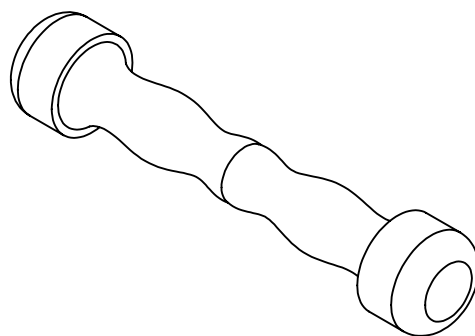
4

3

2

1





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		DIMENSIONS ARE IN INCHES	DRAWN			TITLE:
		TOLERANCES:	CHECKED			
		FRACTIONAL \pm	ENG APPR.			
		ANGULAR: MACH \pm BEND \pm	MFG APPR.			
		TWO PLACE DECIMAL \pm	Q.A.			
		THREE PLACE DECIMAL \pm	COMMENTS:			
		INTERPRET GEOMETRIC TOLERANCING PER:				SIZE DWG. NO. REV
		MATERIAL				Atermite 00100
NEXT ASSY	USED ON	FINISH				SCALE: 1:4 WEIGHT: SHEET 1 OF 1
APPLICATION		DO NOT SCALE DRAWING				

5

4

3

2

1